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By Office of the Secretary at 3:22 pm, Jan 05, 2022

**STATE OF NEW MEXICO
BEFORE THE SECRETARY OF ENVIRONMENT**

**IN THE MATTER OF PROPOSED DISCHARGE
PERMIT DP-1132 FOR THE RADIOACTIVE
LIQUID WASTE TREATMENT FACILITY AT
LOS ALAMOS NATIONAL LABORATORY,
LOS ALAMOS, NEW MEXICO**

No. GWB 19-24(P)

**THE NEW MEXICO ENVIRONMENT DEPARTMENT
GROUND WATER QUALITY BUREAU'S NOTICE OF PUBLICATION**

The Ground Water Quality Bureau hereby notifies the Hearing Officer and the parties to this proceeding that, on December 17, 2021, it published a draft DP-1132 containing financial assurance conditions for closure, post closure, and corrective action, in compliance with the *Order Denying Joint Motion for Partial Reconsideration and Establishing Schedule for Consideration of Financial Assurance*, issued October 20, 2021. The public notice of the aforementioned draft DP-1132 was done in accordance with 20.6.2.3108 and 3109 NMAC, and all other applicable law. The public notice and the draft DP-1132 are included as attachments to this Notice. Per the public notice, written comments or requests for a hearing for DP-1132 will be accepted until 5:00 p.m. MST, February 16, 2022.

Respectfully submitted,

New Mexico Environment Department
Office of General Counsel

/s/ John Verheul
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*Attorney for the New Mexico Environment Department
Ground Water Quality Bureau*

CERTIFICATE OF SERVICE

I hereby certify that on January 5, 2022, a copy of the foregoing was served via electronic mail to the following:

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MICHELLE LUJAN GRISHAM
GOVERNOR

JAMES C. KENNEY
CABINET SECRETARY

PUBLIC NOTICE

Groundwater Discharge Permits Proposed for Approval

December 17, 2021

Dear Interested Party,

The New Mexico Environment Department (NMED) Ground Water Quality Bureau (GWQB) hereby provides notice that the following Groundwater Discharge Permits have been proposed for approval. NMED will allow 60 days after the date of publication of this notice (or as otherwise provided below) for submittal of written comments and/or a request for a public hearing for a permitting action. You can add the comment period to your calendar through our Events Calendar located at <https://www.env.nm.gov/events-calendar/>. Requests for public hearing shall be in writing and shall set forth the reasons why a hearing should be held. A hearing will be held if NMED determines that there is substantial public interest. After the administrative record for a permitting action is complete and all required information is available, NMED will approve, approve with conditions, or disapprove the Permit based on the administrative record.

NMED maintains a Public Involvement Plan (PIP) for each permitting action to plan for providing public participation opportunities and information that may be needed for the community to participate in a permitting process. PIPs may be viewed on-line at <https://www.env.nm.gov/public-notices/>, at the NMED field office nearest to the proposed permitted activity, or by contacting the NMED Permit Contact identified below. NMED also maintains facility-specific mailing lists for persons wishing to receive associated notices for a permitting action.

To learn more about a Discharge Permit and the permitting process, to be placed on a facility-specific mailing list, or to obtain a copy of a draft permit or PIP, please contact the NMED Permit Contact at the telephone number or address provided below. Draft permits may be viewed on-line at <https://www.env.nm.gov/public-notices/> under the tab for the facility's county. Comments or a request for hearing regarding a draft permit should be addressed to the GWQB, PO Box 5469, Santa Fe, NM 87502-5469, or emailed to the NMED Permit Contact.

If you are a non-English speaker, do not speak English well, or if you have a disability, you may contact the NMED Permit Contact to request assistance, an interpreter, or an auxiliary aid in order to learn more about a Discharge Permit or the permitting process, or to participate in activities associated with the permitting process. To the extent possible, NMED will arrange for requested interpretation services and

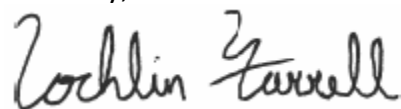
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accommodations or services for persons with disabilities. Telephone conversation assistance is available through Relay New Mexico at no charge for people who are deaf, hard of hearing, or have difficulty speaking on the phone, by calling 1-800-659-1779; Spanish: 1-800-327-1857; TTY users: 1-800-659-8331. Telephone interpretation assistance for persons that are a non-English speaker or do not speak English well is available at no charge when calling NMED.

NMED does not discriminate on the basis of race, color, national origin, disability, age or sex in the administration of its programs or activities, as required by applicable laws and regulations. NMED is responsible for coordination of compliance efforts and receipt of inquiries concerning non-discrimination requirements implemented by 40 C.F.R. Parts 5 and 7, including Title VI of the Civil Rights Act of 1964, as amended; Section 504 of the Rehabilitation Act of 1973; the Age Discrimination Act of 1975, Title IX of the Education Amendments of 1972, and Section 13 of the Federal Water Pollution Control Act Amendments of 1972. If you have any questions about this notice or any of NMED's non-discrimination programs, policies or procedures, you may contact: Kathryn Becker, Non-Discrimination Coordinator, New Mexico Environment Department, 1190 St. Francis Dr., Suite N4050, P.O. Box 5469, Santa Fe, NM 87502, (505) 827-2855, nd.coordinator@state.nm.us. If you believe that you have been discriminated against with respect to a NMED program or activity, you may contact the Non-Discrimination Coordinator identified above or visit our website at <https://www.env.nm.gov/general/environmental-justice-in-new-mexico/> to learn how and where to file a complaint of discrimination.

Sincerely,



Lochlin Farrell
Ground Water Quality Bureau

“How can I be of assistance?”

Lochlin is available by telephone during normal business hours at **(505) 660-8061**. Lochlin can help you with questions regarding this public notice or public involvement and can arrange for an interpreter to be on the phone line for the duration of your call at no cost to you.

Enclosure: Groundwater Discharge Permits Proposed for Approval

Discharge Permit: DP-484, Chino Mine; Tailing Pond 7 and Axiflo Lake; Pipeline Corridor Area; and the Filter Plant

- County: Grant | Closest City: Silver City
- Applicant: Randy B. Ellison, General Manager, Freeport-McMoRan Chino Mines Company, PO Box 10, Bayard, NM 88023.
- NMED Permit Contact: Brad Reid, Geologist, Brad.Reid@state.nm.us, Telephone: 505-372-8533.
- Draft permits may be viewed on-line at <https://www.env.nm.gov/public-notices/> under the tab for Grant County.
- The Public Involvement Plan may be viewed online at <https://www.env.nm.gov/public-notices/> or at the NMED office in Silver City, 3082 32nd Street Bypass Road, Suite D, Silver City, NM 88061.
- Written comments or requests for a hearing for DP-484 accepted until 5:00 p.m. MST, February 16, 2022.

Notice: DP-484, Tailing Pond 7 and Axiflo Lake; Pipeline Corridor Area; and the Filter Plant; Randy B. Ellison, General Manager, proposes to renew and modify the Discharge Permit for the discharge of up to 28.16 million gallons per day (MGD) of tailing slurry, process water, and domestic wastewater to a mine tailing impoundment and up to 0.6 MGD of copper concentrate to the Filter Plant. The modification includes incorporation of operational mine units from DP-214 (Axiflo Lake, Filter Plant) and DP-213 (Pipeline Corridor Area consisting of one process water, one copper concentrate, and three tailing pipelines) and associated infrastructure. Potential contaminants from this type of discharge include sulfate, nitrate, total dissolved solids, and metals. The facility is located at 99 Santa Rita Mine Road, Vanadium, in Sections 5, 6, 7, 8, 9, 16, 17, 19, 20, 21, 28, 29, 30, 32, and 33, T19S, R12W, Sections 5, 6, 7, 18, 19, 30, 31 and 32, T18S, R12W, Sections 32, T17S, R12W, Grant County. Groundwater most likely to be affected is at a depth of approximately 1-200 feet and had a pre-discharge total dissolved solids concentration of approximately 200-400 milligrams per liter.

Discharge Permit: DP-1236, Freeport - McMoRan Little Rock Mine

- County: Grant | Closest City: Silver City
- Applicant: Erich J. Bower, General Manager, Freeport – McMoRan, PO Box 571, Tyrone, NM 88065.
- NMED Permit Contact: Brad Reid, Geologist, Brad.Reid@state.nm.us, Telephone: 505-372-8533.
- Draft permits may be viewed on-line at <https://www.env.nm.gov/public-notices/> under the tab for Grant County.
- The Public Involvement Plan may be viewed online at <https://www.env.nm.gov/public-notices/> or at the NMED office in Silver City, 3082 32nd Street Bypass Road, Suite D, Silver City, NM 88061.
- Written comments or requests for a hearing for DP-1236 accepted until 5:00 p.m. MST, February 16, 2022.

Notice: DP-1236, Freeport - McMoRan Little Rock Mine: Erich J. Bower proposes to renew and modify the Discharge Permit for the discharge of process water which includes stormwater and groundwater that is pumped from the Little Rock Mine open pit into the Tyrone Mine process water circuit. The modification request is to expand the Little Rock open pit. The facility is located at South Highway 90 & Tyrone Mine Rd, approximately 12 miles southwest of Silver City, in Sections 8, 9, 16, 17, 20, and 21, T19S, R15W, Grant County. Groundwater most likely to be affected is at a depth of approximately 0 to 680 feet and had a pre-discharge total dissolved solids concentration of 100 to 500 milligrams per liter.

Discharge Permit: DP-1132, Radioactive Liquid Waste Treatment Facility

- County: Los Alamos | Closest City: Los Alamos
- Applicants: United States Department of Energy (DOE), National Nuclear Security Administration (NNSA), Los Alamos Field Office, Darlene Rodriguez, Assistant Manager, Mission Assurance & Infrastructure, 3747 W. Jemez Road, MS A316, Los Alamos, NM 87544. Triad National Security, LLC, J'nette Hyatte, Senior Director, Environmental Protection & Compliance Division, PO Box 1663, MS K491, Los Alamos, NM 87545.
- NMED Permit Contact: Andrew Romero, Geoscientist, AndrewC.Romero@state.nm.us, Telephone: (505) 660-8624.
- Access documents online: The draft permit, PIP, and Factsheet may be viewed on-line at <https://www.env.nm.gov/public-notices/> under the tab for Los Alamos County.
- Access documents at a document repository: A hard copy of the draft permit, the Fact Sheet, and the PIP may be viewed at the following document repository locations: The NMED Los Alamos Field Office: 1183 Diamond Drive, Suite B, Los Alamos, NM 87544. The NMED Española Field Office: 712 La Joya Street, Española, NM 87532. The Administrative Record may be viewed at the GWQB located at 1190 St. Francis Drive, Suite N2300, Santa Fe, NM 87505.
- Written comments or requests for a hearing for DP-1132 accepted until 5:00 p.m. MST, February 16, 2022.

Notice: DP-1132: Radioactive Liquid Waste Treatment Facility (RLWTF): National Nuclear Safety Administration of the United States Department of Energy and Triad National Security, LLC propose to discharge up to 40,000 gallons per day of wastewater at or near the RLWTF. The facility and associated activities consist of a wastewater collection, storage, treatment, and disposal system (including the Waste Management Risk Mitigation Facility or WMRM); the low-level radioactive liquid waste treatment system; the transuranic waste water treatment system; the secondary treatment system; the Mechanical Evaporator System (MES); the Solar Evaporative Tank (SET) impoundment; and an outfall (Outfall 051) regulated by a National Pollutant Discharge Elimination System (NPDES) permit issued by the United States Environmental Protection Agency (EPA) pursuant to the federal Clean Water Act Section 402, 33 U.S.C§ 1342. A June 24, 2020, Order of the Secretary remanded the Discharge Permit to the GWQB for the purpose of considering the types and levels of financial assurance that should be applied to DP-1132 to ensure monies are available in the future to address corrective action, closure, and the post closure requirements at the RLWTF as specified in DP-1132. The new financial assurance requirements of DP-1132 are the sole subject of this public notice. The facility is located within Los Alamos National Laboratory, approximately 1.5 miles south of Los Alamos, New Mexico, in Sections 16, 17, 20, 21, and 22, T19N, R06E, Los Alamos County. Groundwater most likely to be affected ranges from depths of approximately one foot to 1,306 feet and has a total dissolved solids concentration ranging from approximately 162 to 255 milligrams per liter. The expected quality of the wastewater managed at the RLWTF may contain water contaminants with concentrations above the standards of 20.6.2.3103 NMAC and may contain toxic pollutants as defined in 20.6.2.7.T(2) NMAC. Potential contaminants associated with this waste stream include nitrogen compounds, metals, organic compounds, and low-level radioactive materials.

END OF PUBLIC NOTICE



MICHELLE LUJAN GRISHAM
GOVERNOR

JAMES C. KENNEY
CABINET SECRETARY

CERTIFIED MAIL – RETURN RECEIPT REQUESTED

December 6, 2021

Department of Energy
National Nuclear Security Administration
Darlene Rodriguez, Assistant Manager
Mission Assurance & Infrastructure
3474 W. Jemez Road, MS A316
Los Alamos, NM 87544

Triad National Security, LLC
J'nette Hyatte, Senior Director
Environmental Protection & Compliance
PO Box 1663, MS K491
Los Alamos, NM 87545

RE: Draft Discharge Permit, DP-1132, Radioactive Liquid Waste Treatment Facility

Dear Darlene Reodriguez and J'nette Hyatte:

The New Mexico Environment Department (NMED) hereby provides notice to you of the proposed approval of Ground Water Discharge Permit, DP-1132, (copy enclosed), pursuant to Subsection H of 20.6.2.3108 NMAC. NMED will publish notice of the availability of the draft Discharge Permit in the near future for public review and comment and will forward a copy of that notice to you.

Prior to making a final ruling on the proposed Discharge Permit, NMED will allow 30 days from the date the public notice is published in the newspaper for any interested party, including the Discharge Permit applicant, i.e., yourself, to submit written comments and/or a request a public hearing. A hearing request shall set forth the reasons why a hearing is requested. NMED will hold a hearing in response to a timely hearing request if the NMED Secretary determines there is substantial public interest in the proposed Discharge Permit.

Please review the enclosed draft Discharge Permit carefully. Please be aware that this Discharge Permit may contain conditions that require the permittee to implement operational, monitoring or closure actions by a specified deadline.

Please submit written comments or a request for hearing to my attention at the address above or via email to andrewc.romero@state.nm.us. If NMED does not receive written comments or a request for hearing during the public comment period, the draft Discharge Permit will become final.

Thank you for your cooperation during the review process. Feel free to contact me with any questions at (505) 660-8624.

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Darlene Rodriguez and J'nette Hyatte

December 6, 2021

Page 2 of 2

Sincerely,

Andrew Romero

Environmental Scientist

Encl: Draft Discharge Permit, DP-1132

cc: William Foley, bfoley@lanl.gov

GROUND WATER DISCHARGE PERMIT (DP-1132)
RADIOACTIVE LIQUID WASTE TREATMENT FACILITY
LOS ALAMOS NATIONAL LABORATORY

DRAFT

Table of Contents

GROUND WATER DISCHARGE PERMIT (DP-1132).....	1
I. ACRONYMS:.....	4
II. DEFINITIONS:.....	5
III. Introduction	8
IV. Findings	9
V. Authorization to Discharge	10
VI. Conditions	11
A. Operational Plan.....	11
1. ANNUAL UPDATE.....	11
2. NOTIFICATION OF CHANGES.....	12
3. SUBMITTAL OF PLANS AND SPECIFICATIONS	13
4. CONSTRUCTION REPORT	14
5. RESTRICTING ENTRY.....	15
6. SIGNS.....	15
7. RESERVED	15
8. WATER TIGHTNESS TESTING.....	15
9. ACTUAL OR POTENTIAL WATER-TIGHTNESS FAILURE.....	17
11. FACILITY INSPECTIONS.....	18
12. CONTAINMENT	19
13. MAINTENANCE and REPAIR	20
14. DAMAGE TO STRUCTURAL INTEGRITY	21
15. FREEBOARD; FREEBOARD EXCEEDANCE	21
16. EFFLUENT LIMITS: OUTFALL 051.....	22
17. EFFLUENT LIMITS: MES and SET.....	24
18. EFFLUENT EXCEEDANCE.....	24
19. PERSONNEL QUALIFICATIONS.....	26
20. EMERGENCY RESPONSE PROCEDURES	26
21. OPERATION OF FLOW METERS	27
22. CALIBRATION OF FLOW METERS	28
B. Monitoring and Reporting.....	28
23. METHODOLOGIES	28
24. MONITORING REPORTS	29
25. INFLUENT VOLUMES RLW.....	29
26. INFLUENT VOLUMES TRU.	29
27. DISCHARGE VOLUMES	30
28. WASTE TRACKING.....	30
29. EFFLUENT SAMPLING.....	31
30. SOIL MOISTURE MONITORING SYTEM FOR THE SET	32
31. SOIL MOISTURE MONITORING SYSTEM EXCEEDANCE	33
32. GROUND WATER FLOW.....	34
33. RESERVED.....	34
34. MONITORING WELL LOCATION.....	34
35. MONITORING WELL CONSTRUCTION.....	35
36. GROUND WATER MONITORING	35

37. GROUND WATER EXCEEDANCE	37
C. Contingency Plans.....	38
38. SPILL OR UNAUTHORIZED RELEASE	38
39. FAILURES IN DISCHARGE PLAN/DISCHARGE PERMIT.	39
D. Closure, Post Closure, and Corrective Action	39
40. FINANCIAL RESPONSIBILITY	39
41. STABILIZATION OF SPECIFIC UNITS AND SYSTEMS THAT HAVE CEASED	41
42. STABILIZATION OF INDIVIDUAL UNITS AND SYSTEMS.....	41
43. CLOSURE SCHEDULE.	42
44. CLOSURE PLAN REVIEW AND CHANGES.....	43
45. FINAL CLOSURE.	44
46. POST-CLOSURE GROUND WATER MONITORING.	44
47. TERMINATION.	45
48. INTEGRATION WITH THE CONSENT ORDER	46
E. General Terms and Conditions.....	46
49. APPROVALS	46
50. RECORD KEEPING	46
51. ELECTRONIC POSTING (MANDATORY).....	47
52. INSPECTION AND ENTRY.....	48
53. DUTY TO PROVIDE INFORMATION.....	49
54. MODIFICATIONS AND AMENDMENTS	49
55. EXTENSIONS OF TIME.....	49
56. CIVIL PENALTIES.	49
57. CRIMINAL PENALTIES	50
58. COMPLIANCE WITH OTHER LAWS	50
59. LIABILITY.	50
60. RIGHT TO APPEAL.....	51
61. TRANSFER OF OWNERSHIP.	51
62. PERMIT FEES	51
VII. Permit Term and Signature.....	52

I. ACRONYMS:

The following acronyms and abbreviations may be used throughout this Discharge Permit:

BOD₅ - biochemical oxygen demand (5-day)
CAS - Chemical Abstract Service
CFR - Code of Federal Regulations
Cl - chloride
CQCAP - Construction Quality Control Assurance Plan
DOE - United States Department of Energy
EPA - United States Environmental Protection Agency
gpd - gallons per day
LANL - Los Alamos National Laboratory
Triad – Triad National Security, LLC
MES - Mechanical Evaporator System
mg/L - milligrams per liter (or parts per million)
NMAC - New Mexico Administrative Code
NMSA - New Mexico Statutes Annotated
NO₃-N - nitrate-nitrogen
NPDES - National Pollutant Discharge Elimination System
PCBs - Polychlorinated Biphenyls
QA/QC - Quality Assurance/Quality Control
RLW - Low-level radioactive waste water
RLWTF - Radioactive Liquid Waste Treatment Facility
SET - Solar Evaporative Tank System
TA - Technical Area
TDS - total dissolved solids
TKN - total Kjeldahl nitrogen
TRU - Transuranic
TSS - total suspended solids
WQA - Water Quality Act
WQCC - Water Quality Control Commission

II. DEFINITIONS:

The following is a list of definitions as they pertain specifically to this Discharge Permit:

- A. Average daily flow-** the rate determined by dividing the total monthly volume by the number of days for the reporting period.
- B. Active portion-** the portion of the Facility where treatment, storage or disposal of waste water occurs or has occurred in the past, including those portions of the Facility which are not in use and have not been closed in accordance with the conditions in this Discharge Permit.
- C. Calibration-** a comparison between an instrument of known magnitude or correctness (standard) and another measurement made in as similar a way as possible with a second device (test instrument).
- D. Closure-** to permanently discontinue the use of a unit, system, or component of the Facility (partial) or the entire Facility (final).
- E. Construction Quality Control Assurance Plan-** a written plan of activities necessary to ensure that construction and installation meet design criteria. A CQCAP includes practices and procedures for inspections, testing and evaluations of material and workmanship necessary to verify the quality of the constructed unit or system, and corrective actions to be implemented when necessary.
- F. Consent Order- Compliance Order on Consent (June, 2016)** agreed to by NMED and DOE or the most recent Compliance Order on Consent agreed to by NMED and DOE.
- G. Discharge-** the intentional or unintentional release of an effluent or leachate which has the potential to move directly or indirectly into ground water or be detrimental to human health, animal or plant life, or property, or unreasonably interfere with the public welfare or the use of property.
- H. Effluent-** a liquid waste product resulting from the treatment or partial treatment of an influent waste stream intended to be discharged.
- I. Exfiltration-** the uncontrolled passage or penetration of waste water or sludge from a structural component of a unit or system through defective pipes, pipe joints, connections, cracks, structural failure, or material incompatibility and enters the surrounding environment.
- J. Flow meter-** a quantitative instrument or device that measures, displays, and records the flow of a fluid in a conduit or an open channel.
- K. Freeboard-** the vertical distance between the crest of the embankment and the carrying capacity level of an open tank, impoundment, or other open unit that contains a liquid or semi-liquid
- L. Impoundment-** a unit which is a natural topographic depression, man-made excavation, or diked area primarily constructed of earthen or other materials, specifically designed to hold, evaporate or store, an accumulation of liquid or semi-liquid waste.
- M. Industrial waste water-** the liquid wastes from industrial processes or non-household waste water which is generated through activity not solely derived from human excreta, residential sinks, showers, baths, clothes and dish-washing machines; or exceeds the characteristics of a domestic waste as defined in 20.7.3.7.D(6) NMAC; 300 mg/L BOD, 300 mg/L TSS, 80 mg/L total nitrogen or 105 mg/L fats, oils and grease.
- N. Infiltration-** the uncontrolled passage or penetration of liquids or semi-liquids into a unit or system through defective pipes, pipe joints or connections, or manhole walls.

cracks, structural failure, or material incompatibility.

- O. Influent collection system-** the infrastructure and associated components (e.g. sumps, pumps) used for the collection and conveyance of waste water from the originator to the Facility's treatment systems.
- P. Influent-** untreated water, waste water or other liquid or semi-liquid flowing into a reservoir, basin, or treatment plant.
- Q. Incident Command System (ICS)**– A standardized approach to the command, control, and coordination of emergency response providing a common hierarchy within which responders from multiple agencies can be effective.
- R. Leak detection system-** a system capable of detecting the failure of either the primary or secondary containment structure or the presence or release of an accumulated liquid in the secondary containment structure. The system must employ operational controls or consist of an interstitial monitoring device designed to detect continuously and automatically the failure of the primary or secondary containment structure or the presence of a release into the secondary containment structure.
- S. Maintenance and repair-** all actions associated with keeping a system or component functioning as designed or restoring a system or component to its intended function. Maintenance and repair does not include alterations to a unit or system which change the intended function or design of the unit or alter the treatment process.
- T. Maximum daily discharge-** the total daily volume of waste water (expressed in gallons per day) authorized for discharge by a discharge permit.
- U. Open unit or system-** a unit or system designed to store, treat or dispose of liquids, semi-liquids or solids in which the uppermost portion of the unit is exposed.
- V. Outfall-** the point where a treated waste water discharges to waters of the United States, or a tributary to waters of the United States.
- W. Peak instantaneous flow-** the highest design flow rate for a unit or system, expressed in gallons per minute or cubic feet per second.
- X. Record drawings-** the official record of the actual as-built conditions of the completed construction, to be held as the permanent record of each unit and system, which shall comply with the New Mexico Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978).
- Y. Secondary containment-** a constructed unit or system designed to prevent any migration of waste streams or accumulated liquid out of the unit or system to the soil, ground water, or surface water at any time. Secondary containment can include, but is not limited to: double-walled pipes, concrete and floors equipped with sumps and alarm systems to detect potential leaks and must be:
 - Designed, constructed and maintained to surround the unit on sides and bottom;
 - Free of cracks, gaps, or fissures;
 - Constructed of, or lined with, materials that are compatible with the waste streams to be in contact with the unit or system;
 - Placed on a foundation or base capable of withstanding pressure gradients, settling or uplift which may cause failure of the unit or system; and
 - Equipped with a leak detection system that is designed and operated so that it will detect the failure of the primary containment structure;
- Z. Settled solids measurement device-** an apparatus for testing settled solids in a liquid suspension for settling rate, compaction of the settled solids, and the resulting clarity

of the liquid, or thickness of solids accumulated in an impoundment or tank.

- AA. Sludge or settled solids-** a solid or semisolid residue that results from the treatment or precipitation of solids from a waste stream, or the accumulation of natural sediment and debris settling in an open unit or system.
- BB. Synthetic Liner-** a continuous layer of man-made materials which restricts the downward or lateral escape of effluent or leachate.
- CC. Tank-** a stationary device, designed to contain an accumulation of waste water which is constructed primarily of non-earthen materials (e.g., concrete, steel, plastic) which provide structural support. Tanks can be further identified as either an **On ground tank** meaning a tank that is situated in such a way that the bottom of the tank is on the same level as the adjacent surrounding surface allowing for visual inspection of the vertical walls but not the external tank bottom, an **In-ground tank** meaning a tank constructed or installed so that a portion of the tank wall is situated to any degree within the ground, thereby preventing visual inspection of that portion of the external surface area, or an **Aboveground tank** meaning a tank that is completely elevated above the adjacent surrounding surface allowing for visual inspection of the vertical walls and external tank bottom.
- DD. Total Nitrogen-** The sum of total Kjeldahl nitrogen (TKN) and nitrate-nitrogen ($\text{NO}_3\text{-N}$).
- EE. Toxic Pollutant-** a water contaminant or combination of water contaminants in concentration(s) which, upon exposure, ingestion, or assimilation either directly from the environment or indirectly by ingestion through food chains, will unreasonably threaten to injure human health, or the health of animals or plants which are commonly hatched, bred, cultivated or protected for use by man for food or economic benefit; as used in this definition injuries to health include death, histopathologic change, clinical symptoms of disease, behavioral abnormalities, genetic mutation, physiological malfunctions or physical deformations in such organisms or their offspring; in order to be considered a toxic pollutant a contaminant must be one or a combination of the potential toxic pollutants identified in the list in 20.6.2.7.T(2) NMAC and be at a concentration shown by scientific information currently available to the public to have potential for causing one or more of the effects listed above; any water contaminant or combination of the water contaminants identified in the list in 20.6.2.7.T(2) NMAC creating a lifetime risk of more than one cancer per 100,000 exposed persons is a toxic pollutant.
- FF. Treatment-** any method, technique or process that, through chemical biological and mechanical processes, modify waste water characteristics with the objective to neutralize and reduce or remove organic and inorganic water contaminants which if released to the environment could potentially impact ground water quality or pose a threat to human health.
- GG. Unauthorized Release or spill-** the intentional or unintentional spilling, leaking, pumping, pouring, emitting, emptying, or dumping of oil or other water contaminant not authorized in this Discharge Permit.

HH. Untreated- a category of waste water or other liquid or semi-liquid which has not undergone chemical or mechanical processes to neutralize and reduce or remove water contaminants to meet permit established effluent limits.

II. Water Contaminant - any substance that could alter if discharged or spilled the physical, chemical, biological or radiological qualities of water; "water contaminant" does not mean source, special nuclear or by-product material as defined by the Atomic Energy Act of 1954.

III. Introduction

The New Mexico Environment Department (NMED) issues this Discharge Permit (Discharge Permit), DP-1132, to the National Nuclear Security Administration of the United States Department of Energy (DOE/NNSA) and to Triad National Security, LLC (Triad) (collectively the Permittees) pursuant to the New Mexico Water Quality Act (WQA), NMSA 1978, §§ 74-6-1 through 74-6-17, and the New Mexico Water Quality Control Commission (WQCC) Regulations, 20.6.2 NMAC.

NMED's purpose in issuing this Discharge Permit, and in imposing the requirements and conditions specified herein, is to control the discharge, and potential release, of water contaminants from the Los Alamos National Laboratory (LANL) Radioactive Liquid Waste Treatment Facility (Facility) so as to protect public health, ground water for present and potential future use as a domestic water supply or an agricultural water supply, and those segments of surface water gaining from ground water inflow. In issuing this Discharge Permit, NMED has determined that the requirements of 20.6.2.3109.C NMAC have been or will be met.

The application (i.e., discharge plan) consists of the materials submitted by the Permittees on August 19, 1996, an updated application submitted to NMED on February 16, 2012, an amendment to the application submitted to NMED on August 10, 2012, supplemental information submitted on June 6, 2016, and materials contained in the administrative record prior to issuance of this Discharge Permit.

The Facility is located within Los Alamos National Laboratory, approximately 1.5 miles south of Los Alamos, New Mexico, in Sections 16, 17, 20, 21 and 22, Township 19N, Range 06E, Los Alamos County. Ground water most likely to be affected ranges from depths of approximately one foot to 1,306 feet and has a total dissolved solids concentration ranging from approximately 162 to 255 milligrams per liter.

The Facility, as it pertains to conditions within this Discharge Permit (DP-1132), is a wastewater treatment facility that is authorized to discharge up to 40,000 gallons per day (gpd), specifically described in section V(D) of this Discharge Permit and includes: the influent collection and storage system including the Waste Management Risk Mitigation Facility (WMRM); the low-level radioactive liquid waste treatment system; the transuranic waste water treatment system; the secondary treatment system; the Mechanical Evaporator System (MES); the Solar Evaporative Tank (SET) impoundment; and an outfall (Outfall 051) regulated by a National Pollutant Discharge Elimination System (NPDES) permit

issued by the United States Environmental Protection Agency (EPA) pursuant to the federal Clean Water Act Section 402, 33 U.S.C § 1342. The discharge may contain water contaminants with concentrations above the standards of 20.6.2.3103 NMAC and may contain toxic pollutants as defined in 20.6.2.7.T(2) NMAC.

With regard to the Permittees' responsibility to fund closure, post-closure, and corrective action requirements of this Discharge Permit and Closure Plan at the Facility, DOE/NNSA is a co-permittee, and owns and co-operates the RLWTF, and therefore, closure and post-closure requirements under this Discharge Permit are the legal obligations of the United States Government. Triad, a co-permittee, is the DOE/NNSA Management & Operator Contractor, was formed solely for the purpose of operating LANL, and has no assets other than its cost reimbursable contract with DOE/NNSA. Pursuant to its contract, all closure and post-closure requirements of this Discharge Permit undertaken by Triad, or its successor to this obligation, are funded by the United States Government through DOE/NNSA, subject to Congressional appropriations.

Pursuant to 20.6.2.3109 NMAC, NMED reserves the right to require a Discharge Permit Modification in the event NMED determines that the requirements of 20.6.2 NMAC are being or may be violated or that the standards of 20.6.2.3103 NMAC are being or may be violated or a toxic pollutant as defined in 20.6.2.7.T(2) NMAC is present. Such modifications may include, without limitation, the implementation of structural controls, treatment processes, monitoring criteria, operational processes, changes in discharge activities and the abatement of water pollution and remediation of ground water quality.

Issuance of this Discharge Permit does not relieve the Permittees of the responsibility to comply with the WQA, WQCC Regulations, and all other applicable federal, state, and local laws and regulations.

IV. Findings

In issuing this Discharge Permit, NMED finds:

- A. The Permittees are discharging effluent or leachate from the Facility so that such effluent or leachate may move directly or indirectly into ground water within the meaning of 20.6.2.3104 NMAC.
- B. The Permittees are discharging effluent or leachate from the Facility so that such effluent or leachate may move into ground water of the State of New Mexico which has an existing concentration of 10,000 mg/L or less of total dissolved solids (TDS) within the meaning of 20.6.2.3101.A NMAC.
- C. The discharge from the Facility is within or into a place of withdrawal of ground water for present or reasonably foreseeable future use within the meaning of the WQA, NMSA 1978, § 74-6-5.E.3, and the WQCC Regulations at 20.6.2.3103 NMAC
- D. The discharge from the Facility to Outfall 051 is subject to the exemption set forth in 20.6.2.3105.F NMAC, to the extent that effective and enforceable effluent limitations

(not including monitoring requirements) are imposed, unless the NMED Secretary determines that a hazard to public health may result.

V. Authorization to Discharge

- A. Pursuant to 20.6.2.3104 NMAC, it is the responsibility of the Permittees to ensure that discharges authorized by this Discharge Permit are consistent with the terms and conditions herein.
- B. The Permittees are authorized to discharge up to 40,000 gpd of low-level and transuranic radioactive industrial waste water using a series of treatment processes as described in Section V(D) of this Discharge Permit in accordance with the Conditions set forth in Section VI of this Discharge Permit.
- C. The Permittees are authorized to discharge up to 40,000 gpd of treated waste water, in accordance with the Conditions set forth in Section VI of this Discharge Permit. Discharges shall be to either the Mechanical Evaporator System (MES), the synthetically lined Solar Evaporative Tank System (SET), or through an outfall (identified as Outfall 051) also regulated by a National Pollutant Discharge Elimination System (NPDES) permit (Permit No. NM0028355) issued by the United States Environmental Protection Agency.
- D. The Permittees are authorized to use the following defined systems with their associated units for the process of collecting, treating, and disposing of waste water:
 - The Influent Collection System** is defined herein as all primary and secondary containment lines that convey transuranic or low-level radioactive waste water from Technical Areas TA-03, TA-35, TA-48, TA-50, TA-55, and TA-59 to the Transuranic Waste (TRU) treatment system and the Low-level Radioactive waste water (RLW) treatment system at TA-50. It includes the conveyance lines beginning at the point the pipe emerges from the building or other structure that comprises the site of generation, and extending to the vault immediately upstream of the influent tanks at TA-50. It also includes the conveyance of low-level radioactive waste water to the RLW treatment system by truck.
 - The Waste Mitigation Risk Management (WMRM) Facility (Building 50-250)** is located about 50 meters southeast of Building 50-01. WMRM houses six tanks, with a capacity of 50,000 gallons each, for the storage of low-level RLW influent. Four of these tanks will be held in reserve for use in emergency situations; two will be used for day-to-day influent collection and storage. Tanks are located in the basement of WMRM; the basement further serves as secondary containment for the facility.
 - The Low-level Radioactive Waste Water (RLW) Treatment System** is defined herein as the low-level radioactive waste water influent storage tanks, the associated treatment units (filters, feed tanks, ion exchange columns, reverse osmosis units, etc.) effluent storage tanks, and other associated low-level radioactive waste water components at TA-50 and subsequent replacement facilities utilizing the same treatment processes located within the physical confines

of TA-50. The process by which the individual treatment units within the low-level radioactive treatment system are utilized may, for attaining compliance with the effluent limits set forth in this Discharge Permit, be altered, by-passed, replaced, or removed in accordance with the Conditions set forth in this Discharge Permit. The physical location of each unit and system and replacement systems that convey, store, or treat RLW waste streams coming into the low-level radioactive waste water treatment system is within TA-50.

The Transuranic (TRU) Waste Water Treatment System is defined herein as the influent storage tanks for each form of TRU (acidic and caustic) waste streams, the associated neutralization unit, pressure filters, the final processing tanks, and other associated TRU waste stream conveyance, storage and treatment components at TA-50. Sludge associated with TRU shall be disposed of at an off-site facility permitted to receive TRU waste.

The Secondary Treatment System is defined herein as the receiving tanks for reverse osmosis concentrate waste water generated through the RLW Treatment System and treated effluent generated from the TRU Treatment System, the treatment process units for secondary reverse osmosis, the rotary vacuum filter, and other associated post-treatment conveyance, storage and treatment components at TA-50 designed to reduce waste stream volumes.

The Mechanical Evaporator System (MES) is defined herein as TA-50-0257 and the units in which treated RLW effluent is disposed of through natural gas generated mechanical evaporation.

The Solar Evaporative Tank System (SET) is defined herein as the concrete impoundment at TA-52 that receives treated effluent from the RLWTF for disposal by evaporation, and the conveyance line from TA-50. The SET consists of two cells separated by a single partitioned wall; each cell has a containerized volume of approximately 380,000 gallons. The SET is an unsealed subgrade concrete structure with a double-lined synthetic liner, and a leak detection system between the synthetic liners.

Outfall 051 is defined herein as the outfall through which treated wastewater from the Facility is discharged to Effluent Canyon, which is a tributary to Mortandad Canyon.

[20.6.2.3104 NMAC, 20.6.2.3106.C NMAC, 20.6.2.3109.C NMAC].

VI. Conditions

NMED issues this Discharge Permit for the discharge of water contaminants subject to the following conditions:

A. Operational Plan

1. **ANNUAL UPDATE** - The Permittees shall submit to NMED an updated Facility Process Description annually by February 1 of each year in conjunction with the February Quarterly Report. The annual Facility Process Description shall include the following:

- a. A schematic of all major structures associated with the Facility, including all influent lines, buildings, exterior tanks, effluent lines, outfall and discharge locations identified in this Discharge Permit.
- b. A comprehensive flow chart demonstrating the most current processes in operation for the collection, treatment and disposal of waste water for the Facility. The flow chart shall indicate any processes which have been bypassed, decommissioned, or are no longer used for the collection, treatment or final disposal of the waste water.
- c. An associated narrative describing each of the systems and treatment units outlined in the flow chart. This narrative shall include the collection system, primary treatment units, secondary treatment units and any systems used in the disposition of any associated waste streams at the Facility. For each unit or system, the narrative shall include:
 - 1) The identification of the unit or system.
 - 2) The physical location.
 - 3) Intended function.
 - 4) Physical description.
 - 5) Operational capacity, if applicable.
 - 6) The date the unit or system was placed in operation.
 - 7) Origin of waste streams that the unit or system receives.
 - 8) The unit or system(s) to which it discharges.
- d. The Annual Update shall also include the following documents to be submitted annually by February 1 of each year.
 - 1) Summary of maintenance and repairs made during the reporting period.
 - 2) Water Tightness Testing results (Condition 8).
 - 3) Settled Solids measurements (Condition 10).
 - 4) Ground Water Flow report (Condition 32).

[20.6.2.3106.C NMAC]

- 2. NOTIFICATION OF CHANGES** - The Permittees shall submit to NMED a written notification of any changes in the Facility's collection, treatment or disposal systems which are not maintenance and repair (as defined in this permit Section II), and which are not modifications (as defined in Condition 3, Plans and Specifications). The notification shall be submitted no less than thirty days prior to the date proposed for implementation. The notification shall include, at a minimum, the following items listed herein and others which may be determined to be required by NMED.
- a. Date process change is planned to be implemented.
 - b. Narrative of process change.
 - c. Justification for making the process change.
 - d. Units or components being removed from the process.
 - e. Units or components being incorporated into the process.
 - f. Operational controls implemented for the change in processes.
 - g. Intended duration of process change (e.g., permanent or limited duration).

LANL shall submit to NMED and add to the posting required in Condition 51 (Electronic Posting) any follow-up material required later by NMED, after NMED's review of a notification.

[20.6.2.3106.C NMAC]

- 3. SUBMITTAL OF PLANS AND SPECIFICATIONS** - The Permittees shall not implement any expansion, process modification, or alteration of a system or unit that could constitute a discharge permit modification (as defined in 20.6.2.7.D(4) NMAC) of the intended function, design or capacity for any of the systems, units or components of the Facility's collection, treatment or disposal systems without prior written approval by NMED. Prior to implementing any such changes, the Permittees shall submit to NMED for approval a written proposal, including plans and specifications that describes in detail the proposed changes in the processes or components of the Facility's collection, treatment, or disposal systems. The proposal shall be delivered by certified mail or hand delivery. The Permittees shall not place any waste in a new or changed unit or system unless the Permittees receive prior written approval from NMED. NMED will provide such approval only if it finds that the Permittees have submitted the required elements listed herein in sufficient detail to demonstrate that the unit or system is designed and constructed to minimize the possibility of an unauthorized release of water contaminants which could directly or indirectly impact ground water quality or pose a threat to human health. If NMED determines that the proposed changes require an amendment or modification of this Discharge Permit, NMED will so inform, in writing, Permittees.

The proposal shall include, at a minimum, the following information.

- a. Identification of all applicable units and a description of how they will be constructed.
- b. A map, to scale, of the Facility, with the location of the proposed unit relative to other identified structures or systems referenced in this Discharge Permit.
- c. Specifications for all new unit and system components (e.g., lift stations, valves, transfer lines, process units); whether new, retrofitted, or proposed for abandonment. All new system components for the collection, treatment or disposal of waste water at the Facility shall be designed to meet the projected needs of the Facility.
- d. Plans and specifications for proposed flow meters that will be used to measure the volume of waste water discharged to or from the unit or system.
- e. Demonstration that the proposed unit or system is adequately designed for its intended function.
- f. Compatibility of the unit or system's constructed material with the proposed waste stream, including, if applicable, information regarding corrosion protection to ensure that it will maintain its structural integrity and not

- collapse, rupture or fail.
- g. Certification that the foundation, structural support, seams, connections, and pressure controls, if applicable, are adequately designed and the unit or system has sufficient structural strength to convey, store, treat or dispose of the intended waste stream.
 - h. Certification for all plans and specifications attesting to the capacity of the unit or system including, without limitation, waste water flow data derived using both average daily flow and peak instantaneous flow. Computations should be presented in a tabular form showing depths and velocities at minimum, design average, and peak instantaneous flow for all new system components.
 - i. Water balance calculations for the capacity and evaporative potential for units which are subject to exposure to the environment and to which precipitation events may impact total capacity of the unit. The unit shall be designed such that two feet of freeboard or an NMED approved alternative is maintained at all times.
 - j. Design specifications for secondary containment for all units or systems intended to convey, store, treat, or dispose of liquid or semi-liquid waste streams.
 - k. Design specifications for leak detection systems associated with systems designed to convey, store, treat, or dispose of liquid or semi-liquid waste streams, which demonstrate the capability of detecting the failure of either primary or secondary containment or the presence of any release of any accumulated liquid in the secondary containment system within the earliest practicable time as approved in advance by NMED;
 - l. Proposed leakage tests shall be specified for all new unit or system components with direct contact to treated or untreated waste water. This may include appropriate water or low pressure air testing. The use of a camera or other visual methods used for documentation of the inspection, prior to placing the unit or system in service is recommended.
 - m. Design specifications for all units or systems designed to convey, store, treat, or dispose of liquid or semi-liquid waste streams, which demonstrate the ability to remove liquids and semi-liquids from the area of containment within the earliest practicable time as approved in advance by NMED.
 - n. A Construction Quality Control Assurance Plan (CQCAP) assuring that the proposed unit or system will meet or exceed all design criteria and specifications.

Plans and specifications shall comply with the New Mexico Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978) as well as applicable DOE and LANL Engineering Standards.

[20.6.2.1202 NMAC, 20.6.2.3106.C NMAC, 20.6.2.3109.C NMAC, NMSA 1978, §§ 61-23-1 through 61-23-32]

4. CONSTRUCTION REPORT - Within 90 days following completion of

construction for a unit or system that requires NMED approval, the Permittees shall prepare a final construction report that contains the following items.

- a. A complete copy of record drawings, specifications, final design calculations, addenda, and change orders, as applicable, or in the alternative, a list and description of any substantive changes to design plans and specification made during construction (based on field concerns and changes).
- b. Description of the procedures and results from all inspection and tests that occur before, during, and after construction to ensure that the construction materials and the installed unit or system components meet the design specifications.
- c. A complete copy of the Operation and Maintenance Manual, specific to the unit or system being constructed.

[20.6.2.1202 NMAC, 20.6.2.3109.C NMAC, 20.6.2.3106.C NMAC, 20.6.2.3107.C NMAC, NMSA 1978, §§ 61-23-1 through 61-23-32]

5. **RESTRICTING ENTRY** - The Permittees shall, at all times, prevent the unauthorized entry of persons, wildlife, or livestock into the active portions of this Facility (with the exception of Outfall 051) so that physical contact with the waste streams, structures and equipment is restricted. Means to control unauthorized access shall include an artificial or natural barrier which completely surrounds the active portions of the Facility and a means to control entry, at all times, through gates or other entrances to the active portions of the Facility (e.g., locks, surveillance system).

[20.6.2.3109.C NMAC]

6. **SIGNS**-The permittees shall post bilingual warning signs (in English and Spanish) at all gates and perimeter fences, where present, around the Facility. Signs shall be posted in sufficient numbers to be visible at all angles of approach as well as from a distance of at least 25 feet, Permittees shall include on the signs the following or an equivalent warning: DANGER – UNAUTHORIZED PERSONNEL KEEP OUT (PELIGRO – SE PROHIBE LA ENTRADA A PERSONAS NO AUTORIZADAS).

[20.6.2.3109.C NMAC]

7. **[RESERVED]**

8. **WATER TIGHTNESS TESTING** - Within 180 days following the effective date of this Discharge Permit (by **Due Date**), and every 540 days thereafter, the Permittees shall demonstrate that each unit and system intended to convey, store, treat or dispose of a liquid or semi-liquid waste stream without secondary containment is not leaking and is otherwise fit for use. To make the demonstration, the Permittees shall conduct both a visual test, for those units

and systems that are above-ground and visually inspectable, and a quantifiable test, as applicable.

For units and systems that are above-ground and visually inspectable, the visual assessment shall be adequate to detect obvious cracks, leaks, and corrosion or erosion that may lead to cracks and leaks. If necessary, the Permittees shall remove the stored waste from the unit or system to allow the condition of internal surfaces to be assessed.

The quantifiable assessment for units and systems that are used to store, treat or dispose of liquid or semi-liquid waste streams shall consist of obtaining tank level measurements over at least a 36 hour period during which no liquid or semi-liquid is added to or removed from the unit. The exfiltration or infiltration rate shall not exceed 0.07 gallons per hour per thousand gallons of capacity for the unit or system.

The quantifiable assessment for units and systems designed to convey a liquid or semi-liquid waste stream shall be determined through passive testing for leakage exfiltration and infiltration. The infiltration or exfiltration rate shall not exceed 50 gallons per mile per consecutive 24 hour period for any section of the system. Infiltration and exfiltration tests for conveyance lines shall be conducted as follows:

- a. Prior to testing for infiltration, the conveyance lines shall be isolated and evacuated so that maximum infiltration conditions exist at the time of testing. The Permittees shall measure and document the volume of infiltration entering each section of the conveyance line being tested. The cumulative results for the entire collection system shall not be a satisfactory method for gauging infiltration compliance.
- b. Prior to testing for exfiltration, the conveyance lines shall be isolated and filled with water to a level that produces, at minimum, two feet of hydrologic head above the uppermost point of the section being tested. The cumulative results for the entire collection system shall not be a satisfactory method for gauging exfiltration compliance.

Demonstration of water tightness shall comply with the New Mexico Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978). The Permittees shall submit to NMED the procedures and findings of the evaluation in the Annual Update (Condition 1) by February 1 of each year immediately following the date when the water tightness test was performed. In the event that inspection reveals that the leakage rate is greater than permissible in this Discharge Permit, the Permittees shall implement the requirements of Condition 9 (Actual or Potential Water-Tightness Failure) in this Discharge Permit.

[20.6.2.3106.C NMAC, 20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

- 9. ACTUAL OR POTENTIAL WATER-TIGHTNESS FAILURE** - In the event that any unit or system does not demonstrate water-tightness in accordance with this Discharge Permit or should inspection reveal damage to the unit that could result in structural failure, the Permittees shall take the following actions.
- a. If the unit or system failure resulted in an unauthorized release the Permittees shall provide NMED oral notification of the release in 20.6.2.1203 NMAC within 24 hours of learning of the release and take the following corrective actions.
 - 1) The Permittees shall remove the unit or system from service immediately; and
 - 2) As soon as possible following the failure of the unit or system, but within 30 days of the failure, the Permittees shall submit to NMED for approval a written proposal including a schedule for corrective actions to be taken to repair or permanently cease operation of the unit or system.

If repair or replacement of a unit or system requires construction, the Permittees shall submit plans and specifications to NMED with the proposed corrective actions. Plans and specifications shall comply with the New Mexico Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978).

Upon NMED approval, the Permittees shall implement the approved corrective actions according to the approved schedule.

Prior to placing a repaired or replaced unit or system back into service, the Permittee shall repeat the water-tightness testing in accordance with Condition 8 (Water Tightness Testing) to verify the effectiveness of the repair or replacement, and submit a report detailing the completion of the corrective actions to NMED. The report shall include the date of the test, the name of the individual that performed the test, written findings, photographic documentation of the unit's interior and water tightness test results. If notified to do so by NMED, the Permittees shall also submit record drawings that include the final, construction details of the unit. Record drawings shall comply with the New Mexico Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978).

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.B NMAC]

- 10. SETTLED SOLIDS; SETTLED SOLIDS REMOVAL** - The Permittees shall inspect and measure the thickness of the settled solids in the SET on an annual basis. The Permittees shall measure the thickness of settled solids in accordance with the following procedure.
- a. The total surface area of each basin shall be divided into nine equally sized areas.

- b. A settled solids measurement device shall be utilized to obtain one settled solids thickness measurement (to the nearest half foot) within each area.
- c. The individual settled solids thickness for each of the nine measurement areas shall be averaged.

The Permittees shall record all measurements in an inspection log which must include, at a minimum, the following.

- a. Date and time of the inspection.
- b. The name of the inspector.
- c. Identification of the unit.
- d. The location of the unit.
- e. The estimated total volume of liquid or semi-liquid in the unit or system at the time of inspection.
- f. The total depth capacity of the unit or system (allowing for freeboard requirements).
- g. The method used to determine the settled solids thickness.
- h. The average measured thickness of settled solids in the unit.

The Permittees shall not allow settled solids to accumulate in any open unit or system used to convey, store, treat, or dispose of liquid or semi-liquid at an average depth greater than one foot. In the event that the settled solids accumulation in an open unit or system exceeds an average thickness of one foot, or in the event that the Permittees otherwise plan to initiate removal of settled solids from an open unit or system, the Permittees shall propose a plan for the removal and disposal of the settled solids from the unit or system. At least 60 days prior to any settled solids removal, the Permittees shall submit to NMED for approval a written settled solids removal and disposal plan. The plan shall include characterization of the settled solids, the estimated volume of settled solids to be removed, a method for removal throughout the unit or system in a manner that is protective of the structural integrity of the unit or system, a schedule for completing the settled solids removal and disposal, and a description of how the settled solids will be contained, transported, and disposed of in accordance with all applicable local, state, and federal laws and regulations. Upon NMED approval, the Permittees shall implement the plan according to the approved schedule.

The Permittees shall keep the inspection log on site for a minimum of five years from the date of inspection. The Permittees shall submit a summary report of all settled solids activities to NMED in the Annual Report submitted by February 1 of each year as well as the Quarterly Report for the period during which the activity occurs.

[NMSA 1978, § 74-6-5.D, 20.6.2.3109.C NMAC, 20.6.2.3107.A NMAC]

11. FACILITY INSPECTIONS - The Permittees shall inspect the Facility for malfunctions, deterioration, leaks or spills which may be causing, or may lead

to, an unauthorized release to the environment or pose a threat to human health.

The inspection shall be performed at the frequency prescribed for each unit or system in this Discharge Permit or based on the rate of deterioration of the equipment and the probability of an environmental or human health incident for those units and systems not specifically described herein.

- a. The Permittees shall inspect and test all leak detection systems to ensure performance within manufacturer specifications on a regular monthly basis.
- b. The Permittees shall inspect all externally observable portions of units and systems conveying, treating or storing liquids, semi-liquids, or solids including any secondary containment areas on a weekly basis. The Permittees shall examine for evidence of deterioration or failure of the units and systems. The visible portions of all synthetic liners used to store or dispose of liquids or semi-liquids shall be inspected for uniformity, damage, imperfections, punctures, blisters, and evidence of seam or joint failure on a regular monthly basis.
- c. The Permittees shall inspect, on a weekly basis through indirect observation, all units and systems conveying, processing, or storing liquids, semi-liquids, or solids that are inaccessible or otherwise cannot be directly observed. The Permittees shall identify the unit or system and note any observations which may suggest a breach or failure of containment in accordance with Condition 12 (Containment).
- d. The Permittees shall inspect all open units and systems which contain a liquid or semi-liquid, on each day during which the Facility is in operation, to ensure capacity of the unit or system is not exceeded.

The Permittees shall record all inspections in an inspection log which shall be kept on site for a minimum of five years from the date of inspection. At a minimum, these inspections shall include the date and time of the inspection, the name of the inspector, identification of the unit, the location of the unit, the total volume of liquid or semi-liquid in the unit or system at the time of inspection, a notation of the observations made, and the date and nature of any maintenance and repairs made.

[20.6.2.3107.A NMAC]

12. CONTAINMENT - The Permittees shall institute corrective actions, as necessary, to ensure the protection of ground water and human health. In the event that a unit or system or secondary containment for a unit or system reveals damage that could result in structural failure or a release to the environment, the Permittees shall take the following actions.

- a. The Permittees shall remove the unit or system from service immediately.
- b. The Permittees shall take immediate, and if necessary temporary, corrective actions to minimize the potential for a release.
- c. Within 90 days following identification of the potential failure, the Permittees shall submit to NMED for approval a written corrective action

report to include, at minimum, the following.

- 1) Identification of the unit or system, or secondary containment for a unit or system in which the failure was observed.
 - 2) The date and time the failure was observed and the date and time it was estimated to have begun.
 - 3) The potential cause of the failure.
 - 4) For units in which a release occurred to secondary containment but was not released to the environment, the rate at which the release occurred and total volume released to the secondary containment.
 - 5) The characteristics of the waste stream being treated, stored or conveyed by the unit or system, with analytical results from waste stream samples taken with date, time, technical staff collecting the sample and the lab report with QA/QC.
 - 6) The corrective actions taken to remediate the failure or release with a timeline of when actions were implemented.
 - 7) Long-term actions, if any, that are proposed to be employed for maintaining the integrity of the secondary containment and the schedule for implementing such actions.
 - 8) Ongoing measures for monitoring, inspecting, and determining structural integrity of the secondary containment.
 - 9) Proposed operation and maintenance and repair protocol, if applicable, to be instituted to prevent future failures.
- d. If failure of the unit or system or secondary containment resulted in a release to the environment, the Permittees shall comply with the requirements of Condition 38 (Spill or Unauthorized Release) of this Discharge Permit.

Upon NMED approval of the corrective action report, the Permittees shall implement any approved long-term actions to maintain the integrity of the secondary containment, and any other approved measures or protocols, according to the approved schedule.

[20.6.2.3107.A NMAC]

13. MAINTENANCE and REPAIR - The Permittees shall maintain the function and structural integrity of the Facility at all times except during maintenance or repair. All routine maintenance and repair actions shall be noted in a maintenance log which shall be kept on site for a minimum of five years. Maintenance and repair of a unit or system required due to potential malfunction which could lead to an unauthorized discharge to the environment or pose a threat to human health shall be corrected as soon as possible, but no later than 30 days from the date of the observed malfunction. For good cause, NMED may approve a longer period. The Permittees shall submit to NMED a summary and description of the maintenance and repair activities performed on the Facility as part of the quarterly monitoring reports.

In the event that routine maintenance and repair reveal significant damage likely

to affect the structural integrity of a unit or system or any of its associated components, or its ability to function as designed, the Permittees shall implement the requirements of Condition 14 (Damage to Structural Integrity) of this Discharge Permit.

[20.6.2.3107.A NMAC]

- 14. DAMAGE TO STRUCTURAL INTEGRITY** - In the event that an inspection required in this Discharge Permit, or any other observation, reveals damage likely to affect the structural integrity of a unit or system or any of its associated components, or its ability to function as designed, the Permittees shall take the affected unit out of service as quickly as possible, notify NMED orally within 24 hours, and shall propose the repair or replacement of the treatment system or its associated components. Within 30 days after discovery by the Permittees or following notification from NMED that corrective action is required, the Permittees shall submit to NMED for approval a written corrective action plan that includes a schedule for implementation and completion. The Permittees may request an extension of the submittal deadline pursuant to Condition 55 (Extensions of Time). Upon NMED approval, the Permittees shall implement the plan according to the approved schedule. The Permittees shall remedy any deterioration or malfunction of equipment or structures which are discovered during inspection.

[20.6.2.3107.A NMAC]

- 15. FREEBOARD; FREEBOARD EXCEEDANCE** - The Permittees shall maintain two feet of freeboard in all open units and systems that contain a liquid or semi-liquid. If the Permittees determine that two feet of freeboard cannot be maintained, the Permittees shall submit to NMED for approval a written request for alternate freeboard requirements. In the request the Permittees shall, at a minimum, propose freeboard levels that will be maintained and propose demonstrated spill prevention controls and overfill prevention controls that include the prevention of overtopping by wave, wind or precipitation events.

In the event that established freeboard of two feet or an NMED approved alternative, is not maintained in an open tank, impoundment or other open unit or system that contains a liquid or semi-liquid, the Permittees shall take immediate corrective actions to restore the required freeboard.

In the event that the required freeboard cannot be restored within a period of 72 hours following discovery, the Permittees shall submit to NMED for approval a proposed corrective action plan to restore the required freeboard within 15 days following the date when exceedance of the required freeboard was initially discovered. The plan shall include a schedule for completion of corrective actions and quantifiable assessments to demonstrate preservation of the required freeboard for a period no less than five years. Upon NMED approval,

the Permittees shall implement the corrective action plan according to the approved schedule.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.B & .C NMAC]

16. EFFLUENT LIMITS: OUTFALL 051 - The Permittees shall not discharge treated waste water to Outfall 051 that exceeds the following limits (or is outside the following pH range):

- a. All water contaminants and their associated limits as listed in Table 1.

Table 1. Effluent Quality Limits for Discharges to Outfall 051

Inorganic Chemicals:	CAS#	mg/L	Organic Chemicals:	CAS#	mg/L
Aluminum (dissolved)	7429-90-5	5.0	Benzene (total)	71-43-2	0.005
Arsenic (dissolved)	7440-38-2	0.01	Benzo (a) pyrene (total)	50-32-8	0.0002
Barium (dissolved)	7440-39-3	2.0	Carbon tetrachloride (total)	56-23-5	0.005
Boron (dissolved)	7440-42-8	0.75	Chloroform (total)	67-66-3	0.1
Cadmium (dissolved)	7440-43-9	0.005	1,1-Dichloroethane (total)	75-34-3	0.025
Chromium (dissolved)	7440-47-3	0.05	1,2-Dichloroethane (total)	107-06-2	0.005
Chloride (dissolved)	7647-14-5	250.0	1,1-Dichloroethylene (total)	75-35-4	0.007
Cobalt (dissolved)	7440-48-4	0.05	1,1,2,2-Tetrachloroethylene (PCE) (total)	127-18-4	0.005
Copper (dissolved)	7440-50-8	1.0	1,1,2-Trichloroethylene (TCE) (total)	79-01-6	0.005
Cyanide (dissolved)	57-12-5	0.2	Ethylbenzene (total)	100-41-4	0.7
Fluoride(dissolved)	16984-48-8	1.6	Ethylene dibromide (total) (EDB)	1106-93-4	0.0000 5

Iron (dissolved)	7439-89-6	1.0
Lead (dissolved)	7439-92-1	0.015
Manganese (dissolved)	7439-96-5	0.2
Molybdenum (dissolved)	7439-98-7	1.0
Mercury (total)	92786-62-4	0.002
Nickel (dissolved)	7440-02-0	0.2
Perchlorate (total)	14797-73-0	0.0138
pH (total)		6 – 9
Selenium (dissolved)	7782-49-2	0.05
Silver (dissolved)	7440-22-4	0.05
Sulfate (dissolved)		600.0
Antimony (Sb)	7440-36-0	0.006
Beryllium (Be)	7440-41-7	0.004
Nitrite (NO ₂ as N)	10102-44-0	1.0
Thallium (Tl)	7440-28-0	0.002
Total Dissolved Solids (dissolved)		1000.0
Uranium (dissolved)	7440-61-1	0.03
Zinc (dissolved)	9029-97-4	10.0

Radioactivity:		pCi/L
Combined Radium-226 & Radium-228 (total)		5

Naphthalene plus monomethylnaphthalenes (total)	91-20-3, 90-12-0, 91-57-6	0.03
Methylene chloride (total)	75-09-2	0.005
Total PCBs (total)		0.0005
Phenols (total)	108-95-2	0.005
Toluene (total)	108-88-3	1.0
1,1,1-Trichloroethane (total)	71-55-6	0.2
1,1,2-Trichloroethane (total)	79-00-5	0.005
1,1,2,2-Tetrachloroethane (total)	79-34-5	0.01
Vinyl Chloride (total)	75-01-4	0.002
Xylenes (total)	108-38-3, 1330-20-7, 95-47-6, 106-42-3	0.62
cis-1,2-dichloroethene	156-59-2	0.07
trans-1,2-dichloroethene	156-60-5	0.1
1,2-dichloropropane (PDC)	78-87-5	0.005
Styrene	100-42-5	0.1
1,2-dichlorobenzene	95-50-1	0.6
1,4-dichlorobenzene	106-46-7	0.075
1,2,4-trichlorobenzene	120-82-1	0.07
Pentachlorophenol	87-86-5	0.001
Atrazine	1912-24-9	0.003
Methyl tertiary-butyl ether (MTBE)	1634-04-4	0.1

Nitrogen Compounds:		mg/L
Total Nitrogen (sum of TKN+NO ₃ -N) (dissolved)		15

- b. For any water contaminant that is not listed in Table 1 of this Discharge Permit but is listed as a toxic pollutant in 20.6.2.7.T(2) NMAC, the limit shall be the concentration listed in Table A-1 of NMED, Risk Assessment Guidance for Site Investigation and Remediation (most recent edition). For any water contaminant that is not listed in Table 1 of this Discharge Permit or in Table A-1 of the Risk Assessment Guidance, the limit shall be the most recent EPA Regional Screening Level (RSL) for residential tap water. If an RSL is applicable for a carcinogenic water contaminant, the limit shall be adjusted to represent a lifetime risk of no more than one cancer occurrence per 100,000 persons (i.e., a cancer risk of 1×10^{-5}).

In the event that effluent limits are exceeded, the Permittees shall enact the

requirements of Condition 18 (Effluent Exceedance) of this Discharge Permit. Water contaminants that are subject to effective and enforceable limitations in NPDES Permit No. NM0028355 for discharges to Outfall 051 are exempt from the limits set forth in this Condition.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

17. EFFLUENT LIMITS: MES and SET - The Permittees shall not discharge treated wastewater to either the MES or SET that exceeds the following limits (or is outside the following pH range):

a. All water contaminants and their associated limits as listed in Table 2.

Table 2. Effluent Quality Limits for Discharges to the MES and SET

Inorganic Chemicals:	CAS#	mg/L
Aluminum (dissolved)	7429-90-5	5.0
Arsenic (dissolved)	7440-38-2	0.01
Barium (dissolved)	7440-39-3	2.0
Boron (dissolved)	7440-42-8	0.75
Cadmium (dissolved)	7440-43-9	0.005
Chromium (dissolved)	7440-47-3	0.1
Chloride (dissolved)	7647-14-5	250.0
Cobalt (dissolved)	7440-48-4	0.05
Copper (dissolved)	7440-50-8	1.3
Cyanide (dissolved)	57-12-5	0.2
Fluoride(dissolved)	16984-48-8	1.6
Iron (dissolved)	7439-89-6	1.0

Inorganic Chemicals:	CAS#	mg/L
Lead (dissolved)	7439-92-1	0.015
Manganese (dissolved)	7439-96-5	0.2
Molybdenum (dissolved)	7439-98-7	1.0
Mercury (total)	92786-62-4	0.002
Nickel (dissolved)	7440-02-0	0.2
Perchlorate (total)	04797-73-0	0.0138
pH (total)		6 – 9
Selenium (dissolved)	7782-49-2	0.05
Silver (dissolved)	7440-22-4	0.1
Sulfate (dissolved)		600.0
Total Dissolved Solids (dissolved)		1000.0
Uranium (dissolved)	7440-61-1	0.03
Zinc (dissolved)	9029-97-4	10.0

Radioactivity:		pCi/L
Combined Radium-226 & Radium-228 (total)		5

Nitrogen Compounds:		mg/L
NO ₃ -N (dissolved)		10

In the event that effluent limits are exceeded, the Permittee shall enact the requirements of Condition 18 (Effluent Exceedance) of this Discharge Permit.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

18. EFFLUENT EXCEEDANCE - In the event that analytical result of an effluent sample indicate an exceedance for any of the effluent limits set forth in Condition 16 (Effluent Limits: Outfall 51) and Condition 17 (Effluent Limits: MES and SET) of this Discharge Permit, the Permittees shall, within 24 hours following receipt of analytical results indicating the exceedance, collect and submit for analysis a subsequent sample for the particular analyte that was in exceedance. In the event the analytical results of the subsequent sample confirm that the maximum limitation has been exceeded (i.e., confirmed exceedance), the Permittees shall take the following actions.

Within 24 hours of becoming aware of a confirmed exceedance, the Permittees shall:

- a. Cease discharges to the system for which limits have been exceeded with the exception of the MES to which a confirmed exceedance shall not require immediate cessation;
- b. Notify the NMED Ground Water Quality Bureau that an effluent limit set forth in this Discharge Permit has been confirmed to be in exceedance; and
- c. Increase the frequency of effluent sampling to adequately establish the quality of discharges prior to resuming discharges to the system that was in exceedance. The sampling frequency for the particular analyte that was in exceedance shall increase from monthly or quarterly, as required by Condition 29 (Effluent Sampling) of this Discharge Permit, to weekly. If the particular analyte in exceedance remains below the effluent limit in three consecutive weekly samples, then the Permittees may resume discharges to the system that was in exceedance.

Within one week of becoming aware of a confirmed exceedance, the Permittees shall:

- a. Submit copies of the analytical results for the initial and subsequent sample confirming the exceedance to NMED;
- b. Examine the internal operational procedures, and maintenance and repair logs, required by Condition 13 (Maintenance and Repair) of this Discharge Permit, for evidence of improper operation or function of the units and systems; and
- c. Conduct a physical inspection of the treatment system to detect abnormalities, and correct any abnormalities.

A report detailing the corrections made shall be submitted to NMED within 30 days following correction.

In the event that analytical results from any two independent monthly effluent samples indicate an exceedance of the effluent limits for all discharge systems set forth in this Discharge Permit within any 12-month period, the Permittees shall propose to modify operational procedures or upgrade the treatment process to achieve the effluent limits. Within 90 days of receipt of the second sample analysis in which effluent limits have been exceeded, the Permittees shall submit to NMED for approval a corrective action plan. The plan shall include a schedule for completion of corrective actions. Upon NMED approval, the Permittees shall implement the corrective action plan according to the approved schedule.

When analytical results from three consecutive months of effluent sampling do not exceed the maximum limitations set forth by this Discharge Permit, the Permittees are authorized to return to a monthly or quarterly monitoring frequency as required in this Discharge Permit.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.B NMAC, 20.6.2.3107.C NMAC]

19. PERSONNEL QUALIFICATIONS - Personnel responsible for the operation and maintenance and repair of the Facility shall successfully complete a program of classroom instruction or on-the-job training that provides the skills required to ensure the Facility is operated and maintained in a manner that complies with this Discharge Permit and all applicable local, state and federal laws and regulations. At a minimum, the operators shall be competent in the following.

- a. Management procedures for hazardous waste materials.
- b. Conducting inspections.
- c. Communications or alarm systems.
- d. Emergency response due to unauthorized releases, fire, explosions, or other potential unauthorized releases from the Facility and threat to human health.
- e. Emergency shutdown operations.

The operations and maintenance and repair of all or any part of the Facility shall be performed by, or under the direct supervision of, qualified personnel. Facility personnel shall review training and certifications on an annual basis to ensure training and certifications are current with any changes to the Facility's processes.

The Permittees shall maintain the following documents and records at the Facility for current personnel until closure of the Facility.

- a. The job title for each position at the Facility with a narrative of the position responsibilities, reporting hierarchy, requisite skill, education and other qualifications assigned to the position.
- b. The name of the individual who holds each position and all records documenting training and job experience demonstrating the qualifications of that individual to hold the position.

The Permittees shall maintain all documents and records pertaining to the training of operation and maintenance personnel, including former employees, for a period of five years and shall make such documents and records available to NMED upon request.

[20.6.2.3106.C NMAC, 20.7.4 NMAC]

20. EMERGENCY RESPONSE PROCEDURES - The Permittees shall keep and maintain emergency response procedures at the Facility at all times. At a minimum, the procedures shall include the following.

- a. Actions Facility personnel must take in response to fires, explosions or any unplanned sudden or non-sudden release of a water contaminant from the

Facility to the environment.

- b. A spill prevention and response plan to address all unauthorized releases to the environment or those that pose a threat to human health, chronic or acute.
- c. A list of all emergency equipment at the Facility that may be utilized in the event of an emergency, its intended function and physical location.
- d. An evacuation procedure for all Facility personnel which describes signals to be used to notify personnel of an evacuation, routes to evacuated the Facility and alternate evacuation routes.
- e. Description of the use of the Incident Command System (ICS) in response to all emergencies. The ICS is based on the on-scene management structure protocols of the National Incident Management System (NIMS).
- f. Conditions under which activation of Los Alamos National Laboratory's Emergency Operations Center (EOC) is appropriate for incidents requiring Laboratory and/or community involvement. The EOC provides a central location for interagency and interjurisdictional coordination and executive decision making in support of an incident response.

The emergency response procedures shall be reviewed, and updated as necessary, by the Permittees on no less than a triennial basis or in the event the plan fails during an emergency, the Facility changes design, construction, or accessibility, key personnel changes or the list of equipment changes. The emergency response procedures shall be made available for inspection at the facility.

The Permittees shall submit written updates of the procedures to NMED no more than 30 days following finalization of an amended plan.

[20.6.2.3109.C NMAC]

21. OPERATION OF FLOW METERS - The Permittees shall operate the following flow meters at the facility.

- a. One flow meter on the RLW influent line to the Facility at a location that will capture and measure all influent to the Facility including waste water conveyed to the Facility by alternative methods (e.g. truck).
- b. One flow meter on the effluent line to the SET at a location that will capture and measure all discharges of treated water to the SET.
- c. One flow meter on the effluent line to the MES at a location that will capture and measure all discharges of treated water to the MES.
- d. One flow meter on the discharge line to Outfall 051 at a location that will capture and measure all effluent discharges to Outfall 051.

The flow meters shall be operational except during repair or replacement. Should a meter fail, it shall be repaired or replaced as soon as practical, but no later than 30 days from the date of the failure. During periods of repair or replacement, an alternative method for determining the volume of influent and effluent shall be used until the meter is operational.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

22. CALIBRATION OF FLOW METERS - All flow meters referenced in this Discharge permit shall be capable of having their accuracy ascertained under actual working (field) conditions. A field calibration method shall be developed for each flow meter and that method shall be used to check the accuracy of each respective meter. Field calibrations shall be performed on an annual basis and immediately upon repair or replacement of a flow meter.

Flow meters for the effluent lines to the SET, the MES and Outfall 051 shall be calibrated to within plus or minus 5 percent of actual flow, as measured under field conditions. The flow meter installed on the 10-inch influent line to the RLWTF shall be calibrated to within plus or minus 10 percent of actual flow, as measured under field conditions. Field calibrations shall be performed by an individual knowledgeable in flow measurement and in the installation and operation of the particular device in use. A calibration report shall be prepared for each flow meter at the frequency calibration is required.

The flow meter calibration report shall include the following information

- a. The meter location and identification.
- b. The method of flow meter field calibration employed.
- c. The measured accuracy of each flow meter prior to adjustment indicating the positive or negative offset as a percentage of actual flow as determined by an in-field calibration check.
- d. The measured accuracy of each flow meter following adjustment, if necessary, indicating the positive or negative offset as a percentage of actual flow of the meter.
- e. Any flow meter repairs made during the previous year or during field calibration.

The Permittees shall maintain records of flow meter calibration at a location accessible for review by NMED during Facility inspections.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC, 20.6.2.3109.H NMAC]

B. Monitoring and Reporting

23. METHODOLOGIES - Unless otherwise approved in writing by NMED, the Permittees shall conduct sampling and analysis in accordance with the most recent edition of the following documents.

- a. American Public Health Association, Standard Methods for the Examination of Water and Waste water.
- b. U.S. Environmental Protection Agency, Methods for Chemical Analysis of Water and Waste.
- c. U.S. Geological Survey, Techniques for Water Resources Investigations of

the U.S. Geological Survey.

- d. American Society for Testing and Materials, Annual Book of ASTM Standards, Part 31. Water.
- e. U.S. Geological Survey, et al., National Handbook of Recommended Methods for Water Data Acquisition.
- f. Federal Register, latest methods published for monitoring pursuant to Resource Conservation and Recovery Act regulations.
- g. Methods of Soil Analysis: Part 1. Physical and Mineralogical Methods; Part 2. Microbiological and Biochemical Properties; Part 3. Chemical Methods, American Society of Agronomy;

[20.6.2.3107.A NMAC, 20.6.2.3107.B NMAC]

24. MONITORING REPORTS - The Permittees shall submit monitoring reports to NMED on a quarterly basis. Quarterly sampling and analysis as required in this Discharge Permit shall be performed within the following periods and reports shall be submitted as described below.

- a. Sampling and analysis completed between January 1 and March 31— report to be submitted to NMED by May 1.
- b. Sampling and analysis completed between April 1 and June 30 – report to be submitted to NMED by August 1.
- c. Sampling and analysis completed between July 1 and September 30—report to be submitted to NMED by November 1.
- d. Sampling and analysis completed between October 1 and December 31— report to be submitted to NMED by February 1.

[NMSA 1978, § 74-6-5.D, 20.6.2.3109.B NMAC, 20.6.2.3109.C NMAC, 20.6.2.3107.A NMAC]

25. INFLUENT VOLUMES RLW - The Permittees shall measure the volume of all RLW influent waste water being conveyed to the Facility on a daily basis using the flow meter required to be installed pursuant to this Discharge Permit.

The total daily and monthly volumes of RLW influent conveyed to the Facility shall be submitted to NMED in the quarterly monitoring reports.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC, 20.6.2.3109.H NMAC]

26. INFLUENT VOLUMES TRU - The Permittees shall measure the daily volume of TRU influent waste water being conveyed to the Facility using electronic sensors which measure tank levels in both the acid waste and caustic waste influent tanks.

The electronic sensors on these tanks shall be operational except during repair or replacement. Should a sensor used to calculate TRU influent volumes fail, it shall be repaired or replaced as soon as practical, but no later than 30 days from the date of the failure. During repair or replacement, an alternative method

for determining the flow of TRU influent shall be used until the defective sensor is repaired or replaced.

Volumes shall be determined by calculation using the head change and tank size. Operators shall record changes in influent tank levels whenever a batch of TRU waste water is conveyed to the Facility. The total daily and monthly volumes of TRU influent received by the Facility shall be submitted to NMED in the quarterly monitoring reports.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC, 20.6.2.3109.H NMAC].

27. DISCHARGE VOLUMES - The Permittees shall measure and record the volume of treated waste water discharged to the SET, MES and Outfall 051 on a daily basis. The Permittees shall determine effluent volumes as follows.

- a. Discharge volumes to the SET shall be determined by daily totalized meter readings on the flow meter required in this Discharge Permit, located on the effluent line to the unit.
- b. Discharge volumes to Outfall 051 shall be determined by daily totalized meter readings on the flow meter required in this Discharge Permit, located on the effluent line to the outfall.
- c. Discharge volumes to the MES shall be determined by daily totalized meter readings on the flow meter required in this Discharge Permit, located on the effluent line to the unit.

The daily and monthly discharge volumes for the reporting period shall be submitted to NMED in the quarterly monitoring reports.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC, 20.6.2.3109.H NMAC]

28. WASTE TRACKING - The Permittees shall maintain current written or electronic records of all waste streams conveyed to the Facility. At a minimum, the Permittees shall record the following information.

- a. The name of the generator and a unique waste stream identification number.
- b. The time period for which the Permittee approved the generator to convey the waste stream to the Facility.
- c. The location where the waste stream was generated.
- d. Estimated volume and duration of the waste stream, including
 - Estimated number of days per year discharge occurred.
 - Average daily volume received by the Facility when discharge occurred.
 - Maximum daily volume received by the Facility each year when discharge occurred.
 - Estimated total volume discharged to the facility each year.
- e. The waste stream characterization (i.e., analytical data or knowledge of process).

- f. The names of the personnel that approved the receipt of the waste at the Facility (e.g., Waste Certifying official, RCRA Reviewer, and Facility Reviewer).

Permittees shall also maintain written or electronic records of the following waste streams conveyed from the Facility: Radioactive Liquid Waste Bottoms, low-level sludge, TRU sludge, and low-level solid waste (PPE, sample bottles, filters, membranes, etc). Records will include date of shipment, quantity shipped, description of waste stream, shipping documentation and disposal location. The Permittees shall allow NMED or an authorized representative to have access to and copy, at reasonable times, records that must be kept under this condition.

The Permittees shall maintain all waste tracking records required by this Condition for five years from the date of the final discharge from the generator of that waste stream. The Permittees shall furnish upon request, and make available at all reasonable times for inspection, the waste tracking records required in this Discharge Permit.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

29. EFFLUENT SAMPLING - The Permittees shall sample and analyze effluent waste streams discharged to Outfall 051, the SET, and the MES.

Treated effluent samples shall be collected once per calendar month for any month in which a discharge occurs to Outfall 051. The Permittees shall collect a grab sample of treated effluent which shall be analyzed for all water contaminants listed in 20.6.2.3103 NMAC, TKN and all toxic pollutants as defined in 20.6.2.7.T(2) NMAC.

Treated effluent samples shall be collected once per calendar month for any month in which a discharge occurs to the MES or SET. The Permittees shall collect a grab sample of treated effluent which shall be analyzed for TKN, NO₃-N, TDS, Cl, F and perchlorate.

The Permittees shall collect and analyze effluent samples once per quarter for any quarterly period in which a discharge occurs to the MES or SET. The Permittees shall collect a grab sample of treated effluent which shall be analyzed for all water contaminants listed in 20.6.2.3103 NMAC and all toxic pollutants as defined in 20.6.2.7.T(2) NMAC.

All samples shall be properly prepared, preserved, transported and analyzed in accordance with the parameters and methods authorized in this Discharge Permit and will be submitted to an independent environmental laboratory accredited under the National Environmental Laboratory Accreditation Program. Analytical results shall be submitted to NMED in the quarterly

monitoring reports. For any calendar month during which no discharge occurs, the Permittees shall submit a note in the quarterly report documenting the absence of discharge.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

30. SOIL MOISTURE MONITORING SYTEM FOR THE SET - The Permittees shall construct a moisture monitoring system for the SET to detect unauthorized releases. The system shall be designed to detect, at a minimum, absolute variations in volumetric soil moisture content below the SET within a precision of 2%. The Permittees shall install the moisture monitoring boreholes in accordance with the final work plan, design and schedule approved by NMED.

The Permittees shall use neutron moisture probes to log the moisture monitoring boreholes following installation to establish baseline conditions and to develop a calibration data set for the probe and a soil moisture action level, to be approved by NMED, which indicates that moisture is being detected below the SET at levels that are above baseline conditions.

Within 90 days following acceptance of the final construction of the moisture monitoring boreholes and prior to discharge to the SET by the Permittees, the Permittees shall submit to NMED for approval the following items.

- a. Confirmation that the moisture monitoring borehole installation has been completed.
- b. Record drawings of the final design of the completed installation.
- c. Reports on the baseline moisture condition and neutron probe calibration.
- d. A proposed action level to be used to indicate that elevated moisture has been detected beneath the SET.

Upon approval or approval with conditions by NMED of the completed installation and soil moisture action level, discharge to the SET can commence. The Permittees shall perform quarterly soil moisture monitoring in the moisture monitoring boreholes, and shall provide this information in the quarterly reports required by Condition 24 (Monitoring Reports).

The moisture monitoring boreholes and neutron probes shall be maintained so that the boreholes remain accessible for monitoring and the probe remains operational. Should the system or a component of the system fail, it shall be repaired or replaced as soon as possible, but no later than 90 days from the date of the failure. For good cause, NMED may approve a longer period.

The Permittees shall maintain all documents and records pertaining to the quarterly monitoring events and maintenance or repair of the soil moisture monitoring system for a period of five years and shall make such documents

and records available to NMED upon request.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

31. SOIL MOISTURE MONITORING SYSTEM EXCEEDANCE - In the event that the synthetic liner leak detection system identifies a leak, or the soil moisture detection system for the SET detects a soil moisture increase beneath the SET that exceeds the NMED approved action level the Permittees shall take the following corrective actions.

- a. Notify the NMED Ground Water Quality Bureau within 24 hours of a release detected by the release detection system within the synthetic liner.
- b. Notify the NMED Ground Water Quality Bureau within 15 days following the date when the soil moisture was initially discovered beneath the SET to exceed the action level.
- c. Within 60 days following the date when the soil moisture was initially discovered to exceed the action level, identify the source of the increased soil moisture beneath the SET to NMED and the basis for the identification of the source.

In the event the leak detection system between the primary and secondary liner identifies a leak, or the moisture exceedance in the soil moisture monitoring system is demonstrated to be associated with a leak from or breach of the SET, the Permittees shall cease discharges to the SET, remove all standing liquid from one or both cells (as appropriate), and submit a corrective action plan to NMED, for approval, within 30 days following the date when the Permittees identify the leak. At a minimum, the corrective action plan shall include the following.

- a. A proposal for repairing or replacing the synthetic liners within the SET, if leakage through the synthetic liners is found to be the source, or for other repairs.
- b. A plan for re-instituting soil moisture monitoring following repairs to the SET to demonstrate that the repairs resolved the source of the increased soil moisture beneath the SET.
- c. A schedule for implementation of the corrective action plan elements.

In the event the source of the soil moisture exceedance is demonstrated to be associated with an occurrence other than a failure of the SET, the Permittees shall submit a corrective action plan to NMED, for approval, within 120 days following the date when the soil moisture was initially discovered to exceed the action level. The corrective action plan shall include any actions necessary to ensure the soil moisture detection system is operating within its intended function as required by this Discharge Permit including, but not limited to, re-calibration.

Upon NMED approval, or approval with conditions, the Permittees shall implement the corrective action plan according to the approved schedule.

[20.6.2.3107.A NMAC, 20.6.2.3109.E NMAC]

- 32. GROUND WATER FLOW** - The Permittees shall submit a ground water flow direction report to NMED in the Annual Report in conjunction with the Quarterly Report due February 1. The report shall contain regional, intermediate and alluvial aquifer ground water depth-to-water measurements, existing interconnections with other aquifers (if any are known), a narrative description of the known characteristics of the ground water elevation and flow direction within each aquifer and, to the extent practicable, ground water elevation contour map(s) for the aquifers underlying Sandia, Pajarito, Ten-Site and Mortandad Canyons.

The ground water elevation contour maps shall depict the ground water flow direction based on the most recent representative ground water elevation data from monitoring wells located in the subject areas. Ground water elevations shall be estimated using common interpolation methods to a contour interval approved by NMED and appropriate to the available data. Ground water elevation contour maps shall depict the water table and potentiometric surfaces, ground water flow directions, and the location and name of each monitoring well and discharge location unit associated with this Discharge Permit.

[20.6.2.3107.A NMAC, 20.6.2.3109.C]

33. [RESERVED]

- 34. MONITORING WELL LOCATION** - In the event that ground water flow information obtained pursuant to this Discharge Permit indicates that a monitoring well is not located hydrologically downgradient of the discharge location it is intended to monitor, NMED may require the Permittees to install a replacement well or wells. Within 90 days following receipt of such notification from NMED, the Permittees shall submit to NMED for approval a well installation work plan, describing each proposed well location, drilling methods and well specifications, and proposing a schedule for construction. Upon NMED approval, the Permittees shall construct the replacement well or wells according to the approved work plan and schedule.

Within 90 days following well completion, the Permittees shall survey the elevation and location of the newly installed replacement monitoring well or wells. Within 120 days following well completion, the Permittees shall submit to NMED a well completion report that will include: construction and lithologic logs, survey data, and a ground water elevation contour map.

Replacement wells shall be located, installed, and completed in accordance with the attachment titled: *Ground Water Quality Bureau Monitoring Well Construction and Abandonment Conditions, Revision 1.1*, March 2011, or

according to other specifications as approved by NMED.

[NMSA 1978, § 74-6-5.D, 20.6.2.3109.B NMAC]

35. MONITORING WELL CONSTRUCTION - In the event that information available to NMED indicates that a well is not constructed in a manner consistent with the Ground Water Quality Bureau Monitoring Well Construction and Abandonment Guidelines, Revision 1.1, March 2011 or NMED approved specification; contains insufficient water to effectively monitor ground water quality; or is not completed in a manner that is protective of ground water quality, NMED may require the Permittees to install a replacement well or wells. Within 90 days following receipt of such notification from NMED, the Permittees shall submit to NMED for approval a well installation work plan, describing each proposed well location, drilling methods, well specifications, and proposed schedule for construction. Upon NMED approval, the Permittees shall construct the replacement well or wells according to the approved work plan and schedule.

Within 90 days following well completion, the Permittees shall survey the elevation and location of the newly installed replacement monitoring well or wells. Within 120 days of well completion, the Permittees shall submit to NMED construction and lithologic logs, survey data, and a ground water elevation contour map.

Replacement wells shall be located, installed, and completed in accordance with the attachment titled: *Ground Water Quality Bureau Monitoring Well Construction and Abandonment Conditions, Revision 1.1*, March 2011, or according to other specifications as approved by NMED.

Upon completion of the replacement monitoring well, the monitoring well requiring replacement shall be properly plugged and abandoned. Well plugging, and abandonment and documentation of the abandonment procedures shall be completed in accordance with the *Ground Water Quality Bureau Monitoring Well Construction and Abandonment Conditions, Revision 1.1*, March 2011, and all applicable local, state, and federal laws and regulations. The well abandonment documentation shall be submitted to NMED within 60 days of completion of well plugging activities.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.B NMAC]

36. GROUND WATER MONITORING - The Permittees shall collect ground water samples from the following ground water monitoring wells on a quarterly basis and analyze the samples for TKN, NO₃-N, TDS, Cl, F and perchlorate.

- a. **MCA-RLW-1** – Previously constructed and located in the alluvial aquifer hydrologically downgradient of Outfall 051.

- b. **MCA-RLW-2** – Previously constructed and located in the alluvial aquifer hydrologically downgradient of Outfall 051.
- c. **MCOI-6**-previously constructed and located in the intermediate aquifer hydrologically downgradient of Outfall 051.

The Permittees shall collect ground water samples from the following ground water monitoring wells on an annual basis and analyze the samples for all water contaminants listed in 20.6.2.3103 NMAC and all toxic pollutants listed in 20.6.2.7.T(2).

- a. **MCA-RLW-1** – Previously constructed and located in the alluvial aquifer hydrologically downgradient of Outfall 051.
- b. **MCA-RLW-2** – Previously constructed and located in the alluvial aquifer hydrologically downgradient of Outfall 051
- c. **MCOI-6** - previously constructed and located in the intermediate aquifer presumed to be hydrologically downgradient of Outfall 051.
- d. **R-46** - previously constructed and located in the regional aquifer, topographically downgradient of the RLWTF.
- e. **R-60** - previously constructed and located in the regional aquifer, topographically downgradient of the RLWTF.
- f. **R-1** - previously constructed and located in the regional aquifer, topographically downgradient of the RLWTF.
- g. **R-14** - previously constructed and located in the regional aquifer, topographically downgradient of the RLWTF.

Sampling shall be done in accordance with the methods authorized in this Discharge Permit and using the following procedure.

- a. Measure the ground-water surface elevation, to the nearest hundredth (0.01) of a foot, from the top of the casing, each time ground water is sampled.
- b. Calculate total volume of water within the monitoring well using the most recent total depth measurement.
- c. For intermediate and regional aquifer wells, purge three well volumes of water from the monitoring well prior to sampling, using an adequate pumping system. For alluvial wells, purge well for a minimum of one well volume.
- d. Collect samples from the well using appropriate methods to avoid cross-contamination of the samples and sources.
- e. Prepare the Chain-of-Custody, preserve the sample and transport samples in accordance with methods authorized in this Discharge Permit.
- f. Samples shall be analyzed by an independent analytical laboratory accredited under the National Environmental Laboratory Accreditation Program (NELAP) using EPA approved test methods.

The Permittees may submit to NMED for approval Standard Operating Procedures developed for the Interim Facility-Wide Groundwater Monitoring Plan that would apply in lieu of the sampling protocols described in this Permit Condition. Upon NMED approval or partial approval of such alternate plan,

the approved plan or portion thereof shall apply and be fully enforceable in lieu of this Permit Condition.

The Permittees shall use sampling and analytical methods that ensure the production of accurate and reliable data indicative of ground water quality in all ground water that may be affected by any discharges from the Facility. The Permittees shall prepare ground water monitoring reports describing, in detail, the sampling and analytical methods used. The ground water monitoring reports shall contain, at minimum, the following information.

- a. Date sample was collected.
- b. Time sample was collected.
- c. Individuals collecting sample.
- d. Monitoring well identification.
- e. Physical description of monitoring well location.
- f. Ground-water surface elevation.
- g. Total depth of the well.
- h. Total volume of water in the monitoring well prior to sample collection.
- i. Total volume of water purged prior to sample collection.
- j. Physical parameters including temperature, conductivity, pH, oxidation-reduction potential.
- k. Description of sample methods (i.e., constituent being sampled for, container used, preservation methods).
- l. Chain-of custody.
- m. Map, to scale, identifying monitoring wells and their location.

The ground water monitoring report shall be submitted to NMED with the quarterly monitoring report required in this Discharge Permit.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

37. GROUND WATER EXCEEDANCE - NMED reviews ground water data that is generated by the Permittees from samples collected from the monitoring wells identified in this Discharge Permit and other monitoring wells in the vicinity of the Facility. The Permittees report newly detected ground water quality standard exceedances or the newly detected toxic pollutants (as defined in this Discharge Permit and in 20.6.2.7.T(2) NMAC) in ground water for the entire Laboratory to NMED. If NMED determines that a ground water quality standard is exceeded or that a toxic pollutant is present in ground water, potentially due to a discharge associated with the Facility or defined systems in this Discharge Permit, the Permittees shall submit a ground water investigation/source control work plan to NMED for approval within 60 days following notification to do so by NMED.

At a minimum, the ground water investigation/source control work plan shall include the following elements.

- a. A proposal to investigate the source, nature and extent of the ground water contamination, if unknown, which may utilize existing ground water

- monitoring wells or may propose the installation of new monitoring wells, as appropriate.
- b. A proposal to mitigate the discharge or mobilization of the water contaminant which might be causing ground water contamination, as appropriate.
 - c. A schedule for implementation of the work plan and submittal of a report to NMED.

Upon NMED approval of the ground water investigation/source control work plan, or approval of the plan with conditions, the Permittees shall implement the work plan and submit a written report to NMED in accordance with the approved schedule.

Should the findings of the ground water investigation reveal that a discharge associated with the Facility or defined systems in this Discharge Permit is a source of the ground water contamination, the Permittees shall abate water pollution pursuant to 20.6.2.4000 through 20.6.2.4115 NMAC, following notification from NMED.

This Permit Condition does not apply to an exceedance of ground water quality standard or the presence of a toxic pollutant in ground water unrelated to a discharge associated with the Facility or defined systems in this Discharge Permit, to the extent that abatement of such ground water contamination is occurring, or will occur, pursuant to and in accordance with the June 2016 Compliance Order on Consent (Consent Order) agreed to by NMED, and the Permittees pursuant to the New Mexico Hazardous Waste Act, NMSA 1978, §74-4-10 and the New Mexico Solid Waste Act, NMSA 1978, §74-9-36(D).

[NMSA 1978, § 74-6-5.D, 20.6.2.3109.E NMAC, 20.6.2.3107.A NMAC]

C. Contingency Plans

- 38. SPILL OR UNAUTHORIZED RELEASE** - In the event of a release not authorized in this Discharge Permit, the Permittees shall take measures to mitigate damage from the unauthorized discharge and initiate the notifications and corrective actions required in 20.6.2.1203 NMAC and summarized below.

Within 24 hours following discovery of the unauthorized discharge, the Permittees shall orally notify NMED and provide the following information.

- a. The name, address, and telephone number of the person or persons in charge of the Facility.
- b. The identity and location of the Facility.
- c. The date, time, location, and duration of the unauthorized discharge.
- d. The source and cause of unauthorized discharge.
- e. A description of the unauthorized discharge, including its estimated chemical composition.

- f. The estimated volume of the unauthorized discharge.
- g. Any actions taken to mitigate immediate damage from the unauthorized discharge.

Within one week following discovery of the unauthorized discharge, the Permittees shall submit written notification to NMED with the information listed above and any pertinent updates.

Within 15 days following discovery of the unauthorized discharge, the Permittees shall submit to NMED for approval a corrective action report and plan describing any corrective actions taken and to be taken to address the unauthorized discharge that includes the following.

- a. A description of proposed actions to mitigate damage from the unauthorized discharge.
- b. A description of proposed actions to prevent future unauthorized discharges of this nature.
- c. A schedule for completion of proposed actions.

Upon NMED approval of the corrective action report and plan, the Permittees shall implement the approved actions according to the approved schedule.

In the event that the unauthorized discharge causes or may with reasonable probability cause water pollution in excess of the standards and requirements of 20.6.2.4103 NMAC, and the water pollution will not be abated within 180 days after notice is required to be given pursuant to 20.6.2.1203.A(1) NMAC, the Permittees may be required to abate water pollution pursuant to 20.6.2.4000 through 20.6.2.4115 NMAC.

Nothing in this condition shall be construed as relieving the Permittees of the obligation to comply with all requirements of 20.6.2.1203 NMAC.

[NMSA 1978, § 74-6-5.D, 20.6.2.1203 NMAC, 20.6.2.3109.B NMAC]

- 39. FAILURES IN DISCHARGE PLAN/DISCHARGE PERMIT** - In the event that NMED or the Permittees identify any failure of the discharge plan or this Discharge Permit not specifically set forth herein, NMED may require the Permittees to submit for its approval a corrective action plan and a schedule for completion of corrective actions to address the failure. Additionally, NMED may require a Discharge Permit modification to achieve compliance with Part 20.6.2 NMAC.

[20.6.2.3107.A NMAC, 20.6.2.3109.E NMAC]

D. Closure, Post Closure, and Corrective Action

- 40. FINANCIAL RESPONSIBILITY** - The Permittees shall request sufficient

funding such that the costs of closure, post-closure, and corrective action required under this Discharge Permit and Closure Plan are adequately funded as necessary to ensure the timely completion of required activities in all applicable DOE/NNSA budget requests. For purposes of this condition, financial responsibility requirements apply to all closure and post-closure requirements under the Closure Plan, including the stabilization requirements of Conditions 41 and 42, and potential abatement required under Condition 44. Nothing in this condition shall be interpreted to require obligation or payment of funds in violation of the Anti-Deficiency Act, 31 U.S.C. § 1341.

The following requirements will provide a basis for DOE/NNSA to develop appropriate and timely annual budgetary requests for adequate federal funding.

- a. All closure and post-closure requirements, including groundwater monitoring under this Discharge Permit shall be timely and subject to enforceable milestones (Conditions 41 and 42).
- b. All corrective action requirements for RLWTF units and systems with contaminant releases to groundwater which are not solid waste management units (SWMUs) or areas of concern (AOCs) regulated under the Consent Order shall be timely and subject to enforceable milestones.
- c. DOE/NNSA shall evaluate compliance with this Discharge Permit as part of the annual process to develop the President's Budget Request. Budget requests for DOE/NNSA must be timely submitted to seek adequate funding to allow Triad, or its successor for purposes of this obligation, to execute closure, post-closure or corrective action requirements under this Discharge Permit, and shall notify NMED regarding these activities through closure and post-closure quarterly status reports (Condition 43).
- d. Annually, within fifteen business days after the President submits the Fiscal Year Budget Request (Request) to Congress and commensurate with Federal guidance and limitations on disclosure of Federal Budget information, DOE/NNSA shall provide to NMED the relevant portion of the annual Request along with detailed information regarding how DOE/NNSA calculated the Request, e.g., the cost estimate, that is part of the public record. DOE-NNSA will provide an opportunity for NMED to discuss the Request with DOE-NNSA upon request by NMED and through closure and post-closure quarterly status reports (Condition 43).

The Permittees shall submit a cost estimate to NMED at least 120 days prior to permanent cessation of operations for a treatment unit(s) or system(s). This cost estimate shall include all activities related to closure of the treatment unit(s) or system(s) outlined in the Closure Plan, including the activities identified in Tables 6 and 8. This cost estimate shall also include costs associated with the balance of plant systems for the treatment unit(s) or system(s) identified in

Closure Plan Table 9.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A(11) NMAC]

41. STABILIZATION OF SPECIFIC UNITS AND SYSTEMS THAT HAVE CEASED - The Permittees shall complete stabilization activities in accordance with the requirements and milestones set forth in the Closure Plan and Closure Schedule (Table 11) for the following specific units and systems which permanently ceased operations since 2018:

- a. The 75,000 gallon concrete influent storage tank (75K tank) was taken out of service as an influent storage tank but remains available for use as emergency storage.
- b. The 100,000 gallon steel influent storage tank (100K tank).
- c. The two 26,000 gallon concrete clarifiers located within Building 1 of TA-50.
- d. The two 25,000 gallon concrete effluent storage tanks (WM2-N, WM2-S).
- e. The gravity filter located within Building 1 of TA-50.

The Permittees shall provide NMED quarterly progress reports describing stabilization activities for each quarter in accordance with the time periods and submittal dates required for monitoring reports in Condition 24.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

42. STABILIZATION OF INDIVIDUAL UNITS AND SYSTEMS - Within 120 days from the permanent cessation of operation of a unit or system, the Permittees shall submit to NMED a written work plan for the stabilization of the unit or system for which operation has ceased. NMED shall review the work plan for approval, with the exception of the description addressed in 42.g of this section. The description of actions in 42.g is informational only and describes actions planned to be taken pursuant to the Consent Order, which is not regulated by this Permit (see Condition 48, Integration with the Consent Order). The work plan shall identify activities to be taken, and steps necessary to ensure that the unit or system can no longer receive a discharge and that no further releases of water contaminants occur as a result of the unit or system. At a minimum, the work plan shall include the following information.

- a. Identification of the unit or system in which cessation of use has occurred.
- b. A detailed description of the function of the unit or system.
- c. A detailed description of the historic influent waste streams to the unit or system.
- d. A detailed description of all conveyance lines leading to the unit or system and a description of how the lines will be terminated, plugged, re-routed or bypassed so that a discharge to the unit or system can no longer occur.
- e. Identification of those portions of the approved Closure Plan required in Condition 44 (Closure Plan) of this Discharge Permit that will be implemented.

- f. A description of all proposed interim measures, actions and controls that will be implemented until such time of final removal of the unit, system or component to prevent the release of water contaminants into the environment; to prevent water contaminants, including storm water run-on and run-off, from moving into ground water; and to prevent water contaminants from posing a threat to human health.
- g. A detailed description of the actions that will be taken under the Consent Order to investigate and characterize the potential impact to soil and groundwater from the facility, system, or individual unit pursuant to Condition 48 (Integration with the Consent Order).
- h. A schedule for implementation.

Upon NMED approval of the work plan, the Permittees shall implement the plan according to the approved schedule. Such schedule does not include any planned actions described under Condition 42.g.

The Permittees shall provide NMED quarterly progress reports describing stabilization activities for each quarter in accordance with the time periods and submittal dates required for monitoring reports in Condition 24.

Within 30 days following the completion of all interim measures, actions and controls as required by this condition, the Permittees shall submit to NMED for approval a final written report on the actions taken to implement the partial closure.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

43. CLOSURE SCHEDULE - The Permittees shall notify NMED at least 120 days prior to initiation of closure activities of any unit or system under this Discharge Plan required to be closed at the Facility. The closure period shall commence upon the date of permanent cessation of wastewater at a unit or system and shall end upon NMED's approval of a final closure. Once closure activities commence, the Permittees shall provide NMED quarterly progress reports describing closure activities and Congressional budgetary requests for each quarter in accordance with the time periods required for monitoring reports in Condition 24.

Each unit or system required to be closed under this Discharge Permit shall be closed in the manner as required by the Closure Plan and Closure Schedule in Table 11.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

44. CLOSURE PLAN REVIEW AND CHANGES - A Closure Plan is provided as an Attachment to this Discharge Permit. NMED shall review the Closure Plan for approval, with the exception of the description addressed in 44.i of this section. The description of actions in Condition 44.i is informational only and describes actions planned to be taken pursuant to the Consent Order, which is not regulated by this Permit (see Condition 48, Integration with the Consent Order). The Closure Plan includes the following.

- a. A detailed description of how each unit and system at the Facility will be closed.
- b. A detailed description of the actions to be taken to decommission, demolish, and remove each unit, system, and other structure, including any secondary containment system components.
- c. A detailed description of the actions and controls that will be implemented during closure to prevent the release of water contaminants into the environment; to prevent water contaminants, including run-on and run-off, from moving into ground water; and to prevent water contaminants from posing a threat to human health.
- d. A detailed description of the methods to be used for decontamination of the site and decontamination of equipment used during closure.
- e. A detailed description of the actions that will be taken to reclaim the site, including placement of clean fill material and re-grading to blend with surrounding surface topography, minimize run-on and run-off, and prevent infiltration of water, and re-vegetation.
- f. A detailed description of all monitoring, maintenance and repair, and controls that will be implemented after closure, and of all actions that will be taken to minimize the need for post-closure monitoring, maintenance and repair, and controls.
- g. A ground water monitoring plan to detect water contaminants that might move directly or indirectly into ground water after closure, which shall provide for, at a minimum, eight consecutive quarters of ground water monitoring after achieving the standards of 20.6.2.3103 NMAC.
- h. A detailed description of the methods that will be used to characterize all wastes generated during closure, including treatment residues, contaminated debris, and contaminated soil, in compliance with all applicable local, state, and federal laws and regulations.
- i. A detailed description of the actions that will be taken to investigate and characterize the potential impact to soil and groundwater from the facility, system, or individual unit, or, pursuant to Condition 48 (Integration with the Consent Order), if the unit or system will be investigated and characterized under the Consent Order, a description of such activities.
- j. A detailed description of the methods that will be used to remove, transport, treat, recycle, and dispose of all wastes generated during closure in compliance with all applicable local, state, and federal laws and regulations.
- k. A detailed schedule for the closure and removal of each unit and system, which lists each proposed action and the estimated time to complete it.

The Permittees shall review the Closure Plan and Closure Schedule every five (5) years with each Permit renewal to determine if any changes are needed. For any change that may impact closure of a unit and/or system under the Discharge Permit identified at any time, or during the five (5) year review (except changes regarding Section 44.i), the Permittees shall submit to NMED for approval a written notification and an amended Closure Plan. With the exception of actions described in Section 44.i, the Permittees shall: (1) public notice any change to the Closure Plan for public comment for a period of thirty (30) days after submittal of a modification request; and (2) provide NMED annual updates describing proposed or approved closure plan and/or schedule changes.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

- 45. FINAL CLOSURE** – The Permittees shall notify NMED a minimum of 120 days prior to initiation of closure activities at the facility.

Once closure begins, and until all closure requirements (excluding post-closure ground water monitoring) are completed, the Permittees shall submit to NMED, with the monitoring reports required in this Discharge Permit, quarterly status reports describing the closure actions taken during the previous reporting period and the actions scheduled for the next reporting period. Within 90 days following the completion of the closure, the Permittees shall submit to NMED for approval a final written report on the actions taken to implement closure.

Upon termination of the RLWTF mission, Permittee will submit to NMED for approval a revised closure plan for the decommissioning of the active facility that incorporates the same criteria as identified in this condition.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

- 46. POST-CLOSURE GROUND WATER MONITORING** - After closure has been completed and approved by NMED, the Permittees shall continue ground water monitoring of any wells dedicated to the Facility according to the approved Closure Plan to confirm that the standards of 20.6.2.3103 NMAC are not exceeded and toxic pollutants in 20.6.2.7.T(2) NMAC are not present in ground water. Such monitoring shall continue for a minimum of eight consecutive quarters, or until NMED determines that long-term groundwater monitoring is no longer required.

If monitoring results show that a ground water quality standard in 20.6.2.3103 NMAC is exceeded or a toxic pollutant in 20.6.2.7.T(2) NMAC is present in ground water, the Permittees shall implement the requirements of Condition 37 (Ground Water Exceedance) of this Discharge Permit.

This Permit Condition does not apply to an exceedance of ground water quality standard or the presence of a toxic pollutant in ground water unrelated to a discharge associated with the Facility or defined systems in this Discharge

Permit, to the extent that abatement of such ground water contamination is occurring, or will occur, pursuant to and in accordance with the June 2016 Compliance Order on Consent (Consent Order) agreed to by NMED and the DOE or the most recent Compliance Order on Consent agreed to by NMED and DOE.

Upon demonstration confirming ground water quality does not exceed the standards of 20.6.2.3103 NMAC and does not contain a toxic pollutant in 20.6.2.7.T(2) NMAC, the Permittees may submit a written request to cease ground water monitoring activities.

Following notification from NMED that post-closure monitoring may cease, the Permittees shall plug and abandon the monitoring well in accordance with the *Ground Water Quality Bureau Monitoring Well Construction and Abandonment Conditions, Revision 1.1*, March 2011.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC]

- 47. TERMINATION** - When all closure and post-closure requirements have been met, the Permittees may submit to NMED a written request for termination of the Discharge Permit.

If the Discharge Permit expires or is terminated for any reason and any standard of 20.6.2.3103 NMAC is or will be exceeded, or a toxic pollutant in 20.6.2.7.T(2) NMAC is or will be present in ground water, NMED may require the Permittees to submit an abatement plan pursuant to 20.6.2.4104 NMAC.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.A NMAC, 20.6.2.3109.B NMAC, 20.6.2.3109.F NMAC, 20.6.2.4103.D NMAC]

48. INTEGRATION WITH THE CONSENT ORDER -- The investigation, characterization, cleanup and corrective action requirements for potential releases of contaminants into soil, groundwater and other environmental media from “solid waste management units” (SWMUs) and “areas of concern” (AOCs) associated with the Facility and contained within the Compliance Order on Consent (June 2016, Consent Order) entered into between the New Mexico Environment Department and the DOE pursuant to the New Mexico Hazardous Waste Act, NMSA 1978, §74-4-10 and the New Mexico Solid Waste Act, NMSA 1978, §74-9-36(D) shall be governed by the Consent Order. The investigation, characterization, cleanup and corrective action of any future SWMUs and AOCs associated with the Facility shall be conducted solely under the Consent Order and not under this Permit until termination of the Consent Order. No activities required under this Permit shall conflict with or duplicate activities required for SWMUs and AOCs identified under the Consent Order. Permittees shall provide information regarding which units and systems are covered by the Consent Order in the submittals required by Condition 42 (Stabilization of Individual Units and Systems) and Condition 45 (Final Closure) of this permit, along with a description of the investigation and characterization that will occur under the Consent Order for each unit and system.

(see <https://www.env.nm.gov/hazardous-waste/lanl/>)

[NMSA 1978, § 74-4-10, NMSA 1978, § 74-9-36(D)]

E. General Terms and Conditions

49. APPROVALS - Upon receipt of a work plan, written proposal, report, or other document subject to NMED approval, NMED will review the document and may either approve the document, approve the document with conditions, or disapprove the document. Upon completing its review, NMED will notify the Permittees in writing of its decision, including the reasons for any conditional approval or disapproval.

[20.6.2.3107.A NMAC, 20.6.2.3109.C NMAC]

50. RECORD KEEPING - The Permittees shall maintain a written record of the following information and shall make it available to NMED upon request.

- a. Information and data used to prepare the application for this Discharge Permit.
- b. Records of any releases or discharges not authorized in this Discharge Permit and reports submitted pursuant to 20.6.2.1203 NMAC.
- c. Records, including logs, of the operation and maintenance and repair of all Facility and equipment used to treat, store or dispose of waste water.
- d. Facility record drawings (plans and specifications) showing the actual construction of the Facility and shall comply with the New Mexico

Engineering and Surveying Practice Act (Chapter 61, Article 23 NMSA 1978).

- e. Copies of monitoring reports completed and submitted to NMED pursuant to this Discharge Permit.
- f. The volume of waste water or other wastes discharged pursuant to this Discharge Permit.
- g. Ground water quality and waste water quality data collected pursuant to this Discharge Permit.
- h. Copies of construction records (well logs) for all ground water monitoring wells required to be sampled pursuant to this Discharge Permit.
- i. Records of the maintenance and repair, replacement, and calibration of any monitoring equipment or flow measurement devices required by this Discharge Permit.
- j. Data and information related to field measurements, sampling, and analysis conducted pursuant to this Discharge Permit.

With respect to sampling and laboratory analysis, the Permittees shall record and maintain following information and shall make it available to NMED upon request.

- a. The dates, location and times of sampling or field measurements.
- b. The name and job title of the individuals who performed each sample collection or field measurement.
- c. The sample analysis date of each sample.
- d. The name and address of the laboratory, and the name of the signatory authority for the laboratory analysis.
- e. The analytical technique or method used to analyze each sample or collect each field measurement.
- f. The results of each analysis or field measurement, including raw data;
- g. The results of any split, spiked, duplicate or repeat sample.
- h. All laboratory analysis chain-of-custody forms and a description of the quality assurance and quality control procedures used.

The written record shall be maintained by the Permittees at a location accessible during a Facility inspection by NMED for a period of at least five years from the date of application, report, collection or measurement and shall be made available to NMED upon request.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.D NMAC, 20.6.2.3109.B NMAC]

51. ELECTRONIC POSTING (MANDATORY) - Commencing on the Effective Date of this Discharge Permit the permittees shall, within thirty calendar days of submittal to NMED, post on LANL's Electronic Public Reading Room located at <http://epr.lanl.gov/oppie/service> (or as updated) the following submittals to NMED.

- Condition 1 – Annual Update Report
- Condition 3 – Submittal of Plans and Specifications

- Condition 9 – Water Tightness Testing Failure
- Condition 14 – Damage to Structural Integrity
- Condition 18 – Exceedance of Effluent Standards
- Condition 31 – Soil Moisture Monitoring System Exceedance
- Condition 37 – Exceedance of Groundwater Quality Standard
- Condition 38 – Spill or Unauthorized Discharge
- Condition 39 – Failures in Discharge Plan
- Condition 44 – Closure Plan Amendments or Modifications
- Condition 45 – Final Closure Report
- Condition 47 – Termination

ELECTRONIC POSTING (VOLUNTARY) - Commencing on the effective date of this Discharge Permit, permittees voluntarily agree to post on LANL's Electronic Public Reading Room located at <http://epr.lanl.gov/oppie/service> (or as updated) within seven calendar days after submission to NMED, the information listed below. Because permittees have voluntarily agreed to post the below-information, such posting shall not be subject to civil or criminal enforcement actions.

- Condition 2 – Notification of Changes
- Condition 4 – Construction Report
- Condition 10 – Summary Report for Settled Solids Removal
- Condition 15 – Freeboard Exceedance Corrective Action Plan
- Condition 20 – Emergency Response Procedures
- Condition 24 – Monitoring Reports
- Condition 34 – Monitoring Well Location Changes
- Condition 35 – Monitoring Well Construction Report
- Condition 42- Stabilization of Individual Units and Systems

[20.6.2.3107.A.8 NMAC]

52. INSPECTION AND ENTRY – The Permittees shall allow inspection by NMED of the Facility and its operations which are subject to this Discharge Permit and the WQCC regulations. NMED may upon presentation of proper credentials, enter at reasonable times upon or through any premises in which a water contaminant source is located or in which are located any records required to be maintained by regulations of the federal government or the WQCC.

The Permittees shall allow NMED to have access to and reproduce any copy of the records, and to perform assessments, sampling or monitoring during an inspection for the purpose of evaluating compliance with this Discharge Permit and the WQCC regulations.

Nothing in this Discharge Permit shall be construed as limiting in any way the

inspection and entry authority of NMED in the WQA, the WQCC Regulations, or any other local, state or federal laws and regulations.

[NMSA 1978, §§ 74-6-9.B and 74-6-9.E, 20.6.2.3107.D NMAC]

- 53. DUTY TO PROVIDE INFORMATION** - The Permittees shall, upon NMED's request, allow NMED to inspect and duplicate any and all records required by this Discharge Permit and furnish NMED with copies of such records.

Nothing in this Discharge Permit shall be construed as limiting in any way the authority of NMED to gather information as stipulated in the WQA, the WQCC Regulations, or any other local, state or federal laws and regulations.

[NMSA 1978, §§ 74-6-5.D, 74-6-9.B, and 74-6-9.E, 20.6.2.3107.D NMAC, 20.6.2.3109.B NMAC]

- 54. MODIFICATIONS AND AMENDMENTS** – In the event the Permittees propose a change to the Facility or the Facility's discharge that would result in a change in the volume discharged; the location of the discharge; or in the amount or character of water contaminants received, treated or discharged by the Facility, the Permittees shall notify NMED prior to implementing such changes. The Permittees shall obtain written approval (which may require modification of this Discharge Permit) from NMED prior to implementing such changes.

[NMSA 1978, § 74-6-5.D, 20.6.2.3107.C NMAC, 20.6.2.3109.E NMAC,]

- 55. EXTENSIONS OF TIME** - The Permittees may seek an extension of time in which to perform an obligation in this Discharge Permit, for good cause, by sending a written request for extension of time that states the length of the requested extension and describes the basis for the request. NMED shall respond in writing, stating the reasons for any denial.

- 56. CIVIL PENALTIES** - Any violation of the requirements and conditions of this Discharge Permit, including any failure to allow NMED staff to enter and inspect records or Facility, or any refusal or failure to provide NMED with records or information, may subject the Permittees to a civil enforcement action. Pursuant to WQA 74-6-10(A) and (B), such action may include a compliance order requiring compliance immediately or in a specified time, assessing a civil penalty, modifying or terminating the Discharge Permit, or any combination of the foregoing; or an action in district court seeking injunctive relief, civil penalties, or both. Pursuant to WQA 74-6-10.C and 74-6-10.1, civil penalties of up to \$15,000 per day of noncompliance may be assessed for each violation of the WQA 74-6-5, the WQCC Regulations, or this Discharge Permit, and civil penalties of up to \$10,000 per day of noncompliance may be assessed

for each violation of any other provision of the WQA, or any regulation, standard, or order adopted pursuant to such other provision. In any action to enforce this Discharge Permit, the Permittees waives any objection to the admissibility as evidence of any data generated pursuant to this Discharge Permit.

[NMSA 1978, §§ 74-6-10 and 74-6-10.1]

57. CRIMINAL PENALTIES – The WQA provides that no person shall:

- a. Make any false material statement, representation, certification or omission of material fact in an application, record, report, plan or other document filed, submitted or required to be maintained in the WQA;
- b. Falsify, tamper with or render inaccurate any monitoring device, method or record required to be maintained in the WQA; or
- c. Fail to monitor, sample or report as required by a permit issued pursuant to a state or federal law or regulation.

Any person who knowingly violates or knowingly causes or allows another person to violate the requirements of this condition is guilty of a fourth degree felony and shall be sentenced in accordance with the provisions of NMSA 1978, § 31-18-15. Any person who is convicted of a second or subsequent violation of the requirements of this condition is guilty of a third degree felony and shall be sentenced in accordance with the provisions of NMSA 1978, § 31-18-15. Any person who knowingly violates the requirements of this condition or knowingly causes another person to violate the requirements of this condition and thereby causes a substantial adverse environmental impact is guilty of a third degree felony and shall be sentenced in accordance with the provisions of NMSA 1978, § 31-18-15. Any person who knowingly violates the requirements of this condition and knows at the time of the violation that he is creating a substantial danger of death or serious bodily injury to any other person is guilty of a second degree felony and shall be sentenced in accordance with the provisions of NMSA 1978, § 31-18-15.

[NMSA 1978, §§ 74-6-10.2.A through 74-6-10.2.F]

58. COMPLIANCE WITH OTHER LAWS - Nothing in this Discharge Permit shall be construed in any way as relieving the Permittees of the obligation to comply with all applicable federal, state, and local laws, regulations, permits or orders.

[20.6.2 NMAC]

59. LIABILITY- The Permittees shall be jointly and severally liable for all their obligations in this Discharge Permit.

[NMSA 1978, §§ 74-6-5.A and 74-6-10]

60. RIGHT TO APPEAL - The Permittees may file a petition for review before the WQCC on this Discharge Permit. Such petition shall be in writing to the WQCC, shall be filed within thirty days of the receipt of this Discharge Permit, and shall include a statement of the issues to be raised and the relief sought. Unless a timely petition for review is made, the decision of NMED shall be final and not subject to judicial review.

[NMSA 1978, § 74-6-5.O]

61. TRANSFER OF OWNERSHIP - Prior to the transfer of any ownership, control, or possession of this Facility or any portion thereof, the Permittees shall.

- a. Notify the proposed transferee in writing of the existence of this Discharge Permit.
- b. Include a copy of this Discharge Permit with the notice.
- c. Deliver or send by certified mail to NMED a copy of the notification and proof that such notification has been received by the proposed transferee.

Until both ownership and possession of the Facility have been transferred to the transferee, the Permittees shall continue to be responsible for any discharge from the Facility.

[20.6.2.3104 NMAC, 20.6.2.3111 NMAC]

62. PERMIT FEES - Payment of permit fees is due at the time of Discharge Permit approval. Permit fees shall be paid in a single payment or shall be paid in equal installments on a yearly basis over the term of the Discharge Permit. Payments shall be remitted to NMED no later than 30 days after the Discharge Permit effective date.

Permit fees are associated with issuance of this Discharge Permit. Nothing in this Discharge Permit shall be construed as relieving the Permittees of the obligation to pay all permit fees assessed by NMED. If the Permittees cease discharging at or from the Facility during the term of the Discharge Permit, they shall nevertheless pay all permit fees assessed by NMED. An approved Discharge Permit shall be suspended or terminated if the Permittees fail to remit payment when due.

[20.6.2.3114.F NMAC, NMSA 1978, § 74-6-5.K]

VII. Permit Term and Signature

EFFECTIVE DATE:

TERM ENDS:

[20.6.2.3109.H NMAC, NMSA 1978, § 74-6-5.I]

JUSTIN D. BALL

Acting Chief, Ground Water Quality Bureau
New Mexico Environment Department

ATTACHMENT
CLOSURE PLAN

Radioactive Liquid Waste Treatment Facility

Closure Plan

DP-1132

August 2021



Table of Contents

1. Introduction	8
2. Overview of RLWTF	9
2.1 Treatment Processes and Facilities	9
2.1.1 Treatment Processes	9
2.1.2 Treatment Facilities	9
2.2 Existing LL-RLW Treatment	10
2.2.1 LL-RLWCS	10
2.2.2 LL-RLW Influent Storage	11
2.2.3 LL-RLW Treatment Process	11
2.2.4 Discharge of Treated LL-RLW	11
2.2.5 Replacement LL Facility	12
2.3 Existing TRU-RLW Treatment	12
2.3.1 TRU-RLWCS	12
2.3.2 TRU-RLW Influent Storage	12
2.3.3 TRU-RLW Treatment Process	13
2.4 Chemicals Used in RLWTF Treatment Processes	13
2.5 History of RLWTF Operations	13
3. Closure Objectives and Approach	16
3.1 Closure Considerations	16
3.2 Closure Approach	17
3.3 Closure Reports	18
3.4 Closure Completion Standard	18
3.5 Replacement LL-Facility	18
3.6 TRU-RLW Facility	18
4. Closure of Individual Units and Systems	20
4.1 Closure Procedure for Treatment Units and Systems	20
4.1.1 Removal of Containerized Chemicals/Waste Materials	20
4.1.2 Structural Assessments	20
4.1.3 Preparatory Work	20
4.1.4 Removal of Solids and Liquids	21
4.1.5 Decontamination	21
4.1.6 Radiological Surveys	22
4.1.7 Fixative or Paint	22
4.1.8 Removal of Conveyance Piping	22
4.1.9 Removal of Units and Associated Components	23

4.2 Grouping of Individual Units and Systems	23
4.2.1 LL-RLW Units and Systems.....	23
4.2.2 Transuranic RLW Units and Systems	24
4.2.3 Removal of Balance of Plant Facilities and Systems.....	24
4.2.4 Demolition Materials and Debris	25
4.2.5 Evaluation of Subgrade Conditions.....	26
5. Other Site Closure Activities.....	27
5.1 Surface Water and Groundwater Controls.....	27
5.2 Site Investigation/Characterization	27
5.3 Decontamination Methods.....	28
5.4 Site Reclamation	29
5.5 Post-Closure Monitoring.....	29
5.6 Groundwater Monitoring Plan.....	30
5.7 Characterization of Wastes Generated.....	30
5.8 Disposition of Wastes Generated	31
5.9 Closure Schedule.....	31
5.10 Final Closure Report	33
6. References	34
Appendix A. Tables.....	35
Appendix B. Figures.....	58

List of Tables

Table 1. Timeline of RLWTF Operations and Facility/Process Modifications	36
Table 2. Principal Structures and Units to be Closed: LL-RLW System.....	38
Table 3. Historic LL Waste Streams Handled	41
Table 4. Principal Structures and Units to be Closed: TRU-RLW System.....	44
Table 5. Historic TRU Waste Streams Handled.....	47
Table 6. Closure Actions for LL-RLW Treatment Units	49
Table 7. Characteristics of Individual Treatment Units.....	52
Table 8. Closure Actions for TRU-RLW Treatment Units.....	54
Table 9. Closure Actions for Balance of Plant Systems.....	55
Table 10. Potential Waste Material Types Generated and Disposal Options.....	56
Table 11. Closure Schedule	57

List of Figures

Figure 1. Aerial View RLWTF	59
Figure 2. RLWTF Location and Treatment Units	60
Figure 3. Example of LL RLWCS Piping and Valve Station	61
Figure 4. Regulatory Process For Release Identified During Closure of DP-1132 Units/Systems.....	62
Figure 5. RLWTF – Regulatory Process For Unanticipated Release of Wastewater (DP-1132 and RCRA).....	63

Acronyms

AOC	area of concern
AWT	acid TRU RLW influent storage tank
BMP	best management practices
CAM	continuous air monitor
CO ₂	carbon dioxide
Consent Order	NMED Consent Order of June 2016
Cu	copper
CWT	caustic TRU RLW influent storage tank
DOE	U.S. Department of Energy
DOP	detailed operating procedures
DOT	U.S. Department of Transportation
EPA	U.S. Environmental Protection Agency
HDPE	high-density polyethylene
HEPA	high efficiency particulate air
HVAC	heating, ventilation, and air conditioning
IWD	Integrated Work Document
IX	ion exchange
LANL	Los Alamos National Laboratory
LL	low-level
LLW	low-level radioactive waste
MARSAME	Multi-Agency Radiation Survey and Assessment of Materials and Equipment
MgSO ₄	magnesium sulfate
N.A. or NA	not applicable
NE	northeast
nCi/L	nanocurie per liter
NM	New Mexico
NMAC	New Mexico Administrative Code
NMED	New Mexico Environment Department
NO _x	nitrogen oxides
NPDES	National Pollutant Discharge Elimination System
NW	northwest
PA	public address
PCM	personnel contamination monitor
PLC	Programmable logic controller
PP	polypropylene
PPE	personal protective equipment
PRS	Potential Release Site
PVDF	polyvinylidene fluoride
RCRA	Resource Conservation and Recovery Act
RLWCS	radioactive liquid waste collection system
RLW	Radioactive Liquid Waste
RLWTF	Radioactive Liquid Waste Treatment Facility
RO	reverse osmosis

RWP	radiation work permit
SCADA	supervisory control and data acquisition
SE	southeast
SET	solar evaporation tanks
SW	southwest
SWMU	solid waste management units
TA	technical area
TA-50-LLW	low level radioactive waste facility at TA-50-0230
TLW	transuranic liquid waste
TRU	transuranic
WIPP	Waste Isolation Pilot Plant
WMRM	Waste Management and Risk Mitigation Facility
Zn	zinc

Definitions

Balance of plant: A term that refers to facility structures (e.g., floors, walls, roof) and components (e.g., electrical systems, air compressors, chemistry labs) other than water treatment units.

LLW: Radioactive waste that is not high-level waste, spent nuclear fuel, transuranic waste, byproduct material (as defined in section 11e.(2) of the Atomic Energy Act of 1954, as amended), or naturally occurring radioactive material. The storage and disposal of radioactive waste is regulated by government agencies in order to protect human health and the environment

LLW Facility: A new facility that will replace low-level treatment capabilities currently located in Building 50-01. Construction of the LLW Facility began in 2015; it will be designated as Building 50-230.

TLW Facility: A new facility that will replace transuranic treatment capabilities currently located in Building 50-01. Design of the TLW Facility began in 2015.

TRU Waste: Radioactive waste containing more than 100 nanocuries of alpha-emitting transuranic isotopes per gram of waste, with half-lives greater than 20 years, except for:

- high-level radioactive waste;
- waste that the Secretary of Energy has determined, with the concurrence of the Administrator of the Environmental Protection Agency, does not need the degree of isolation required by the 40 CFR 191 disposal regulations; or
- waste that the Nuclear Regulatory Commission has approved for disposal on a case-by-case basis in accordance with 10 CFR Part 61.

1. Introduction

This Closure Plan describes the future activities to close the Low-Level Radioactive Liquid Waste Treatment Facility (RLWTF) at Technical Area (TA)-50 at Los Alamos National Laboratory (LANL). The Plan describes actions necessary to close the existing RLWTF, and controls that will be implemented during and following closure activities to comply with the provisions specified in Conditions 44 and 45 in Draft Discharge Permit (DP)-1132, issued by New Mexico (NM) Environment Department (NMED) (2021).

Closure activities include the removal of treatment units, support systems, and structures comprising the existing RLWTF, thereby removing potential sources of releases of contaminants to soil and groundwater. Following completion of closure activities, the footprint area occupied by the current RLWTF will be backfilled to conform to surrounding grades, and stabilized. In some instances, a structure may remain if re-purposed. In these instances the treatment units, support systems, and all other closure activities for these elements are required to meet closure requirements outlined in this plan. Following completion of closure activities for a unit/structure, a Closure Report will be submitted to the NMED for review and approval.

The closure schedule is discussed in Section 5 and presented in Table 11. It presents the closure schedule for unit groups comprised of individual RLWTF units, systems, or facilities and includes the new low-level radioactive waste (LLW) facility (TA-50-LLW Facility). It is anticipated that major facility components will be replaced at different times. In accordance with Conditions 42, 43, and 44 of DP-1132, when a system/unit/structure is identified for closure the activities outlined in both DP-1132 and this Closure Plan will be initiated. Such changes will be accompanied by amendment of this Plan, as required by Condition 44 of DP-1132.

2. Overview of RLWTF

The RLWTF is located at TA-50 along Pecos Drive within LANL boundaries. The facility was designed, constructed, and commissioned to replace a treatment facility that had been located in the Los Alamos town site. The RLWTF has been in operation since 1963.

2.1 Treatment Processes and Facilities

An aerial view of the RLWTF structures at TA-50 is presented in Figure 1. The location and generalized layout of buildings, structures, and RLWTF treatment units are depicted on Figure 2. Information in these two figures is discussed in the following two sections.

2.1.1 Treatment Processes

From a *process* perspective, the RLWTF has two treatment systems, one for low-level (LL) radioactive liquid wastewater (RLW), and a separate treatment system for transuranic (TRU) RLW. The volume of TRU-RLW is small, typically one percent or less of the volume of LL-RLW. Both processes use equipment commonly found in wastewater treatment facilities.

- The main treatment process for LL-RLW consists of influent collection and storage, the treatment of LL-RLW, and the discharge of treated water to the environment. Process steps include treatment with chemicals in a reaction tank, filtration, ion exchange (IX), and reverse osmosis (RO). Discharge to the environment is via National Pollutant Discharge Elimination System (NPDES) outfall, solar evaporation, or mechanical evaporation using natural gas. Two secondary streams are generated by the main treatment process, solids from the microfilter and RO concentrate. These secondary streams are sent to the secondary treatment process.

The secondary treatment process for LLW treats wastes from the main treatment process for LL-RLW, and treated wastewater from the TRU-RLW treatment process. It consists of a rotary vacuum filter to treat solids from the microfilter, secondary RO to treat RO concentrate from the main process and/or effluent from the TRU-RLW process, and a bottoms storage and disposal step. Wastes from the secondary treatment process are disposed as LLW.

- The TRU-RLW treatment process consists of influent collection and storage, treatment of the TRU-RLW, and the cementation of solids removed during treatment. Treated water that is no longer characterized as TRU, is not discharged to the environment. Rather, it is sent to the secondary treatment process for LL-RLW for additional treatment. Solids from the TRU-RLW treatment process are concentrated, solidified with cement, and shipped to the Waste Isolation Pilot Plant (WIPP) as a solid TRU waste.

2.1.2 Treatment Facilities

From a *facility* perspective, the RLWTF can be viewed as having five major components in current operation and one anticipated to become operational within the next several years:

- RLW collection system or RLWCS: The LL RLWCS is an underground double-walled pipeline system connecting the TA-50 RLWTF to generator buildings in six TAs. The RLWCS has approximately four miles of underground piping and 63 valve stations (referred

to as vaults). Vaults are equipped with leak detection sensors that are linked electronically to the RLWTF control room.

- The Waste Management and Risk Mitigation Facility (WMRM): WMRM is located in Building 50-0250, about 50 meters southeast of Building 50-0001. WMRM houses six tanks, with a capacity of 50,000 gallons each, for the storage of LL-RLW influent. Four tanks are held in reserve for use in emergency situations; two are used for day-to-day LL-RLW influent collection and storage. Tanks are located in the basement of WMRM which provides secondary containment.
- Building 50-0001 and nearby support facilities (LL-RLW): These facilities house the primary and secondary processes for the treatment of LL-RLW, facility support functions such as heating, ventilation, and air conditioning (HVAC) and compressed air, chemical laboratories, and personnel offices. Included are:
 - Building TA-50-0001, LL-RLW treatment, facility support, laboratories, offices
 - Building TA-50-0002, influent storage for LL-RLW;
 - Structure TA-50-0090, influent storage for LL-RLW;
 - Building TA-50-0248, storage for secondary LL-RLW; and
 - Structure TA-50-0257, natural gas-fired mechanical evaporator.
- Replacement LLW facility: The new facility, called TA-50-LLW Facility, has been assigned Building number TA-50-0230. This facility is under construction. This facility is defined under Permit Condition V.D, and discussed in Section 2.2.5.
- Facilities that house the TRU-RLW treatment processes, including:
 - The TRU-RLW collection system, an underground pipe system that conveys TRU-RLW from TA-55 to TA-50;
 - Structure TA-50-0066 (also: WM66), influent storage for TRU-RLW;
 - Rooms 60 and 60A in Building TA-50-0001, for treatment of TRU-RLW
- SET (treated LL-RLW): The Solar Evaporation Tanks, or SET, which will be used to evaporate treated LL-RLW. Two evaporation tanks are located on this approximately one-acre site within TA-52 of LANL. Evaporation tanks have concrete walls approximately four feet high and a double liner with leak detection. Each tank is approximately 70-ft x 250-ft in size. Approximately 3,500 ft of high-density polyethylene (HDPE) transfer piping connect the SET and the TA-50 RLWTF.

2.2 Existing LL-RLW Treatment

2.2.1 LL-RLWCS

The RLWCS at LANL consists of approximately four miles of underground double-walled piping. Primary piping consists of six-inch or eight-inch diameter polyethylene encased within 10-inch or 12-inch diameter polyethylene secondary piping. Where the RLWCS piping passes under underground utilities, a minimum clearance (typically 24 inches) is maintained between RLWCS piping and other underground utilities. Where RLWCS piping passes under roadways, piping is installed inside a concrete pipe trench or encased in concrete at sufficient depth to protect the piping from damage from surface vehicle loads.

There are 63 underground valve stations (access vaults) along the four miles of piping. In each vault, primary piping transitions to stainless steel upon entering the vault and transitions back to

polyethylene piping when leaving the vault. Vaults are equipped with leak detection sensors linked electronically to the RLWTF control room. Figure 3 depicts a typical LL-RLW collection system pipe trench and valve station.

2.2.2 LL-RLW Influent Storage

LL-RLW influent is directed from vault WM-72 through an underground double-walled pipe, into influent storage tanks #5 and #6 at the WMRM Facility. WMRM houses two 50,000-gallon storage tanks to accommodate daily use for receipt and storage of LL-RLW influent that will be processed at RLWTF. WMRM also houses four additional 50,000-gallon tanks to provide off-normal LL-RLW influent storage capability in the event of off-normal conditions including unavailability of the RLWTF.

Prior to issuance of DP-1132 LL-RLW influent streams flowed from vault WM-72 through an underground double-walled pipe into influent storage tanks in Structure 50-0002, an underground concrete structure. Four water storage tanks and a pumping station are associated with this structure. Two of the tanks, one with a capacity of 75,000 gal (75K Tank) and the other with a capacity of 17,000 gallons (17K Tank), were used to hold untreated LL-RLW influent streams. Influent was fed from these tanks to the LL-RLW treatment process in Building 50-0001 via another underground double-walled pipe.

2.2.3 LL-RLW Treatment Process

The main treatment process includes treatment with chemicals in a reaction tank, filtration, IX, and RO. Main treatment occurs primarily in Rooms 16, 70, and 72 of Building TA-50-0001. Table 2 provides a summary of the principal structures, individual RLW treatment units, and associated components.

Two secondary streams are generated by the main treatment process: filtration solids and RO concentrate. Both of these are piped to the secondary treatment process for additional treatment. LL solids are sent to a rotary vacuum filter in Room 116 while RO concentrate is piped to a secondary RO unit in Room 24. Both units generate a liquid waste stream clean enough to be re-treated in the LL-RLW main treatment process. Both units also generate a waste stream that must be disposed as LL radioactive solid waste.

2.2.4 Discharge of Treated LL-RLW

Treated water from the primary RO is routed to one of the two 20,000-gallon effluent holding tanks (North and South Frac tanks) in Room 34B of Building 50-0001. The two frac tanks are horizontal carbon steel tanks. Treated liquid waste from the frac tanks meeting regulatory discharge standards¹ can be discharged to the environment through Outfall 051 in Mortandad Canyon. Treated water is pumped to Outfall 051 through approximately 1,400 feet of three-inch-diameter carbon steel pipe. Alternatively, treated water can be conveyed to a mechanical evaporator in Structure 50-0257 where the liquid is evaporated using natural gas.

A third discharge alternative has been constructed. Treated LL-RLW will be able to be pumped from the frac tanks to the SET at TA-52. The SET system consists of two open, lined tanks

¹ NPDES Permit NM0028355, U.S. Department of Energy (DOE), and New Mexico Administrative Code (NMAC)

located on a site of approximately 1 acre, about two-thirds of a mile from the TA-50 RLWTF within TA-52 of LANL.

Table 3 provides information on the historic waste streams handled in each of the LL-RLW treatment units and the LL-RLW collection system.

2.2.5 Replacement LL Facility

The new TA-50-LLW Facility has been assigned building number TA-50-0230 and is located just west of Building 50-0001, Figure 1. Construction will be followed by startup testing and commissioning of both facility equipment (e.g., ventilation and air compressors) and water treatment equipment. Once the new facility has been commissioned, LL-RLW influent will be pumped to Building TA-50-0230 instead of Building TA-50-0001. The new facility will then treat LL-RLW influent for a minimum period of one year to demonstrate functionality and capability while the current facilities are simultaneously maintained should unanticipated problems be encountered at the TA-50-LLW Facility.

2.3 Existing TRU-RLW Treatment

2.3.1 TRU-RLWCS

The TRU RLWCS is comprised of three underground double-walled transfer piping systems: one for conveying acid waste, one for caustic waste, and one spare pipe. Each pipe is approximately 1,600 feet in length.

Underground piping is double-wall construction with the interior pipe sizes ranging from 1½-inches to 2-inches. Pipe materials consist of either stainless steel (for the acid waste stream) or thermoplastic material. The piping is encased where it passes below Pecos Drive and is positioned at sufficient depth to protect it from damage by surface vehicle loads. The outer pipe of each line is connected to a drip tray located inside the WM-201 vault. If a leak of the inner pipe occurs it drains to a sump inside the WM-201 vault.

The valve station structure located in vault WM-201 (structure TA-50-0201) is used to isolate the downstream TRU-RLW Influent Storage System from the upstream discharge sources at TA-55. Piping inside the WM-201 vault is single-wall construction. Should there be a leak inside the WM-201 vault, it also drains into the sump in the vault. The WM-201 vault is approximately 5 feet below grade and serves as secondary containment.

2.3.2 TRU-RLW Influent Storage

The TRU-RLW Influent Storage System consists of an acid influent storage tank, caustic influent storage tank, and corresponding transfer/recirculation pumps and piping located in vault WM-66 (Structure TA-50-0066). Piping components include double-walled transfer pipes, one for acid waste streams and one for caustic waste streams. These pipes are used to transfer TRU-RLW influent streams from vault WM66 to Tank TK1 in Building TA-50-0001, Room 60/60A, for treatment. Both the acid and caustic influent storage tanks are cylindrical in shape and have conical-shaped bottoms.

The initial TRU-RLW influent storage tanks and conveyance piping systems to the TRU-RLW processing units in Building 50-0001 were installed in 1979. The caustic influent tank was replaced in 1983 and again in 2007. The acid influent tank was replaced in 1995.

2.3.3 TRU-RLW Treatment Process

The TRU-RLW treatment process consists of 13 individual vessels having a combined total capacity of approximately 14,200 gallons. Table 4 provides a summary of the individual TRU-RLW treatment units contained in the existing RLWTF.

Acid wastes are neutralized using sodium hydroxide. Caustic wastes are treated with lime to adjust alkalinity. Both of these treatment steps produce TRU solids. Treated TRU-RLW is pumped from Room 60 to the LL secondary treatment plant for additional processing (e.g., to secondary RO). TRU solids are solidified in 55-gallon drums using cement. After curing, drums are stored to await shipment to and disposal at WIPP as a solid TRU waste form (cement monolith).

Table 5 provides information on the historic waste streams handled in each TRU-RLW treatment unit and the TRU RLWCS.

2.4 Chemicals Used in RLWTF Treatment Processes

Various chemicals are used at the RLWTF:

- Bulk process chemicals used for the treatment of RLW;
- Laboratory chemicals used for analysis-related activities; and
- Ancillary chemicals used for maintenance and general facility operations.

Bulk chemicals include gases (e.g., argon and P-10, a methane-argon mixture), liquids, and powders/solids (e.g., perlite, magnesium sulfate heptahydrate [Epsom salt], and cement used for the solidification of TRU solids). Liquid chemicals include sodium hydroxide for neutralization, sodium permanganate for influent oxidation, sodium silicate as cement wetting agent, and sulfuric acid for pH adjustment.

Most of the chemicals used at the RLWTF are found in the LL treatment areas and processes. Depending on the type and form of chemical, bulk chemicals are stored in tanks, refrigerated tanks (argon), 55-gallon drums, bags (50-lb or 100-lb bulk), and cylinders (gases).

Small quantities of chemicals, typically contained in one-gallon or smaller containers, are used in the analytical chemistry laboratories that support the RLW treatment process. These chemicals are handled and used in accordance with consensus industry standards.

2.5 History of RLWTF Operations

Construction of the current RLWTF, at TA-50, started in July 1961. It was a replacement for a treatment facility that had been located in the Los Alamos townsite, near the current intersection of Canyon Road and Central Avenue.

The original TA-50 facility had just two buildings, 50-0001 and 50-0002. The process, with a capacity of 250 gallons per minute, consisted of influent storage, chemical precipitation, filtration, and effluent storage. The facility also included laboratories for chemical and radioactive analysis of water samples, facility support functions, and offices. Treatment started in June 1963. In 1964, the first full year of operations, the facility treated 13.6 million gallons of RLW. For comparison, the RLWTF treated 0.8 million gallon in 2014.

In the 53 RLW years since treatment began, a number of facility additions, process modifications, and improvements have occurred. Table 1 presents a synopsis of major RLWTF activities, facility and process additions, modifications, and improvements. Some of these are discussed in the following paragraphs.

- NPDES compliance (1978): The U.S. Environmental Protection Agency (EPA) was created in 1970 and surface water regulations soon followed. LANL received its first NPDES Permit in 1974 from the Army Corps of Engineers. That NPDES Permit included only sanitary outfalls. LANL received its second NPDES Permit four years later from the EPA. That NPDES Permit created effluent limits for all LANL outfalls, including Outfall 051 from the RLWTF.
- Treatment of TRU-RLW (1979): Processing formerly performed at TA-21 was relocated to TA-55 beginning in 1977. In order to treat TRU-RLW from the new facility, underground transfer lines were installed between TA-55 and the RLWTF; influent tanks were constructed (WM66); and treatment equipment was installed in Room 60. The first Room 60 treatment of TRU-RLW occurred in July 1979.
- New collection system (1983): The original collection system for LL-RLW was constructed under specifications for sanitary waste systems. Pipes were vitrified clay pipe with asphalted joints and for road crossings, cast iron pipe. This original system was replaced by the current RLWCS in 1983. The current system is a double-walled pipeline within a pipeline. Primary piping is six-inch or eight-inch-diameter polyethylene encased within a 10-inch or 12-inch polyethylene secondary piping. The primary piping transitions to stainless steel in each of the underground valve stations (also referred to as vaults) and then transitions back to polyethylene. Vaults are equipped with leak detection sensors that are linked electronically to the RLWTF control room. The majority of the original collection system piping was decommissioned and removed in 1975; excavated soils were characterized for radioactive constituents and remediated.
- Sanitary waste treatment: A septic system was installed at TA-50 in 1964 at the south end of the RLWTF. The septic system consisted of a line from Building 50-0001 that discharged to a manhole (structure 50-0009) and then to a septic tank (structure 50-0010). The effluent line from the tank tied to a distribution box (structure 50-0011), which discharged to four parallel perforated pipes traversing a leach field. This septic system was removed in 1983 after the RLWTF had been connected to the sewage treatment facility constructed at TA-46.
- Membrane treatment processes (1999): The two-step treatment process (chemical precipitation followed by filtration) was unable to meet new reduced DOE limits for radioactivity in treated water. In order to achieve compliance, major process modifications were installed beginning in 1996 in treatment rooms at the east end of the RLWTF. Post-filtration treatment units that employed membrane separation technology were installed in these rooms. The additional treatment steps, ultrafiltration to remove smaller particles and RO to remove much of the dissolved radioactivity, were placed into service in 1999.
- Improved and emergency influent storage (2010): Building 50-0250, the WMRM facility, is located about 50 meters southeast of Building 50-0001. WMRM houses six influent storage tanks with a capacity of 50,000 gallons each. Two of these are used as influent tanks, and four are held in reserve for use in emergency situations. The two daily-use influent tanks replaced existing in-ground tanks that have been in service since 1963.

- **Mechanical Evaporation (2011):** As an alternate disposal path for treated water, a natural-gas-fired evaporator was installed in a new structure adjacent to Room 34B of Building 50-0001. Treated water is evaporated by feeding natural gas to one or two low-nitrogen oxides (NOx) burners that can each evaporate up to 200 gallons of water per hour. The unit is constructed of stainless steel and received a No Permit Required Determination from the NMED Air Quality Bureau on September 20, 2010.
- **Solar Evaporation (2012):** Open tanks for solar evaporation of treated LL-RLW have been constructed on a site about two-thirds of a mile from the TA-50 RLWTF within TA-52 of LANL. The SET has two identical evaporation tanks and a pump house. Each tank has concrete walls approximately four feet high and a double liner with leak detection. Each is approximately 70-ft x 250-ft in size. Approximately 3,500 feet of HDPE transfer piping connect the SET and the TA-50 RLWTF.

Continued use of the existing RLWTF for the collection, storage, and treatment of RLW is expected until replacement facilities are available. A new treatment facility, the TA-50-LLW Facility for LL-RLW has been constructed to the immediate west of the existing RLWTF. The TA-50-LLW facility is not yet operational. Another new facility is being designed for the treatment of TRU-RLW, to replace the current Room 60 operations. The new TRU-RLW facility will be located about 50 feet from the southeast edge of the existing RLWTF.

3. Closure Objectives and Approach

3.1 Closure Considerations

A number of factors are taken into consideration in developing an approach to closure of the RLWTF. These are discussed in the sections below. An overall approach is then presented in Section 3.2.

NMED Consent Order of 2016:

In accordance with Condition 48 of the draft DP-1132, the investigation, characterization, and cleanup of solid waste management units (SWMUs) and areas of concern (AOCs) shall be conducted solely under the NMED Consent Order of June 2016 (Consent Order) (Ref. NMED 2016) and not under DP-1132. These SWMUs and AOCs are specifically identified in the Consent Order and listed in Figures 4 and 5. No activities required under DP-1132 shall conflict with or duplicate activities required for SWMUs and AOCs identified under the Consent Order. Closure activities of individual structures, treatment units, and/or support systems will be completed in accordance with DP-1132 and this Closure Plan. For those individual structures, treatment units, and/or support systems which are also listed in the Consent Order, through the Consent Order, the NMED establishes priorities for investigation, characterization, and cleanup of SWMUs and AOCs across LANL. Closure of the RLWTF will, therefore, be partly or largely dependent upon the Consent Order process used to establish cleanup priorities. A description of this process follows.

Newly created or discovered SWMUs or AOCs from potential release sites (PRSs) could potentially be added to the Resource Conservation and Recovery Act (RCRA) Hazardous Waste Facility Permit or Appendix A (SWMU/AOC List) of the Consent Order. If it is determined that a PRS meets the definition of a SWMU or AOC, it will be investigated under the LANL Hazardous Waste Facility Permit (RCRA Permit), unless it is found to be associated with legacy contamination from an existing SWMU or AOC listed in the Consent Order. If associated with an existing SWMU or AOC listed in the Consent Order it will be investigated and remediated under the Consent Order. If analytical results from preliminary screening show hazardous constituents in concentrations above residential screening levels, clean-up actions could take place. If the analytical results are below residential screening levels, no further action, relative to the Consent Order or the RCRA Permit, is taken. Additional details related to preliminary screening is provided in Section 4.2.5. NMED will review analytical results from preliminary screening and make a final determination if the DOE proposes not to add a newly created or discovered PRS to the RCRA Permit or to Appendix A of the Consent Order. A list of “deferred” sites, sites where investigations have not started because of active facility operations or firing site locations, are also identified in Appendix A of the Consent Order. The deferral of corrective action activities may continue at a site until the active facility operations comprising the basis of the deferral are no longer ongoing, at which time DOE will incorporate the site(s) into clean-up campaigns as described in Section VIII (Campaign Approach) of the Consent Order. DOE may also propose partial investigation and partial remediation, if appropriate, for portions of SWMUs and AOCs identified as “Deferred” in Appendix A that become accessible.

Appendix A of the Consent Order is updated annually. DOE will provide a revision of Appendix A to NMED with proposed changes redlined. The proposed changes will include

an update of the status of active SWMUs and AOCs. If NMED approves of the proposed changes, the revision will be incorporated into the Consent Order as Appendix A. If the proposed changes are not approved by NMED, a meeting will be held within 10 business days to resolve NMED's concerns.

Equipment Stabilization: Condition 42 of DP-1132 require stabilization of treatment units or systems for which operation has ceased. Stabilization includes: (1) emptying the units of solids and liquids, and (2) isolation so new wastes cannot be introduced to the units. The unit may not be physically decommissioned or removed, but it will pose no threat to the environment or groundwater.

Incremental Closure of Facility Components: The closure schedule discussed in Section 5 and presented in Table 11 presents the anticipated closure schedule of RLWTF units, systems, or facilities. Major facility components may begin operations at different times, and major facility components will likely be replaced at different times. Many factors can contribute to this possible or likely scenario, such as differing construction and startup times, Consent Order prioritization, federal funding, and a continuing national mission that may outlive some facilities. Therefore, RLWTF units, systems, and facilities have been grouped together into Unit Groups identified in Tables 6, 8, and 9. These Unit Groups are then referred to in the Table 11 closure schedule.

As an historical example the original low-level collection system was installed in 1963, was replaced after approximately 20 years of service, and was subsequently decommissioned. Meanwhile, other parts of the original RLWTF, also put into service in 1963, have continued in use.

Similarly, current plans call for replacement of the treatment processes in the original Buildings 50-0001 and 50-0002 over the next decade, while the two collection systems (LL-RLW and TRU-RLW) will continue to be used. In the same time horizon, new major facility components, WMRM has begun operations and the TA-52 SET is planned to begin operations.

3.2 Closure Approach

Consideration and inclusion of the above-listed factors points to an overall closure sequence with the following steps:

- Treatment unit(s) or system(s) identified for closure.
- Funding request made for closure of treatment unit(s) or system(s).
- The permittees will submit a cost estimate to NMED a minimum of 120 days prior to permanent cessation of operations for a treatment unit(s) or system(s). This cost estimate will include all activities related to closure of the treatment unit(s) or system(s) outlined in this closure plan and identified in Tables 6 and 8. It shall also include costs associated with the balance of plant systems for the treatment unit(s) or system(s) identified in Table 9. This cost estimate will be prepared by the permittees.
- Operation ends for treatment unit(s) or system(s).
- In accordance with DP-1132, stabilization preparations and activities commence within 120 days of permanent cessation: submittal of a Stabilization Plan, NMED approval,

stabilization, submittal of a stabilization report, and NMED approval of the report. Stabilization will include emptying the units of solids and liquids, and isolation so that new wastes cannot be introduced to the units. The unit may not be physically removed, but it will not pose a threat to the environment or groundwater.

- The unit(s) or system(s) get added to the list of SWMUs for the RLWTF (if not already included). Closure is then planned, scheduled, and executed pursuant to requirements and processes of the Consent Order.
- If a replacement facility component is put into operation (e.g., the new TRU-RLW treatment facility), then this Closure Plan will be revised to include the replacement facility, then submitted to the Ground Water Bureau for approval.

Section 5.9 and Table 11 of this Closure Plan discusses an integrated closure of the RLWTF facility. (i.e., the RLWTF mission has ended, and RLW treatment is no longer required.) However, the factors identified in Section 3.1 will dictate when closure priorities are assigned, and when closure is initiated.

Conditions 43 and 44 of DP-1132 will be used to address such uncertainties. Condition 44 provides for amendment of the Closure Plan when changes occur.

3.3 Closure Reports

Closure status reports and final reports will be prepared in accordance with requirements of the Consent Order. Reports will be submitted to the NMED Hazardous Waste Bureau and the NMED Ground Water Quality Bureau. Final closure reports will be posted on LANL's Electronic Public Reading Room.

3.4 Closure Completion Standard

Closure of the RLWTF will be deemed complete when RLWTF treatment units and systems, facility units and systems, and aboveground and underground structures associated with RLWTF have been removed, and the site regraded and stabilized consistent with its future use.

3.5 Replacement LL Facility

After the new TA-50-LLW Facility is commissioned and demonstrates functionality/capability, as identified in Section 2.2.5, and after the existing LL-RLW treatment process permanently ceases operation, stabilization of the LL-RLW treatment equipment in Building 50-0001 can begin. At this point Building 50-0001 will continue to house transuranic RLW operations. Transuranic treatment will require the use of all Building 50-0001 facility systems (ventilation, compressed air, industrial water, change rooms, etc.), chemistry labs, the TRU-RLW storage, TRU-RLW treatment units, and the use of some LL-RLW treatment units (e.g., secondary reverse osmosis). Personnel offices in Building 50-0001 will also continue to be needed and used.

3.6 Transuranic RLW Facility

Design of a new facility for the treatment of TRU-RLW started in 2015. The new facility will be called the Transuranic Liquid Waste (TLW) Facility and will be located just south of Building 50-0001, Figure 1. Current schedules call for the design to be completed in 2021. Once the design has been approved by the DOE, a construction subcontract will be bid and awarded, and the TLW Facility will be built. Construction will be followed by startup testing and commissioning of

both facility equipment and water treatment equipment. Once the TLW Facility has been commissioned, TRU-RLW influent will be gravity fed to tanks in the TLW Facility instead of the tanks in Building 50-0066. The TLW Facility will then treat TRU-RLW influent for a minimum one year period, to allow increased confidence in the ability of the new facility to treat TRU-RLW in accordance with requirements. During this period, TRU-RLW treatment equipment in Building TA50-0001, primarily Room 60, will be maintained in a state of readiness should unanticipated problems be encountered at the TLW Facility. Stabilization of TRU-RLW treatment equipment can begin after the replacement treatment facility has proven itself.

4. Closure of Individual Units and Systems

4.1 Closure Procedure for Treatment Units and Systems

The following sections describe the general procedures to be followed during closure of individual units, systems and structures present at the RLWTF. Table 6 provides a listing of the individual LL-RLW treatment units and systems to be closed, along with a summary of the closure activities to be undertaken to close and remove each unit. Table 7 provides details pertaining to the treatment/storage capacity and construction of the individual treatment units in the RLWTF facility. Table 8 provides a listing of all the individual TRU-RLW treatment units and systems to be closed, along with a summary of the closure activities applicable to each. Table 9 lists the remaining balance of plant features (process systems and utilities) that will be closed and removed. Tables 6, 8, and 9 also group individual treatment units and systems into Unit Groups which will be closed based on an event identified in Table 11. Individual treatment units and systems within a Unit Group may not be closed concurrently with each other. The durations presented in Table 11 identify when closure of the first treatment unit or system within a unit group will begin and when closure of the last treatment unit or system within a unit group will end.

4.1.1 Removal of Containerized Chemicals/Waste Materials

Containers holding process chemicals or miscellaneous waste materials (e.g., liquid or solid wastes) will be removed. Tanks holding process chemicals will be emptied. Depending upon their size, containers will be removed with a forklift, container dollies, air pallets, or manually. Containers will be placed on flatbed trucks, trailers, or other appropriate vehicles for transport from each structure/room. Approved containers holding radioactive waste will be moved to a permitted on-site storage unit or transported to a permitted off-site treatment, storage, or disposal facility. Appropriate shipping documentation will be prepared to accompany the waste containers during their transport and off-site disposal.

4.1.2 Structural Assessments

A structural assessment will be conducted to observe and document the starting physical conditions of the rooms or structures housing closed units. The assessment will include inspecting floors, walls and ceilings, and entrance/exit aprons or ramps for portions of above-ground structures. Photographs will be taken and archived to document existing conditions. The perimeter and the floor of each room will be examined for cracks or conditions that indicate a potential for, or evidence of an actual, prior release of constituents. The characterization program (e.g., radionuclide and chemical screening or sampling and analysis) may be modified as appropriate to reflect the results of the structural/visual assessment.

4.1.3 Preparatory Work

Each unit/system will be isolated and/or de-energized as appropriate prior to removal. Valves will be closed and, if not permanently sealed, a lock out/tag out system will be used as appropriate. Initial survey and sampling activities and radiological screening may be conducted to guide decontamination and closure activities and to identify potential waste dispositioning options.

4.1.4 Removal of Solids and Liquids

Removal of solids and liquids from individual LL-RLW and TRU-RLW treatment units will be accomplished following the applicable LANL Detailed Operating Procedures (DOP) in effect at the time of final closure. An overview of the removal activities that will be undertaken, in the context of current LANL procedures, is summarized below.

- Liquids will be removed from the tanks or vessels either: (1) in accordance with the current unit DOPs or (2) using a portable pump and hoses to evacuate the liquids into a portable collection tank. Removed liquids will be routed to the RLWTF for treatment;
- Solids, if present, will be removed from the tank or vessel either: (1) in accordance with current unit DOPs or (2) using one or more appropriate methods to evacuate the solid materials into a portable collection tank. Removed solids will be routed to the appropriate solids treatment/process unit(s) in the RLWTF for processing and/or packaged, labeled, and manifested for subsequent transport offsite for disposal;

Liquid and solid removal activities will be performed by personnel wearing personal protective equipment (PPE). Radiological data for the associated treatment units, piping, and other equipment will be used to select the appropriate PPE. A LANL Radiation Work Permit (RWP), if required, and a LANL Integrated Work Document (IWD) will be developed and used in combination with the applicable LANL DOP to guide these activities.

The actions required for completing removal of the various LL-RLW and TRU-RLW treatment units (including evacuation of liquids and solids from the individual treatment units) are presented in Table 6 and Table 8. Further details regarding the schedule for completing final closure of individual RLWTF treatment units, and the RLWTF as a whole, are provided in Section 5 below.

4.1.5 Decontamination

Equipment that may be used to decontaminate tanks and vessels, may include, but not be limited to:

- Remote insertable, rotatable mechanism, positioning/mast tool delivery arm, possibly including a high-pressure hose/nozzle system;
- Portable high-pressure washer;
- Sluicer unit, folding arm, sluicing end effectors, sluicer nozzle, and submersible pumps;
- Video cameras to monitor the effectiveness of washing;
- “Baker” tank(s);
- Concrete scabbling devices;
- Sponge media blasting equipment and blasting materials; and
- Radio decontamination solutions.

For emptying solids and washing one or more larger size tanks (e.g., TK-8, TK-9, or a bottoms storage tank in Building 50-0248), a remote mechanism containing a rotating, high-pressure water jet/nozzle system, a mast tool delivery system/arm, or other similar system may be deployed either through the top of the tank or through an access hole cut into the side of the tank. In such a case, a high-pressure hose, sluicer, and/or one or more submersible recirculation pumps may be used to complete removal of solid materials from the tank bottom and adjacent floor/wall joint areas. Sluicer and pump systems employed in this fashion may use submersible pumps to supply excess, dilute tank liquids to wash the internal tank surfaces. This method recycles the tank liquid and avoids adding to the waste volume. Under such a tank

decontamination scenario, the tank liquid level during most of the washing activities may be kept at a nominal minimal level (e.g., minimum depth of between approximately 12 inches to 24 inches to ensure uninterrupted sluicing/washing operations.

Specific decontamination activities will be performed by personnel wearing appropriate PPE. Radiological data for the associated treatment units, piping, and other equipment will be used to select appropriate PPE. A LANL RWP, if required, and an IWD will be developed and used in combination with the applicable LANL DOP to guide these activities.

Table 6 and Table 8 summarize decontamination methods and procedures that may be used for decontaminating individual LL-RLW and TRU-RLW treatment units.

4.1.6 Radiological Surveys

Radiological surveying and sampling to support closure will be done in accordance with existing LANL facility radiation survey plans and procedures. Radiological Control Technicians will perform routine radiation surveys for release of personnel and equipment and general radiological oversight for closure activities. Additional radiological surveys (direct radiological surveying and dose measurements, and smear samples) will be performed following decontamination efforts, to evaluate the effectiveness of decontamination. The results of radiation surveys will be used to support the waste management practices. If practical, radiological release surveys may be conducted on items that may be made available for reuse. Any items or system that cannot be released for reuse will be packaged, labeled, properly manifested, and transported offsite for disposal at an appropriate facility.

4.1.7 Fixative or Paint

Following decontamination of a tank or a vessel, a radionuclide fixative or suitable (e.g., epoxy) paint may be applied to the interior walls and floor of those treatment units/vessels that: (1) were used to store influent; or (2) were used for main (primary) treatment of TRU-RLW streams. Application of the fixative is intended to prevent or minimize potential airborne release of radionuclides during activities such as demolition/size-reduction required to assist in minimizing potential exposure to workers, the public, and the environment.

The condition of the fixatives previously applied (mid-1990s) to Clarifier #1, Clarifier #2, and the Gravity Filter will be visually inspected. If the fixative in those vessels is determined to have significantly deteriorated, additional fixative may be applied prior to removing the clarifiers and Gravity Filter during closure.

4.1.8 Removal of Conveyance Piping

Piping associated with RLWTF treatment units and interconnected piping extending between treatment units will be removed, decontaminated if practical and appropriate, and disposed of offsite at an appropriately licensed/permitted facility. Influent conveyance or discharge piping connected to each unit will be removed as part of closure of each unit. Some sections of pipe between existing pipe joints may be removed in conjunction with removal of individual treatment vessels/units or may be removed if necessary by making a cut in the piping. In the latter case, valves in the pipe system encompassing the pipe section to be cut will first be closed to isolate the pipe section. Any free liquid present in the pipe section will be drained and collected using a portable pump attached via tubing to an appropriate control valve system or by creating a small penetration in the bottom of the pipe section to allow the liquid to be drained and collected into a sealable collection vessel. Other sections of pipe may be temporarily left in place pending removal of other units. In all cases, ends of any pipe sections left in place (e.g. at pipe

joints/pipe junctures) or at pipe cut locations will be capped or flanged using a blind flange, or, where necessary, a plug, molded rubber seal, and/or isolation gasket and fitted end cap. All sections of piping will be removed once all connected vessels/units have been removed.

Pipe removal/free liquid evacuation activities will be performed by personnel wearing appropriate PPE. Radiological data for the associated treatment units, piping, and other equipment will be used to determine approaches for piping/liquids removal and capping/flanging of pipe sections and for selecting appropriate PPE. A LANL RWP and IWD will be developed and used as appropriate to guide these activities.

4.1.9 Removal of Units and Associated Components

Following decontamination, units and their associated components will be removed. Depending on the size of the items (support pedestal, pan, palette, etc.) removal may include use of an excavator, forklift, container dollies, or other equipment. It is expected that removal methods will mimic those used to originally place them into each room. Section room walls or ceiling may be removed as necessary, however the integrity of the remaining structure must be maintained, or the entire structure will be removed, along with the unit.

Larger units may require size-reduction to meet transportation or disposal requirements. Specific methods used for size-reducing individual tanks or vessels, will depend on the composition and size of the item. Table 7 provides a summary of the characteristics of the various individual tanks and vessels comprising the LL-RLW and TRU-RLW treatment units. Equipment that might be used typically includes a diamond wire saw cutting system, metal saw, pipe cutter, or jackhammer.

The original (1963) clarifiers and gravity filter, which provide structural support for the RLWTF, will be size-reduced in place as will be other units. Additional measures may have to be taken for these units, however, in order to assure building structural safety during cut-up and removal.

Removal of larger underground concrete structures such as the 75K Tank or the N25K and S25K Tanks in Structure 50-0002 may involve partial demolition/segmentation of the tanks structures in place. In such instances, an excavator or backhoe with appropriate attachments (e.g., buckets, demolition shears) will be used to breakup and segregate material. If necessary, a Brokk[®] demolition/crusher unit or similar limited access demolition machine may be utilized to accomplish this task.

Removed tanks, vessels, components, and demolition debris will be segregated and placed into segregated waste staging areas. All waste material will be properly characterized, packaged, labeled, manifested, and transported offsite for disposal.

4.2 Grouping of Individual Units and Systems

Tables 6, 8, and 9 identify individual units or systems and their associated Unit Groups which are identified in Table 11. Within the Unit Groups, individual units and systems are classified in the categories identified below.

4.2.1 LL-RLW Units and Systems

The LL RLWCS components, individual LL-RLW treatment units, associated ancillary components to be closed are listed in Table 6. To facilitate closure and scheduling the individual units are grouped into categories or systems which will be closed together within a Unit Group. For the LL-RLW these categories or systems include:

- LL-RLWCS
- Influent Storage
- Main Treatment (Clarify)
- Main Treatment (IX \ RO)
- Main Treatment (Filter)
- Main Treatment (Tanks)
- Secondary RO
- Clean-in Place System
- Effluent Storage
- Effluent Mechanical Evaporation
- Tank Farm
- Solar evaporation tanks
- Canyon discharge piping and NPDES Outfall 051

These system components may not necessarily be closed in sequence, but a basic objective will be to facilitate waste management for similar waste streams that are to be remediated together. A summary of the actions required to complete closure of the individual LL-RLW treatment units and components are presented in Table 6. Detailed descriptions of the capacity and construction of each individual treatment unit (e.g., tank or vessel) are provided in Table 7.

4.2.2 Transuranic RLW Units and Systems

The TRU RLWCS components, individual treatment units, and associated ancillary components to be closed are listed in Table 8. The individual units were grouped into categories which may be closed together within a Unit Group to best facilitate closure. For the TRU-RLW these categories include:

- TRU RLWCS
- TRU-RLW Influent Storage
- TRU-RLW Treatment
- TRU solids cementation
- TRU-RLW Effluent

These system components may not necessarily be closed in sequence, but a basic objective will be to facilitate waste management for similar waste streams that are to be remediated together. Description of the individual unit's capacity and construction material are included in Table 7. A summary of the actions required to complete closure of the individual TRU-RLW treatment units and components are presented in Table 8.

4.2.3 Removal of Balance of Plant Facilities and Structures

Following removal of the individual treatment system components, remaining facility and process systems (e.g., infrastructure, supervisory control and data acquisition [SCADA] systems, natural gas system components, utilities, etc.) will be closed and removed. Once all such systems have been removed, the principal building and other major structures (e.g., concrete vaults holding tanks) will be demolished and removed. Table 9 identifies the facilities and support systems addressed as part of these balance of plant closure activities. The balance of plant systems are grouped into categories to better facilitate description of and preliminary sequencing of activities for closing these various systems. The general categories of the balance of plant systems to be closed are as follows:

- Processing support
- Infrastructure
- Utilities
- Building components and structures (i.e., the principal structures to be removed following removal of facility-wide and process systems)
- Stormwater systems

The various facility-wide and process systems will be closed once individual treatment units are decontaminated and removed and a structural assessment completed of the structure that housed these units. The facility and process systems exist across the RLWTF and will be closed in a generally sequential order; however, the specific order of systems closed might be adjusted between categories or within a particular group. For example, the schedule for closing and removing specific utilities might be staggered or delayed to allow for extended use for some utilities during a portion of the (subsequent) demolish/remove structures phase.

Closure of these facility and process systems follows a similar approach as the individual treatment units. Systems will be isolated, drained or de-energized as needed. Systems and equipment that may be reused or are sent for disposal as industrial waste would require radiological release surveys, and possibly decontamination. Material packaged and sent for disposal as LLW or TRU waste, where applicable, may not require decontamination or radiological surveys.

Demolition and removal of principal building structures and other structures will be accomplished using excavators or backhoe fitted with appropriate attachments (e.g., buckets, demolition shears). As described previously, a Brokk[®] demolition/crusher unit or similar limited access demolition machine may be utilized to accomplish removal of some portions of building structures if necessary.

As above, these removal activities will be performed by personnel wearing appropriate PPE. Radiological data for the associated treatment units, piping, and other equipment will be used to select appropriate PPE. A LANL RWP and an IWD will be developed and used in combination with the applicable LANL DOP to guide these activities.

4.2.4 Demolition Materials and Debris

Removed sections of building structures and components will be placed into separate controlled staging areas onsite for subsequent processing. Waste will be segregated, at a minimum, into the following:

- Uncontaminated bulk material or debris
- Potentially chemically impacted material or debris
- Radiologically contaminated material or debris
- TRU waste

The demolition materials will be segregated according to structure/material type site and based on the results of: (1) history of prior use of the portion of the structure demolished and (2) results of radiological surveying/swipe samples collected for surfaces of the structures. As required, additional sampling will be conducted during processing of the removed demolition materials to confirm the most appropriate mode of final waste disposition.

Once the disposal requirements and modes are confirmed for materials and debris, “clean” materials and debris will be loaded into bulk waste transport trucks fitted with proper tarp covers

or following size reduction placed into U.S. Department of Transportation (DOT) approved waste shipping containers as required. These containers will be labeled, manifested and loaded on flatbed trucks, trailers, or other appropriate vehicles for transport and off-site disposal. LL and TRU wastes will be packaged appropriately and staged for shipment to a facility licensed to dispose of such wastes following DOT marking, labeling, manifesting, and shipping requirements.

4.2.5 Evaluation of Subgrade Conditions

After the removal of the major structures and units the foundation soils, surface or subsurface materials preliminary screening will be completed to assess for possible residual chemical or radiological constituent concentrations. This activity will be completed as outlined in Figure 4. If additional sampling is required a Sampling and Analysis Plan meeting NMED requirements for site assessment, verification, and confirmation sampling will be developed. The foundation (subgrade) soils beneath the removed structures will be sampled to identify residual contamination in soils. Samples will be collected of the subgrade soils in accordance with requirements specified in a Sampling and Analysis Plan and may include sampling in areas considered most susceptible for exhibiting residual contamination. If deemed appropriate at the time of the sampling assessment, soil samples may be collected from other locations exhibiting visible soil staining or at suspected or known locations of past spills (based on facility operational records) and submitted for laboratory analysis. This activity is further described in Section 5 below.

5. Other Site Closure Activities

5.1 Surface Water and Groundwater Controls

Prior to removal of treatment tanks and vessels and demolition of the principal structures, a Notice of Intent will be submitted to the EPA for coverage under the Construction General Permit, and implementation of a Stormwater Pollution Prevention Plan. The Stormwater Pollution Prevention Plan will specify the appropriate Best Management Practices (BMPs) to control erosion and the migration of (potentially contaminated) sediments from the working areas. As necessary, run-on controls will also be established under the Stormwater Pollution Prevention Plan to manage stormwater entering work areas during closure.

Provisions will be taken during closure activities to prevent possible failures of temporarily stored waste containers (e.g., extreme weather changes). Such provisions will include management of the containers under a covered area or within an existing structure or the use of a temporary enclosure, or other appropriate controls as necessary.

Closure-generated wastes will be stored in appropriate containers within the facility. Storage vessels used to accumulate soil or liquid wastes will be appropriately containerized in accordance with regulatory requirements and applicable LANL procedures. Waste managed onsite will include the following controls as applicable:

- Wastes generated will be managed in containers within the facility;
- Containers will be compatible with the waste and the containers will remain closed unless being filled;
- Containers will be labeled to identifying the waste by type (e.g., radioactive or non-radioactive); and
- Spill control equipment will be provided adjacent to the container storage area(s).

5.2 Site Investigation/Characterization

During closure of individual structures, treatment units, and/or support systems under DP-1132 site investigation/characterization activities may be required to evaluate subgrade conditions. These activities will be completed in accordance with the process below and depicted in Figure 4.

- Individual structure, treatment unit, or support system associated with a SWMU or AOC listed in Consent Order - Investigation, characterization, cleanup and corrective action requirements for potential releases of contaminants into soil, groundwater and other environmental media from SWMUs and AOCs associated with the Facility are contained within the Consent Order. The investigation, characterization, cleanup and corrective action of any future SWMUs and AOCs associated with the Facility shall be conducted solely under the Consent Order or the RCRA Permit and not under DP-1132. No activities required under DP-1132 shall conflict with or duplicate activities required for SWMUs and AOCs identified under the Consent Order or the RCRA Permit. Permittees shall provide information regarding which units and systems are covered by the Consent Order in the submittals required by Conditions 42 and 44 of DP-1132, along with a description of the investigation and characterization that will occur under the Consent

Order for each unit and system. Figures 4 and 5 includes a list of the current SWMUs and AOCs which are related to units and systems covered in DP-1132.

- Individual structure, treatment unit, and/or support systems not listed in Consent Order: Evaluate subgrade conditions as identified in Section 4.2.5 of this Closure Plan. If a release is identified:
 - If release determined to be meet the definition of a SWMU or AOC, it will be investigated, characterized and corrective action requirements completed under the RCRA Permit, unless it is found to be associated with an existing SWMU or AOC listed in the Consent Order. If the latter is the case, further investigation, characterization, cleanup and corrective action requirements would be completed under the Consent Order.
 - For all other scenarios the release will be mitigated through corrective actions as required under Condition 38 of DP-1132

5.3 Decontamination Methods

All equipment used during closure will be decontaminated and radiologically released in accordance with applicable LANL procedures. Where practical, volumetric release surveys as detailed in Multi-Agency Radiation Survey and Assessment of Materials and Equipment (MARSAME) may be used to support release. Any equipment, item or structure which cannot be decontaminated or radiologically released will be packaged as waste and disposed as appropriate.

Portable berms or other such devices (e.g., membrane-wrapped hay bales, existing secondary containment) will be used to collect excess wash water derived from decontamination activities. Decontamination waste will be collected managed and segregated characterized in the same manner as closure waste. Based on the results of the analysis, the decontamination waste will be managed as LLW, non-hazardous, or TRU waste.

Decontamination of Equipment

Existing RLWTF equipment which is eligible for reuse may also be decontaminated and radiologically released. Operating machinery, equipment, tools and reusable sampling equipment, that is not sensitive to water intrusion, may be decontaminated by pressure washing or steam cleaning with a solution consisting of a surfactant detergent (e.g., Alconox®) or a decontamination solution (e.g., Radiacwash) and water mixed in accordance with the manufacturer's recommendations. Portable berms, or other such devices (e.g., absorbent socks, plastic sheeting, wading pools, existing secondary containment), will be used collect all wash water and provide containment during the decontamination process.

Equipment that is sensitive to water intrusion, e.g., electronic devices, some tools, will be decontaminated by washing using a wipe-down method with a solution consisting of a surfactant detergent or decontamination solution and water mixed in accordance with the manufacturer's recommendations. Quantities of wash solution used will be minimized by using buckets, spray bottles, or other types of containers. Cleaning cloths, or other absorbent cleaning devices, will not be reused to wipe down the equipment after being wetted in the wash solution or after spraying solution onto the equipment.

Decontamination of Structures

Decontaminating the interior structure may be accomplished using high-pressure washing, sponge media blasting, sluicing, scabbling (e.g., of a portion of the interior walls of a concrete treatment unit or secondary concrete containment structure), or similar processes. All decontamination waste, e.g., water and debris will be contained and properly characterized for disposal. Structures will be radiologically surveyed and released in accordance with applicable LANL procedures. Structures and related equipment that are radiologically released will be considered industrial wastes. Any structure that is not radiologically released may be demolished and sent for disposal as LLW or TRU waste.

Subgrade Excavation

If soil is confirmed as being radiologically impacted or exhibiting hazardous constituent concentrations above regulatory or risk-based limits, it will be removed and containerized, labeled, and properly manifested pending its final transport and disposal at an appropriate off-site disposal facility. The facility footprint will be radiologically surveyed following removal of the identified residual contamination and be released in accordance with applicable DOE and LANL procedures.

5.4 Site Reclamation

Upon completion of the removal of systems, structures or contaminated subgrade soils, the footprint area formerly occupied by the current RLWTF will be regraded to conform with the surrounding natural site grade and conditions and minimize water run-on and run-off. Soil will be placed, backfilled, and compacted as engineered fill.

Depending on the desired end use, specific regraded areas will then either receive a layer of topsoil and the area will be reseeded with native plant species seeds to promote vegetation growth, or, the area may be regraded and stabilized to appropriate engineered specifications to accommodate future facility use.

5.5 Post-Closure Monitoring

Final closure of the RLWTF will result in the complete removal of all existing LL-RLW and TRU-RLW treatment units, process systems and structures comprising the existing RLWTF. Additionally, potential residual contamination in subgrade soils underlying the removed RLWTF structures will be characterized and assessed in accordance with requirements established under the Consent Order or RCRA Permit (See Section 5.2.). For individual structures, treatment units, and/or support systems not listed in the Consent Order potential residual contamination will be characterized and assessed in accordance with the process outlined in Figures 4 and 5. Corrective actions for soils exhibiting radiological and/or chemical constituents at concentrations above regulatory and risk-based limits and/or concentrations that are protective of ground water will be established in accordance with the Consent Order and DOE Order 458.1.

Implementation of the final closure activities will effectively remove all sources of potential radiological or chemical constituents to air, soil and groundwater, and surface water. This should minimize the need for completing post-closure monitoring, maintenance and repairs, and implementation of active or administrative post-closure controls within the footprint area of the existing RLWTF.

5.6 Groundwater Monitoring Plan

Post-closure groundwater monitoring will be conducted at the same wells as that used for operational monitoring, specifically:

- Two alluvial wells; MCA-RLW-1 and MCA-RLW-2, located hydrologically downgradient of Outfall 051;
- MCOI-6 - located within the perched-intermediate groundwater beneath Mortandad Canyon;
- R-46 - located in the regional aquifer down gradient of the RLWTF;
- R-60 - located in the regional aquifer down gradient of the RLWTF;
- R-1 - located in the regional aquifer down gradient of the RLWTF; and
- R-14 - located in the regional aquifer downgradient of the RLWTF

The groundwater monitoring plan will focus on contaminants that were associated with RLWTF and have the potential to migrate to groundwater (e.g., nitrate, perchlorate, fluoride). In the event that groundwater contaminants associated with operations conducted at RLWTF under DP-1132 are detected in any of the wells, an assessment of the condition would be performed, and mitigation may be conducted. An important part of the assessment would be the evaluation of whether a new condition(s) arose in any of the wells associated with operations under DP-1132. If mitigation is necessary, sampling will be conducted at applicable wells on a quarterly basis for a minimum of eight consecutive quarters after achieving the standards of NMAC 20.6.2.3103, or until NMED determines that long-term groundwater monitoring is no longer required.

5.7 Characterization of Wastes Generated

For documentation purposes, wastes generated during final closure (e.g., treatment residues, contaminated demolition debris, contaminated soil, etc.) will be characterized through sampling and analysis of the wastes to verify waste constituents present and to identify appropriate disposal options for those wastes. Wastes generated during closure, at a minimum, will be characterized as follows:

- Representative samples of water, solids, or bottoms, as appropriate, will be collected from tanks and vessels. These samples will be analyzed for appropriate indicator radionuclide constituents (alpha and beta emitters and tritium) and RCRA toxicity-characteristic metals (arsenic, barium, cadmium, chromium, lead, mercury, selenium, and silver).
- Additional analyses may be included based on the tank or vessel being sampled and the historic waste streams handled. For example, following evacuation of liquid and/or solids from tanks and pipe sections that contained or conveyed acids (e.g., nitric acid used in treatment of TRU-RLW acid influent treatment in Room 60 of Building 50-0001), residual waste liquids or solids may be sampled and analyzed for the RCRA corrosivity characteristic in addition to radionuclides and RCRA toxicity-characteristic metals. As another example, liquids from perchlorate IX vessels may also be sampled for perchlorate.
- As warranted by observations and sample results obtained during decontamination activities, combined with consideration of knowledge or past processes, samples may be collected of solids/scale on the interior wall of selected sections of piping to verify the presence and concentrations of radionuclides, RCRA toxicity-characteristic metals; and RCRA corrosivity characteristic.

Soil samples will also be collected at selected locations from the subgrade soils beneath the areas formerly occupied by the principal RLWTF principal structures to identify residual impacted soils. Excavated soils will be sampled to confirm concentrations of residual contaminants present and to confirm waste classification for disposal.

All liquid, solids, debris, treatment residues, and soil samples will be analyzed in accordance with LANL waste analysis procedures and applicable local, State, and Federal regulations. Prior to initiating closure activities, a Sampling Analysis Plan will be generated to identify the appropriate methods based on the historical LL-RLW and TRU-RLW streams treated in the existing RLWTF.

5.8 Disposition of Wastes Generated

Closure activities are likely to generate several different types of waste materials, including nonhazardous industrial wastes, LLW and TRU wastes. Potential wastes that may be generated are listed in Table 10 along with potential disposal/treatment options. All waste generated during closure will be managed, controlled, handled, characterized, and disposed of in accordance with established LANL waste management procedures and applicable local, State, and Federal laws and regulations.

Waste generated from closure activities will be segregated based on the potential contaminants present in the waste. Particular attention will focus on limiting the generation of TRU waste, and all waste material will be segregated based on the potential disposal options. The segregated waste will be sampled as necessary to properly characterize the waste, ensure proper waste packaging, labeling, manifesting and acceptance at the applicable disposal facility.

Waste material (liquids and solids) present inside the individual treatment units and vessels will be removed and processed following existing DOPs. To the extent practicable, evacuated wastes will be processed on-site at the replacement RLWTF or may be otherwise treated onsite or off site to meet Land Disposal Restrictions. Waste material that may require additional treatment (solidification, etc.) prior to disposal will be manifested and transported to a licensed treatment facility (e.g., solidification and drumming of certain TRU residual wastes for subsequent shipment to WIPP). Waste will be packaged and transported in accordance with applicable DOT regulations.

Decontaminated equipment and structures may be reused or sent for recycling if they are radiologically released under applicable DOE and LANL procedures. Equipment that is volumetrically contaminated will be evaluated using DOE and LANL procedures for radiological release. Disposable equipment and other equipment that cannot be decontaminated will be containerized and managed as waste.

5.9 Closure Schedule

An anticipated closure schedule has been developed that provides projected timetables and estimated durations for closing unit(s), system(s), and facility(s) at the RLWTF. Table 11 presents an anticipated closure schedule and provides an anticipated sequence for completing closure activities for individual unit(s), system(s), and facility(s) at the RLWTF. Prior to bringing a new facility on-line existing unit(s), system(s), and facility(s) requiring stabilization/closure will be identified. This includes identifying individual unit(s), system(s), and facility(s) requiring stabilization/closure prior to starting operations for the currently planned replacement TA-50-LLW and TLW Facilities. In addition, when the RLWTF is identified for final closure, the

schedule will be re-visited and revised prior to the start of Final Closure for all remaining structure(s), unit(s), system(s), and facility(s).

Key phases of the closure work included in the schedule are as follows:

- Stabilization of units in accordance with Conditions 41 and 42 of DP-1132. Stabilization will include emptying the units of solids and liquids, and isolation so new wastes cannot be introduced to the units. The unit may not be physically decommissioned or removed, but it will pose no threat to the environment or groundwater.
- Through the Consent Order, the NMED will establish the priority for RLWTF closure, which will establish a closure start date.
- Submit an amended Closure Plan to NMED for approval, based upon the Consent Order start date.
- Procure closure contractor(s)
- Implement closure activities including:
 - Decontaminate, decommission, and remove individual treatment units
 - Complete structural assessments of principal structures
 - Remove balance-of-plant facility-wide and process systems
 - Demolish and remove buildings/principal structures
 - Size-reduce, sample, package, manifest, and ship waste materials for disposal
 - Perform verification sampling
 - Restore site
- Prepare and receive approval of Closure Report

Condition 41 identifies seven units for which stabilization activities have begun. These activities were initiated in accordance with groundwater discharge permit requirements when DP-1132 was issued on August 29, 2018. These seven units are:

- 100,000 gallon steel influent storage tank (100K tank);
- Two 26,000 gallon concrete clarifiers located within Building 50-0001 (Clarifier #1 and Clarifier #2);
- Two 25,000 gallon concrete effluent storage tanks (WM2-N and WM2-S);
- Gravity filter located within building 50-0001;
- 75,000 gallon concrete influent storage tank (75K Tank).

Related to the TA-50-LLW Facility, stabilization activities related to the existing LL-RLW treatment equipment in Building 50-0001 will be scheduled to start upon NMED approval of the Construction Report in accordance with Condition 3 of DP-1132 and permanent cessation of operations of the existing LL-RLW treatment system. This schedule start is contingent upon the current construction schedule, NMED issuance of DP-1132, and NMED concurrence to begin operations in the TA-50-LLW Facility. When a new treatment facility is brought on-line the existing facility is maintained in a state of readiness for a minimum period of one year to ensure system redundancy and successful transition of wastewater treatment processes into the updated systems. Stabilization will leave treatment equipment empty and disconnected, so that it cannot receive additional radioactive liquid waste.

Stabilization will be followed by closure. Start date for closure of the remaining portions of the existing LL-RLW and the existing TRU-RLW facilities, however, will be dependent upon design and construction of the TLW Facility. This is because Building 50-0001 will continue to be needed for TRU-RLW treatment. Closure start date will also depend upon prioritization assigned

by DOE and under the Consent Order. This Closure Plan will be amended and submitted to the NMED as dates for these future events firm.

Once a closure start date has been established, closure activities for individual unit(s), system(s), and facility(s) are estimated to require two years, not including post-closure monitoring. Closure duration for individual units, systems or facilities may be either shorter or longer depending upon site-specific characteristics. It is anticipated that closure of some unit(s), system(s), and facility(s) will occur concurrently. Table 6, Table 8, and Table 9 provide descriptions of selected activities required for closing and removing each LL-RLW and TRU-RLW treatment unit and balance-of-plant facility structures and components.

5.10 Final Closure Report

Consistent with DP-1132, Condition 45 (Final Closure), once closure begins, and until all closure requirements (excluding post-closure ground water monitoring) are completed, LANL will submit quarterly status reports to NMED describing the closure actions taken during the previous reporting period and the actions scheduled for the next reporting period.

Within 90 days of completing closure activities, LANL will submit a final written report for approval on the actions taken to implement closure to NMED, in accordance with DP-1132, proposed Condition 45.

6. References

Del Signore, J. C. (2014). *75K Leak Test of October 2014*. Report LA-UR-14-29143.

Los Alamos National Laboratory (2014). *Documented Safety Analysis*. TA-50 RLWTF. July 2014.

New Mexico Environment Department (2016). *Compliance Order on Consent U.S. Department of Energy Los Alamos National Laboratory*, June 2016.

New Mexico Environment Department (2018). *Ground Water Discharge Permit DP-1132, Radioactive Liquid Waste Treatment Facility, Los Alamos National Laboratory*. August 29, 2018.

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U.S. Environmental Protection Agency (1986 and approved updates). “*Test Methods for Evaluating Solid Waste, Physical/Chemical Methods*,” EPA-SW-846, U.S. Environmental Protection Agency, Office of Solid Waste and Emergency Response, Washington, D.C.

APPENDIX A

TABLES

Table 1. Timeline of RLWTF Operations and Facility/Process Modifications

Table 2. Principal Structures and Units to be Closed: LL-RLW System

Table 3. Historic LL Waste Streams Handled

Table 4. Principal Structures and Units to be Closed: TRU-RLW System

Table 5. Historic TRU Waste Streams Handled

Table 6. Closure Actions for LL-RLW Treatment Units

Table 7. Characteristics of Individual Treatment Units

Table 8. Closure Actions for TRU-RLW Treatment Units

Table 9. Closure Actions for Balance of Plant Systems

Table 10. Potential Waste Material Types Generated and Disposal Options

Table 11. Closure Schedule

Table 1. Timeline of RLWTF Operations and Facility/Process Modifications

Year/Date of Operation	Aspect of Facility Operation/Facility or Process Addition or Modification
1961 – 1963	Construction of the TA-50 RLWTF
June 27, 1963	TA-50 RLWTF receives first RLW influent
1978	Obtained NPDES Discharge Permit for Discharge Outfall 051 in Mortandad Canyon
1979	Constructed transuranic collection system, structure TA-50-0066 to provide transuranic influent storage, and treatment equipment in Room 60 .
July 1979	Created first drum of cemented transuranic solids
1983	Completed the new low-level RLWCS, with double-walled piping and leak detection capability at 62 access vaults along the four miles of piping. Majority of the original collection system was decommissioned and removed.
1983	Sanitary wastes sent to the TA-46 sewage plant instead of to a septic system with leach field at TA-50. Septic system was removed.
1982	Constructed TA-50-0090 to provide additional influent storage capacity for LL-RLW waste streams.
1983 – 1984	Enclosed the Room 60 drum tumbler, and began exhausting enclosure emissions through high efficiency particulate air (HEPA) filters.
1994	Added an emergency power generator in northeast corner of TA-50-0001 and replaced main power transformer for TA-50-0001.
1995	Replaced TRU-RLW acid tank in WM-66
1996	Installed steel 17K Tank in underground concrete tank south of the 75K Tank.
1997	De-scaled internal surfaces of clarifiers then applied epoxy-based paint to cleaned surfaces.
1997	Installed four 20,000-gal above-ground storage tanks in concrete basin in Building 50-0248 to provide secondary containment with leak detection capability.
1996-1999	Installation of advanced membrane treatment units (ultrafilter and RO) in treatment rooms on the east side of Building 50-0001 in response to reduced discharge limits for radioactivity in treated water released to the environment.
2000	Sandblasted interior walls of N25K and S25K Tanks clean and applied impermeable epoxy paint to cleaned walls.
2001	Began use of gravity filter effluent for clarifier chemicals, thereby reducing secondary waste generation rates.
2002	Added perchlorate IX columns per anticipated EPA regulations.
2003	Removed solids from 25,000-gal in-ground, single-walled concrete tank located southwest of N25K and S25K Tanks in Building 50-0002.

Table 1. Timeline of RLWTF Operations and Facility/Process Modifications
(continued)

Year/Date of Operation	Aspect of Facility Operation/Facility or Process Addition or Modification
2010	Added Cu-Zn ion exchange columns to polish permeate from the primary RO unit.
2010	Installed structure TA-50-0257 including natural-gas fired boiler/evaporator for evaporation of treated LL-RLW.
2010	Completed construction of Building TA-50-0250 (WMRM Facility) housing six new 50,000-gal storage tanks.
Jan 2, 2011	First evaporation of treated water.
2011	Installed secondary RO unit in Room 24
2012	Completed construction of lined SETs at TA-52 to create an alternative to evaporation using natural gas.
2013	Completed facility modifications and process upgrades per anticipated requirements of a Ground Water Permit.

Cu – copper; LL – low-level; RLW – radioactive liquid waste; RO – reverse osmosis; SET – solar evaporation tanks; TA – Technical Area; WMRM – Waste Management and Risk Mitigation Facility; Zn – zinc

Table 2. Principal Structures and Units to be Closed: LL-RLW System

Structure	Year Built	Description of Structure	Associated LL-RLW Treatment Units <i>[and other components]</i>	No. in Permit Application/ Room No. in Structure
50-0001 50-0002	1963	RLWTF	N.A.	N.A.
N.A.	1982	RLWCS	LL-RLW collection system, including Piping and access vaults and vault alarms.	M1
50-0001	1963	Influent Storage	Neutralization Chamber (Tank TK-13) and associated piping	N.A. / Room 16
50-0248	1963	Influent Storage: Below-grade concrete storage tanks structure	17K Tank (untreated LL-RLW storage)	S3
50-0002	1963	Influent Storage: Below-grade concrete storage tanks structure	75K Tank (untreated LL-RLW storage)	N.A.
50-0090	1986	Influent Storage: Above-ground 100K LL RLW influent storage tank (Tank WM2-N)	100K Tank (untreated LL-RLW Influent storage tank)	N.A.
50-0250 (WMRM facility)	2010	Influent and Emergency Influent storage facility	Influent Storage Tanks TK5 and TK6	M2 / 50-0250 Building
50-0250 (WMRM facility)	2010	Emergency Influent storage facility	Emergency influent storage tank TK-1,2,3,4	M3 / 50-0250 Building
50-0001	1963	Main treatment process	Clarifier #1 and Clarifier #2 and Grit Chamber (idle)	N.A. / Room 16
50-0001	1963	Main treatment process	Gravity Filter	N.A. / Room 16
50-0001	2011	Main treatment process	Pressure Filters	M6 / Room 63
50-0001	2012	Main treatment process	Microfilter	M5 / Room 70A
50-0001	1996	Main treatment process	Reaction tanks TK-71 and TK-72	M4 / Room 70

Table 2. Principal Structures and Units to be Closed: LL-RLW System
(continued)

Structure	Year Built	Description of Structure	Associated LLW-RLW Treatment Units <i>[and other components]</i>	No. in Permit Application/ Room No. in Structure
50-0001	1996	Secondary treatment process	Tank TK-73	S1 / Room 70
50-0002	1996	Main treatment process	Centrifugal Ultrafilter (idle)	N.A. / Room 71
50-0001	1963	Main treatment process	5,000-gallon storage tank (idle)	N.A./Outside TA-50-0001, Room 59
50-0002	1963	Main treatment process	Former LL solids storage tank (TK-7)	N.A./ TA-50-0002
50-0001	2010	Main treatment process	IX vessels (Cu-Zn)	M9 / Room 34B
50-0001	2002	Main treatment process	IX vessels (12) (Perchlorate)	M7 / Room 16
50-0001	1963	Main treatment process	Tank TK-9	S2 / Room 62
50-0001	1963	Secondary treatment process	Rotary Vacuum Filter (Secondary Treatment)	S2/ Room 116B
50-0001	1963	Secondary treatment process	Tank TK-8 (Storage of low-level filtration solids)	S2 / Room 61
50-0001	1963	Secondary treatment process	Tank TK-25/Secondary RO units SRO-1; SRO-2 (Secondary RO)	S1 / Room 24
50-0001	1963	Main treatment process	Membrane Clean-in-Place System	N.A.
50-0001	1963	Clean-in-Place System	TK-74	N.A.
50-0001	1963	LLW Effluent Storage	North and South Frac Tanks	M10 / Room 34B
50-0257	2011	Effluent Evaporator	Natural Gas-Fired Evaporator	M11 / Structure 50-0257
50-0002	1997	Secondary treatment process	3K tank	S3 / Structure 50-0002
50-0002	1963	Secondary treatment process	North Tank (N25K) and South Tank (S25K)	WM2-N and WM2-S/ Structure 50-0002

Table 2. Principal Structures and Units to be Closed: LL-RLW System
(continued)

Structure	Year Built	Description of Structure	Associated LLW Treatment Units <i>[and other components]</i>	No. in Permit Application/ Room No. in Structure
50-0248	1996	Secondary treatment process	Tanks TK-NE, TK-SE, TK-SW, and TK-NW	S3/ Structure 50-0248
52-0181 52-0182 52-0183	2012	SET	Effluent evaporation basins, pump house, and associated cross-site below-grade piping	M11 / Located in TA-52
50-0250	2010	Piping	Return line from WMRM Facility (Structure 20-0250) to Structure 50-0001	N.A.
Outfall #051	1963	NPDES Discharge outfall	Discharge Pipe	N.A.
50-0002	1963	Below-grade concrete storage tanks structure	Main wastewater treatment system pumps, and effluent pumps for discharging treated water to Mortandad Canyon	N.A./ Structure 50-0002
50-0002	1963	Below-grade concrete storage tanks structure	Overflow piping from 75K and 17K Tanks to a sump equipped with sump pumps and piping to the 100K Tank in Structure TA-50-0090	N.A./ Structure 50-0002
50-0090	1986	Above-ground 100K LL-RLW influent storage tank (Tank WM2-N)	Secondary containment system including dike wall and connective piping to the 17K Tank in Structure 50-0002	N.A./ Structure 50-0090

IX – ion exchange; LL – low-level; N.A. or NA – not applicable; NPDES – National Pollutant Discharge Elimination System; RLW – radioactive liquid waste; RO – reverse osmosis; SET – solar evaporation tanks; TA – Technical Area

Table 3. Historic LL Waste Streams Handled

Structure	Description	LL-RLW Treatment Unit	Historic Waste Streams Handled
Multiple	LL-RLW collection system	LL-RLW collection system components, including doubled-walled piping, collection vaults, and probes for leak detection.	Influent from facilities that generate LL-RLW.
50-0001	Main treatment plant housing LLW treatment equipment, analytical labs, utilities, and offices	Clarifiers (CLI-1 and CL-2)	LL-RLW influent; lime (calcium hydroxide), caustic soda (sodium hydroxide), and iron sulfate additives to precipitate impurities, including radionuclides.
		Gravity Filter	Chemically treated LL-RLW influent from clarifiers. Radioactive concentrations in feed to the Gravity Filter were 85% - 95% reduced from influent concentrations, except for tritium.
		Reaction Tanks TK-71; TK-72	LL-RLW influent mixed with chemicals such as lime, sodium hydroxide, ferric sulfate, and magnesium sulfate added to adjust pH, precipitate metals, and promote particle growth.
		Microfilter	Treated influent (solid/water mixtures) from reaction tanks TK-71, TK-72 are filtered to separate solids from water.
		Pressure Filters	Treated influent from the clarifiers, the gravity filter, and TK-71 or TK-72 are run through media consisting of coarse- and fine-sized particles of sand, garnet, coal, and gravel.
		Perchlorate IX Unit	Filtrate from TK-9 for perchlorate removal prior to treatment in Primary RO Unit.
		Storage Tank TK-9	Receives filtrate from microfilter and pressure filters. Receives permeate from Secondary RO. Additives for pH adjustment.
		Primary RO Unit	Fed from Tank TK-9.
		Cu-Zn IX Unit	Permeate from Primary RO Unit in Room 72 run through IX resin bank(s) using makeup water drawn from one of the two Frac Tanks.
		Effluent Storage (North and South Frac) Tanks in Room 34B	Permeate from Primary RO Unit.

August 2021

Table 3. Historic LL Waste Streams Handled
(continued)

Structure	Description	LL RLW Treatment Unit	Historic Waste Streams Handled
50-0001		Tank TK-73 (Secondary RO) 3,700-gal tank in Room 70A	Concentrate from the Primary RO Unit.
		Tank TK-25 (Secondary RO) 300-gal tank and SRO-1 and SRO-2 in Room 24	Concentrate from Tank TK-73.
		Solids Storage Tank TK-8	Solids from microfilter or pressure filters.
		Rotary Vacuum Filter	Solids from TK-8 (rotary vacuum filter).
		5,000-gal storage tank (idle) located outside of Room 59.	Nitric acid.
50-0002	Below-grade concrete storage tanks structures	75K Tank	Storage of influent from LL-RLW collection system.
		17K Tank	Storage of LL-RLW influent from LL-RLW collection system Storage of RLW bottoms
		N25K and S25K Tanks (treated LL-RLW storage)	1963-2000: Storage of treated water from main treatment process having alpha-emitting radionuclide concentrations <1 nCi/L. 2000–2010: Storage of overheads from waste evaporator containing trace radionuclides and no solids. 2011–Present: Storage of drain waters from the effluent evaporator having concentrations of alpha-emitting radionuclides <10 nCi/L and no solids.
		Emptied/abandoned concrete solids storage tank (25,000 gallon).	Storage of LL-RLW solids
50-0090	Above-ground 100K Storage Tank	100K Tank	Storage of LL-RLW influent on as-needed basis. Storage of RLW bottoms on an as-needed basis.

August 2021

Table 3. Historic LL Waste Streams Handled
(continued)

Structure	Description	LL RLW Treatment Unit	Historic Waste Streams Handled
50-0248	Secondary low-level RLW and Bottoms Storage Facility	3K Tank (mixing/transfer tank)	Storage of LL-RLW influent from LL RLWCS Storage of RLW bottoms
		Storage Tanks – NE, SE, SW, and NW	Storage of concentrate from the Primary RO Unit. Storage of RLW bottoms
50-0250	Influent and emergency influent storage facility	Influent Storage Tanks TK-5,6	Storage of LL-RLW influent
		Emergency Influent Storage Tanks TK-1,2,3,4	To date: industrial water used to calibrate level probes Potential: LL-RLW influent
52-0181 52-0182 52-0183	SET	Geomembrane-lined concrete effluent evaporation tanks (two) and pump house	To date: rainwater Potential: Treated water received from LL-RLW treatment process.

Cu – copper; IX – ion exchange; LL – low-level; LLW – low-level radioactive waste; nCi/L – nanocurie per liter; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; RO – reverse osmosis; SET – solar evaporation tanks; Zn - zinc

Table 4. Principal Structures and Units to be Closed: TRU-RLW System

Structure	Year Built	Description of Structure	Associated TRU LLW Treatment Units [and other components]	No. in Permit Application/ Room No. in Structure
TA-50, TA-55, 50-0201	1979	TRU-RLWCS	TRU-RLW collection system components	T1 / N.A.
50-0066, 50-0107	1979	Below-grade TRU-RLW influent storage tanks	Acid waste tank (original tank replaced in 1995)	T2/ Structure TA-50-0066 (Vault WM-66)
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Treatment tanks TK-1 and TK-2	T3 / Room 60
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	TK-4 (idle)	Room 60A
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Clarifier CL-1 (idle)	Room 60
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Tank TK-6	Room 60A
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Tank TK-7 (idle)	Room 60A
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Pressure filter	Room 60
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Decant filter (idle)	Room 60A
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Piping	Room 60 and 60A

Table 4. Principal Structures and Units to be Closed: TRU-RLW System
(continued)

Structure	Year Built	Description of Structure	Associated TRU LLW Treatment Units [and other components]	No. in Permit Application/ Room No. in Structure
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	Drum tumbler (original tumbler was replaced in 2007)	T4 / Room 60A
50-0001	2007	TRU-RLW treatment equipment, process tanks, and utilities	TK-7A	T4 / Room 60A
50-0001	1979	TRU-RLW treatment equipment, process tanks, and utilities	TK-3	T5 / Room 60
50-0066, 50-0107	1979	Below-grade TRU-RLW influent storage tanks	Caustic waste tank (replaced in 1983 and again in 2007)	T2/ Structure TA-50-0066 (Vault WM-66)
50-0066, 50-0107/ 50-0001	1979	Below-grade TRU-RLW influent storage tanks	Piping [<i>two double-wall transfer pipes connecting Acid and Caustic waste tanks to Tank TK-1 in Room 60 of Building 50-0001</i>]	T2/Multiple
50-0066, 50-0107/ 50-0001	1979	Below-grade TRU-RLW influent storage tanks	Valves	T2/Multiple
50-0066	1979	Below-grade TRU-RLW influent storage tanks	Sump with transfer/ recirculation sump pump	N.A./ Structure TA-50-0066
50-0066	1979	Below-grade TRU-RLW influent storage tanks	Ventilation system with exhaust through pre-filter and two stage HEPA filter	N.A./ Structure TA-50-0066
50-0066	1979	Below-grade TRU-RLW influent storage tanks	Fabric and metal frame cover enclosure	N.A./ Structure TA-50-0066

Table 4. Principal Structures and Units to be Closed: TRU-RLW System
(continued)

Structure	Year Built	Description of Structure	Associated TRU LLW Treatment Units [and other components]	No. in Permit Application/ Room No. in Structure
50-0066	1979	Below-grade TRU-RLW influent storage tanks	Structure TA-50-0107 - A sampling shed for obtaining liquid samples from the acid and caustic RLW storage tanks	N.A./ Structure TA-50-0066
50-0201	1979	Below-grade reinforced concrete TRU-RLW valve pit/valve station in Vault WM-201	Vault with sump and valve station	N.A./Structure 50-0201 (Vault WM-201)
50-0201	1979	Below-grade reinforced concrete TRU-RLW valve pit/valve station in Vault WM-201	Double-wall and single-walled piping	N.A./Structure 50-0201
50-0201	1979	Below-grade reinforced concrete TRU-RLW valve pit/valve station in Vault WM-201	Steel frame building with sheet metal sides and roof covering valve pit	N.A./Structure 50-0201 N.A./Structure 50-0201

HEPA – high efficiency particulate air; LLW – low-level radioactive waste; N.A. or NA – not applicable;
RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; TRU – transuranic

Table 5. Historic TRU Waste Streams Handled

Structure	Description	TRU RLW Treatment Unit	Historic Waste Streams Handled
50-0001	TRU-RLW treatment equipment, process tanks, and utilities	Treatment Tank TK-1	Acid and caustic TRU-RLW influent from Tanks AWT-001 and CWT-001. Acid influent is neutralized by mixing with liquid sodium hydroxide; other chemicals (ferric sulfate or polymer) may be added to promote particle growth
		Treatment Tank TK-2	Neutralized acid TRU-RLW or un-neutralized liquids from Tank TK-1
		Solids Storage Tank TK-7A	Settled-out solids formed in the neutralized waste and caustic waste influent from Tank TK-1; TK-7A may be seeded with solids left over from the previous treatment campaign and/or chemicals (lime, ferric sulfate, or polymer) to facilitate particle growth
		Effluent Tank TK-3	Water decanted from Tank TK-7A and treated liquid from Tank TK-1 following neutralization
		(Metering) Tank TK-6 (20-gal)	Solids from Tank TK-7
		Drum Tumbler	Solids from TK-7A and Tank TK-6 is mixed in cement and sodium silicate then tumbled to form solidified waste form in drums for off-site disposal (at WIPP)
		Tanks TK-4; TK-7; decant pressure filter – Rooms 60 and 60A	Tank TK-4 and decant pressure filter are installed and available for use if needed. Tank TK-7 has experienced wall corrosion from previous service and is not used for treatment. Tank TK-7 is believed to contain negligible quantity of radioactive material.
50-0066	Below-grade TRU-RLW influent storage tanks	Acid TRU-RLW influent storage tank (AWT-001; 3,900-gal)	TRU-RLW influent received in discrete batches from valve pit/valve station in Vault WM-201.
		Caustic TRU-RLW influent storage tank (CWT-001; 3,000-gal)	

Table 5. Historic TRU Waste Streams Handled
(continued)

Structure	Description	TRU RLW Treatment Unit	Historic Waste Streams Handled
50-0201	Below-grade reinforced concrete TRU-RLW valve pit/valve station in Vault WM-201	Vault with sump and valve station	TRU-RLW influent received from Building 55-0004 (via TRU RLWCS)
50-0248	Treated secondary TRU-RLW and bottoms storage facility	Storage tanks (4) – NE, SE, SW, and NW tanks	Storage of treated water from the TRU-RLW treatment system units for disposition as bottoms.
N.A.	TRU RLWCS	TRU RLWCS components	Collection/temporary storage/conveyance of TRU-RLW influent from TRU RLWCS.

AWT – acid TRU RLW influent storage tank; CWT – caustic TRU RLW influent storage tank; N.A. or NA – not applicable; ne – northeast; nw – northwest; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; se – southeast; sw – southwest; TRU – transuranic; WIPP – Waste Isolation Pilot Plant

Table 6. Closure Actions for LL-RLW Treatment Units

Closure Unit Group	Closure Unit Group Description	LL-RLW Category	Permit Application No.	Vessel/ Item	Other Buildings	Isolate unit	Collect liquid &/or solids sample for analysis	Evacuate (pump or drain) free liquid &/or solids	Route removed liquids/solids to RLWTF for treatment	Decontaminate unit (wash, scabble)	Demolish and remove secondary containment systems	Radiological Survey	Apply Fixative or Paint	Remove treatment unit or vessel & associated components	Size reduce/segment larger removed tanks/vessels if required	Complete Structural Assessments	Demolish and remove structure(s)	Collect subgrade soil sample(s) after removal of structure/unit	Package/ship off-site for processing (e.g., solidification) or disposal off-site
Stabilization	DP-1132 Condition 41	Influent Storage		17,000-gal Tank	50-0002							X	X	X	X	X	X	X ^e	X
		Influent Storage		75,000-gal Tank	50-0002							X	X	X	X	X	X	X ^e	X
		Influent Storage		100,000-gal Tank	50-0090	X	X	X	X	X		X		X	X	X	X	X	X
		Main Treatment (Clarify)		Clarifier #1	NA							X		X	X		X		X
		Main Treatment (Clarify)		Clarifier #2	NA							X		X	X		X		X
		Main Treatment (Clarify)		Gravity Filter	NA	X	X	X	X	X		X		X	X		X		X
		Effluent Storage		North Overhead Tank (N 25K) (TK-5)	50-0002											X		X ^e	
		Effluent Storage		South Overhead Tank (S 25K) (TK-6)	50-0002	X	X	X	X	X		X			X	X	X	X ^e	X
1	Existing LL Influent Storage Facilities	Influent Storage	M2	WMRM tanks (2)	50-0250	X	X	X	X	X		X		X	X	X	X	X	X
		Influent Storage	M3	WMRM tanks (4)	50-0250	X	X	X	X	X		X		X	X	X	X	X	X
2 ^a	Existing LL Treatment Units	Influent Storage		Piping	NA	X	X	X	X	X	X	X		X	X		X		X
			M2	Neutralization Chamber (TK-13)	50-0001	X	X	X	X	X	X	X	X	X	X		X		X
		Main Treatment (Clarify)		Piping	NA	X						X		X	X		X		X
			M6	Pressure Filters	NA	X					X	X		X			X		X
				TK-73	NA	X					X	X		X	X		X		X
				Centrifugal Ultrafilter	NA	X					X	X		X	X		X		X
		Main Treatment (IX/RO) ²	M9	IX vessels (Cu-Zn)	NA	X					X	X		X			X		X
			M7	IX vessels (12) (Perchlorate)	NA	X						X		X	X		X		X
			M7	TK-9	NA	X	X	X	X	X	X	X		X	X		X		X
			M8	Primary RO Unit	NA	X	X	X	X	X	X	X		X			X		X
			M5	Microfilter	NA	X	X	X	X	X	X	X		X	X		X		X
		Main Treatment (Filter)		Piping	NA	X	X	X	X	X	X	X		X	X		X		X
				Solids storage Tank	NA	X	X	X	X	X		X		X	X		X		X
				Cleaning Tanks	NA	X	X	X	X	X		X		X	X		X		X
			M4	TK-71	NA	X	X	X	X	X	X	X		X			X		X
		Main Treatment (Tanks)	Idle	LL solids storage tank	50-0002	X		X	X		X	X		X	X	X	X	X ^e	X

Table 6. Closure Actions for LL-RLW Treatment Units
(continued)

Closure Unit Group	Closure Unit Group Description	LL-RLW Category	Permit Application No.	Vessel/ Item	Other Buildings	Isolate unit	Collect liquid &/or solids sample for analysis	Evacuate (pump or drain) free liquid &/or solids	Route removed liquids/solids to RLWTF for treatment	Decontaminate unit (wash, scabble)	Demolish and remove secondary containment systems	Radiological Survey	Apply Fixative or Paint	Remove treatment unit or vessel & associated components	Size reduce/segment larger removed tanks/vessels if required	Complete Structural Assessments	Demolish and remove structure(s)	Collect subgrade soil sample(s) after removal of structure/unit	Package/ship off-site for processing (e.g., solidification) or disposal off-site
2 ^a	Existing LL Treatment Units	Secondary RO	S1	Secondary RO Vessels	NA	X	X	X	X	X		X		X			X		X
			S1	TK-25 (Storage of concentrate from TK-73)	NA	X	X	X	X	X		X		X	X		X		X
		Effluent Storage		Former Underground concrete solids storage tank (TK-7)	50-0002	X		X	X	X		X		X	X	X	X	X ^e	X
3 ^b	Existing LL Treatment Units supporting existing TRU Operations	Main Treatment (Filter)	M4	TK-72	NA	X	X	X	X	X	X	X					X		X
		Main Treatment (Clarify)		Storage Tank (TK-8)	NA	X	X	X	X	X	X	X		X	X		X		X
		Secondary RO	S2	Rotary vacuum filter	NA	X	X	X	X	X	X	X		X	X		X		X
			S2	TK-8	NA	X	X	X	X	X	X	X		X	X		X		X
		Clean-in-Place System		TK-74	NA	X		X				X		X	X		X		X
				TK-74A	NA	X		X				X		X	X		X		X
		Effluent Storage	S3	TK-NE	50-0248	X		X				X		X	X		X		X
			S3	TK-SE	50-0248	X		X				X		X	X		X		X
			S3	TK-SW	50-0248	X		X				X		X	X		X		X
			S3	TK-NW	50-0248	X		X				X		X	X				
			S3	3K Tank	50-0248	X	X				X	X		X	X				
			NA	Building Structure	50-0248					X		X			X	X	X	X	X
4 ^c	Existing LL Effluent Storage	Effluent Storage	M10	North Frac tank	NA	X		X				X		X	X		X		X
			M10	South Frac tank	NA	X		X				X		X	X		X		X
5 ^d	LL Effluent Storage	LL-RLW Facility effluent Storage	NA	10,000-gal Tanks (2)	50-0261	X		X				X		X	X		X		X
7	Building 50-0001, 50-0230 and Plant Systems	Main Treatment (Tanks)	Idle	Underground tank	TA-50-0077	X	X	X	X	X				X	X	X	X	X ^f	X
		Main Treatment (Clarify)	Idle	Grit Chamber	NA	X					X	X		X		X	X	X ^g	X
		Treatment (Tank)		Aboveground Nitric Acid Tank	50-0005	X		X	X	X		X		X	X	X	X	X ^h	X
		TA-50-LLW Facility treatment system	NA	Treatment system	50-0230	X	X	X	X	X	X	X		X	X		X		X
		TA-50-LLW Facility treatment system	NA	Building Structure	50-0001					X		X			X	X	X	X ^g	X
		TA-50-LLW Facility treatment system	NA	Building Structure	50-0230					X		X			X	X	X		X

Table 6. Closure Actions for LL-RLW Treatment Units
(continued)

Closure Unit Group	Closure Unit Group Description	LL-RLW Category	Permit Application No.	Vessel/ Item	Other Buildings	Isolate unit	Collect liquid &/or solids sample for analysis	Evacuate (pump or drain) free liquid &/or solids	Route removed liquids/solids to RLWTF for treatment	Decontaminate unit (wash, scabble)	Demolish and remove secondary containment systems	Radiological Survey	Apply Fixative or Paint	Remove treatment unit or vessel & associated components	Size reduce/segment larger removed tanks/vessels if required	Complete Structural Assessments	Demolish and remove structure(s)	Collect subgrade soil sample(s) after removal of structure/unit	Package/ship off-site for processing (e.g., solidification) or disposal off-site
8	Existing LL RLWCS	LL RLWCS		Cross Country Line	NA	X			X						X		X	X ⁱ	X
			M1	Various piping	TA-03, TA-35, TA-48, TA-50, TA-55, TA-59	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA		NA		NA
			M1	Vaults (63), incl. WM-72	NA							X			X	X	X	X ^f	X
				Floor Drains and Sumps	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA		NA		NA
		Influent Storage	M2/ M3	Return line: WMRM to 50-0001	50-0250							X		X	X		X	X	X
10	Effluent Disposition Systems	Mechanical Evaporation	M11	Effluent Evaporator	50-0257	X	X	X				X			X				X
			M11	Piping	NA	X	X	X				X			X			X	X
			M11	Pumps, pipes, valves, lines, sinks	NA	X	X	X				X			X				X
		SET	M11	Solar Evaporation Basins (TA-52)	NA	X	X	X				X			X	X		X	X
			M11	Pump house & underground piping	NA	X	X	X				X			X			X	X
		NPDES Discharge Outfall #051	M11	Discharge Pipe (Mortandad Canyon)	NA	X	X	X				X			X			X ^h	X

- Notes:
- a. Specific vessels/items are subject to modification if conflicts with existing TRU-RLW treatment operations are identified.
 - b. Specific vessels/items are subject to modification if additional conflicts with existing TRU-RLW treatment operations are identified.
 - c. Vessels/items do not include effluent storage for the new TA-50-LLW Facility.
 - d. Vessels/items include effluent storage for the new TA-50-LLW Facility. Specific units in Group 5 are subject to modification based on future changes in low level influent storage which are not currently planned.
 - e. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-002(a): Concrete vault containing waste tanks (Building 50-2).
 - f. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-001(b): Active RLW waste lines connected to Building 50-1.
 - g. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-001(a): RLWTF (Building 50-1).
 - h. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-006(d): RLWTF Outfall.

DP – discharge permit; IX – ion exchange; LL – low-level; LLW – low-level radioactive waste; NA – not applicable; NPDES – National Pollutant Dishcharge Elimination System; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; RLWTF – Radioactive Liquid Waste Treatment Facility; RO – reverse osmosis; SET – solar evaporation tanks; TA – technical area; TRU – transuranic; WMRM – Waste Management and Risk Mitigation Facility; X – activity to be evaluated/completed

Table 7. Characteristics of Individual Treatment Units

Unit Operation	Vessel	Capacity (gals.)	Material	Above Below	Secondary Containment	
Main Treatment:						
M1 Collection system	Piping	-	Polyethylene	B	Polyethylene	
	Vaults (62)	-	Concrete	B	-	x
M2 Influent storage	WMRM tanks (2)	50,000	Fiberglass	B	Concrete	z
M3 Emergency influent storage	WMRM tanks (4)	50,000	Fiberglass	B	Concrete	z
M4 Reaction tanks	TK71, TK72	10,000	Steel	A	Concrete-w	z
M5 Microfilter	Filter	40	Steel	A	Concrete-w	
	Solids tank	500	Polyethylene	A	Concrete-w	
	Cleaning tanks	200	Polyethylene	A	Concrete-w	z
M6 Pressure filters	Filters (3)	100	Lined Steel	A	Concrete-w	z
M7 Perchlorate IX	IX vessels (12)	50	Fiberglass	A	Concrete-w	z
	TK09	10,000	Steel	A	Concrete-w	
M8 Primary RO	RO vessel	40	Steel	A	Concrete-w	
M9 Cu-Zn ion exchange	IX columns (10)	200	Fiberglass	A	Concrete-w	
M10 Effluent storage	N. Frac, S. Frac	20,000	Steel	A	Concrete-w	z
	TK-38	1,000	HDPE	A	Concrete-w	
M11 Mechanical evaporator	-	1,200	S. Steel	A	Hypalon, Asphalt	
M11 Solar evaporation	E. Tank, W. Tank	380,000	HDPE	A	HDPE, Concrete	z
M11 NPDES Outfall #051	-	-	-	B	-	y

Table 7. Characteristics of Individual Treatment Units
(continued)

Unit Operation	Vessel	Capacity (gals.)	Material	Above Below	Secondary Containment	
Transuranic:						
T1 TRU-RLWCS	-	-	PVDF, PP	B	PVDF, PP	
T2 TRU-RLW Influent storage	Acid tank	3,900	Steel	B	Concrete	
	Caustic tank	3,000	Steel	B	Concrete	
T3 TRU-RLW Treatment	TK1	900	Steel	A	Concrete-w	
	TK2	800	Fiberglass	A	Concrete-w	
T4 TRU Solids	TK-7A	900	Steel	A	Concrete-w	
T5 TRU Effluent	T4	55	Fiberglass	A	Concrete-w	
	TK3	1,000	Fiberglass	A	Concrete-w	
Secondary Treatment:						
S1 Secondary RO	RO vessel	10	Fiberglass	A	Concrete-w	
	TK25	300	Polyethylene	A	Concrete-w	
S2 Rotary vacuum filter	TK73	3,700	Steel	A	Concrete-w	
	Rotary vacuum filter	900	S. Steel	A	Concrete-w	
	TK8	8,000	Steel	A	Concrete-w	
S3 Bottoms storage	TK-NE, SE, SW, NW	20,000	Steel	A	Concrete	z
	3K Tank	3,000	Steel	B	Concrete	
	17K Tank	17,000	Steel	B	Concrete	

Notes:

w: Floor of Building 50-0001, with sumps or floor drains, provides secondary containment.

x: Vaults provide secondary containment.

y: Pipe is below grade; the outfall is at the surface.

z: Capacity is for each vessel.

Cu – copper; HDPE – high-density polyethylene; IX – ion exchange; PVDF – polyvinylidene fluoride;
 PP – polypropylene; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system;
 RO – reverse osmosis; Zn – zinc; TRU – transuranic

Table 8. Closure Actions for TRU-RLW Treatment Units

Closure Unit Group	Closure Unit Group Description	TRU-RLW Category	Permit Application No.	Vessel / Item description	Other Buildings	Isolate Unit	Collect liquid &/or Solids Sample for Analysis Sample	Evacuate (Pump or Drain) Free Liquid and/or Solids	Route Removed Liquids/Solids to RLWTF for Treatment	Decontaminate Unit (Wash, scabble)	Demolish/Remove secondary containment system components	Radiological Survey	Apply Fixative or Paint	Remove Treatment Unit or vessel and Associated Structural Components	Size Reduce/Segment Larger removed Tanks/Vessels if Required	Complete Structural Assessments	Demolish and Remove Structure(s)	Collect Subgrade Soil Sample(s) After Removal of Structure/Unit	Package/Ship Off-Site for Processing (e.g., Solidification) or Disposal Off-Site	Route Drummed Solidified Waste Forms For Off-Site Transport and Disposal
6 ^a	Existing TRU-RLW Influent and Storage Treatment Units	TRU-RLW Influent Storage	T2	Acid Waste Tank	50-0066, 50-0107	X	X	X	X	X	X	X	X	X	X		X		X	
			T2	Caustic waste tank	50-0066, 50-0107	X	X	X	X	X	X	X	X	X	X		X		X	
			T2	Piping	50-0066, 50-0107	X	X	X	X	X		X		X			X		X	
			T2	Valves	50-0066, 50-0107	X	X	X	X	X		X		X			X		X	
			T3	TK-1	NA	X	X	X	X	X	X	X	X	X			X		X	
			T3	TK-2	NA	X	X	X	X	X	X	X	X	X			X		X	
		TRU-RLW Treatment	Idle	TK-4	NA	X	X	X	X	X		X		X			X		X	
				TK-6	NA	X	X	X	X	X		X		X			X		X	
				TK-73	NA	X	X	X	X	X	X	X		X	X		X		X	
			Idle	TK-7	NA	X	X	X	X	X	X	X	X	X			X		X	
				Pressure Filter	NA	X	X	X	X	X		X		X			X		X	
			Idle	Decant filter	NA	X	X	X	X	X		X		X			X		X	
				Piping	NA	X	X	X	X	X		X		X	X		X		X	
			Idle	Sub- TK-7	NA	X	X	X	X	X	X	X	X	X		X	X	X ^c	X	
			Idle	Sub- TK-7A	NA	X	X	X	X	X	X	X	X	X		X	X	X ^c	X	
				Drum tumbler	NA	X	X	X		X		X		X	X		X		X	X
		TRU Solids	T4	TK-7A	NA	X	X	X	X	X	X	X	X	X			X		X	
		TRU Effluent	T5	TK-3	NA	X	X	X	X	X	X	X		X	X		X		X	
		TRU-RLW Facility Treatment System	NA	Building Structure	50-0066											X	X	X ^b	X	
9	Existing TRU RLWCS	TRU RLWCS	T1	TRU RLWCS	TA-50, TA-55, 50-0201	X			X						X		X	X ^d	X	

Notes:

a. Group 6 units identified in Table 8 are based on operational conflicts occurring for continued existing TRU-RLW treatment operations. Specific vessels/items in Group 6 are subject to modification if additional conflicts with TRU-RLW treatment operations are identified.

b. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-002(b): Vaulted underground waste tank (50-67) and inlet/outlet lines and PRS 50-002(c): Vaulted underground waste tank (50-68) and inlet/outlet lines.

c. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-001(a): RLWTF (Building 50-1).

d. Collection of soil subgrade sample(s) will be collected as part of activities being completed under the NMED Consent Order of June 2016 for PRS 50-001(b): Active RLW waste lines connected to Building 50-1.

NA – not applicable; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; RLWTF – Radioactive Liquid Waste Treatment Facility; TRU – transuranic; X – activity evaluated/completed

Table 9. Closure Actions for Balance of Plant Systems

Closure Unit Group	Closure Unit Group Description	Category	Feature Description	Typical Components	Actions to be Taken					
					Isolate	Drain/De-energize	Decon	Rad Survey	Remove	Disposal
7	Building 50-0001, 50-0230 and Plant Systems	Processing Support	Chemical Supply, Compressed Gas	Argon tank and associated piping.		X			X	X
				CO ₂ tank and associated piping.	X	X			X	X
				P-10 gas rack and associated piping.	X	X			X	X
			Vacuum	Vacuum pumps, piping, gages, etc.	X	X			X	X
			Compressed Air	Compressors, piping, instrumentation, etc.	X	X			X	X
			Chemical Supply	Wet chemical feed, MgSO ₄ , lime, etc.	X	X			X	X
			Chemical Supply Sodium Hydroxide	Caustic chemical supply, CST-1, CST-2, CST-3, etc.	X	X			X	X
			Water, Non-Potable	Process cooling tower, industrial water, laboratory water,	X	X			X	
			Chemistry Labs		X	X	X	X	X	X
		Infrastructure	SCADA System	SCADA components	X	X	X	X	X	X
			Security	Badge readers	X		X	X	X	
			Instrumentation and Control	Servers, PLCs, logix integrators, conduit, instrumentation, etc.	X	X	X	X	X	
			Telecommunications	Telecommunications and computing installations	X			X	X	
			Public Address	PA system	X			X	X	
			HVAC	Fans, ductwork, filters, housings, manometers, samplers, etc.	X	X	X	X	X	
			HVAC, Contaminated	Fans, ductwork, filters, housings, manometers, samplers, etc.	X	X	X	X	X	X
			Industrial Safety	Safety showers, eye washes, oxygen, CO ₂ and NG sensors	X	X			X	X
			Radiation Monitoring	CAMs, PCMs, hand/foot monitors, fixed head samplers, etc.	X		X	X	X	
			Fire Protection	Fire Suppression System, Fire Alarm, fire extinguishers, Standpipes	X	X		X	X	
			Lightning Protection	Rods, grounding cables, surge suppression, etc.	X	X		X	X	
		Utilities	Hoists and Cranes	Cranes, rescue tripod, hoists, winches, rigging, mobile equipment, etc.	X	X		X	X	
			Diesel Generators	Diesel generators, fuel system, cooling water, instrumentation, starting battery, distribution panel, circuit breakers, ATS	X	X		X	X	
			Water, Heating	Boilers, piping, radiators, etc.	X	X		X	X	
			Natural Gas	Piping, valves, gauges, etc.	X	X		X	X	
			Water, Potable	Potable water, utility feed, fire water supply	X	X		X	X	
			Sanitary Waste	Piping, sinks, floor drain fixtures, sump pumps	X	X		X	X	
			Elevator	Elevator and dumbwaiter, lifting cage, doors, hydraulic pump, motor, cable, lifting ram, controls, etc.	X	X		X	X	
			Lighting	Fixtures, conduit, bulbs, emergency lighting, etc.	X	X		X	X	
			Electrical Power	MCCs, transformers, switchgear, breakers, etc.	X	X		X	X	
		Building Components and Structures (Demolition/ Removal)	Offices		X		X	X		X
			Non-Rad Storage		X		X	X		X
			Building Structures	Walls, floors, roof, doors, ceilings, structure, perimeter fence, etc.				X	X	X
		Stormwater	Storm Sewer	Piping, manholes, French drains	X				X	X
			Water, Storm	Gutters and downspouts, roof drains and piping	X				X	X

CAM – continuous air monitor; CO₂ – carbon dioxide; HVAC – heating, ventilation, and air conditioning; MgSO₄ – magnesium sulfate; PA – public address; PCM – personnel contamination monitor; PLC – programmable logic controller; SCADA – supervisory control and data acquisition

Table 10. Potential Waste Material Types Generated and Disposal Options

Potential Waste Materials	Waste Types	Disposal or Treatment Options
PPE	Solid waste Solid LLW	Subtitle D landfill LLW disposal facility (DOE Nevada, and/or commercial)
Decontamination wash water	Non-regulated liquid waste RLW	Sanitary sewer On-site replacement RLWTF or licensed facility LLW treatment and disposal
LL-RLW and TRU-RLW liquids and solid materials removed from RLWTF treatment units	RLW TRU waste	On-site replacement RLWTF or licensed facility LLW treatment and disposal Facility licensed to treat TRU waste and after stabilization WIPP
Tanks, vessels, piping, and other ancillary components and equipment removed from the RLWTF during final closure activities	TRU waste Solid LLW	WIPP LLW disposal facility (DOE Nevada, and/or commercial)
Discarded waste management equipment	Solid waste Solid LLW	Subtitle D landfill LLW disposal facility (DOE Nevada, and/or commercial)
Sampling equipment	Solid waste Solid LLW	Subtitle D landfill LLW disposal facility (DOE Nevada, and/or commercial)
Non-radiological Storage structures	Solid waste	Re-use, recycle, or Subtitle D landfill
Asphalt and concrete demolition debris	Solid waste	Recycle or Subtitle D landfill

DOE – Department of Energy; LLW – low-level radioactive waste; PPE – personal protective equipment; RLW – radioactive liquid waste; RLWTF – Radioactive Liquid Waste Treatment Facility; TRU – transuranic; WIPP – Waste Isolation Pilot Plant

Table 11. Closure Schedule

Unit Group	Unit Group Description	Anticipated Start Date for Closure Activities to Begin	Anticipated Duration (Years) ^a	Current Status
Stabilization	DP-1132 Condition 41	120 days following permanent cessation of operations of individual units	9	Underway (scheduled completion April 2027)
1	Existing LL-RLW Influent Storage Facilities	1 year following permanent cessation of all treatment activities at existing RLWTF (TA-50).	15	Not scheduled at this time
2	Existing LL-RLW Treatment Units	180 days following permanent cessation of operations of all existing LL-RLW treatment units in Group 2.	17	Not scheduled at this time
3	Existing LL-RLW Treatment Units supporting existing TRU operations	180 days following permanent cessation of operations of existing TRU-RLW treatment units identified in Group 6	14	Not scheduled at this time
4	Existing LL-RLW Effluent Storage	1 year following permanent cessation of existing LL-RLW treatment units Group 2.	5	Not scheduled at this time
5	LL-RLW Effluent Storage	1 year following permanent cessation of operations of all LL-RLW and TRU-RLW treatment activities at RLWTF (TA-50).	5	Not scheduled at this time
6	Existing TRU Influent and Storage Treatment Units	180 days following permanent cessation of all existing TRU-RLW treatment units identified in Group 6.	18	Not scheduled at this time
7 ^b	Building 50-0001, 50-0230 and Plant Systems	1 year following permanent cessation of all LL-RLW and TRU-RLW treatment activities at RLWTF (TA-50).	10	Not scheduled at this time
8	Existing LL RLWCS	1 year following permanent cessation of all LL-RLW treatment activities at RLWTF (TA-50).	12	Not scheduled at this time
9	Existing TRU RLWCS	1 year following permanent cessation of all TRU-RLW treatment activities at RLWTF (TA-50).	9	Not scheduled at this time
10	Effluent Disposition System	1 year following completion of all other storage/collection/treatment closure activities at RLWTF (TA-50).	10	Not scheduled at this time

Notes:

a. Duration based on earliest start date and latest end date for individual units in a unit group and do not represent durations for individual units. Estimated duration for unit group closure does not funding delays that occur based on federal budgeting process.

b. In accordance with DP-1132 Condition 48 and Figure 4 investigation, characterization, and cleanup of existing and future SWMUs and AOCs shall be conducted solely under Consent Order or the RCRA Permit and not under DP-1132. Through the Consent Order, NMED establishes priorities for investigations, characterization, and cleanup of SWMUs and AOCs across LANL. Therefore, actual start date for closure for Group 7 will be dependent upon the Consent Order process, and may differ from the anticipated start date in this schedule.

LL – low-level; RLW – radioactive liquid waste; RLWCS – radioactive liquid waste collection system; RLWTF – Radioactive Liquid Waste Treatment Facility; TRU – transuranic

APPENDIX B

FIGURES

Figure 1. Aerial View RLWTF

Figure 2. RLWTF Location and Treatment Units

Figure 3. Example of LL RLWCS Piping and Valve Station

Figure 4. Regulatory Process For Release Identified During Closure of DP-1132 Units/Systems

Figure 5. RLWTF – Regulatory Process For Unanticipated Release of Wastewater (DP-1132 and RCRA)



Figure 1. Aerial View RLWTF

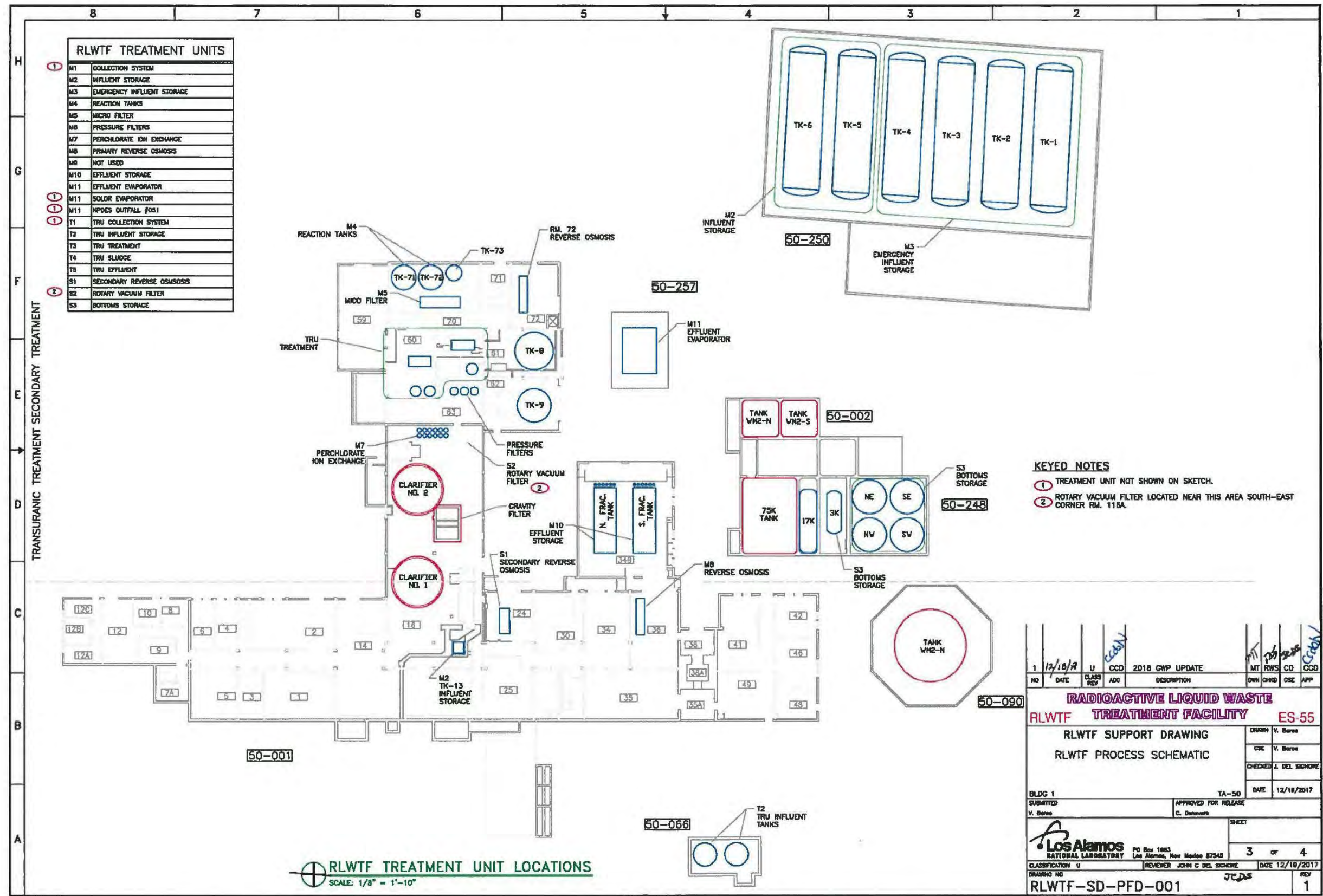


Figure 2. RLWTF Location and Treatment Units

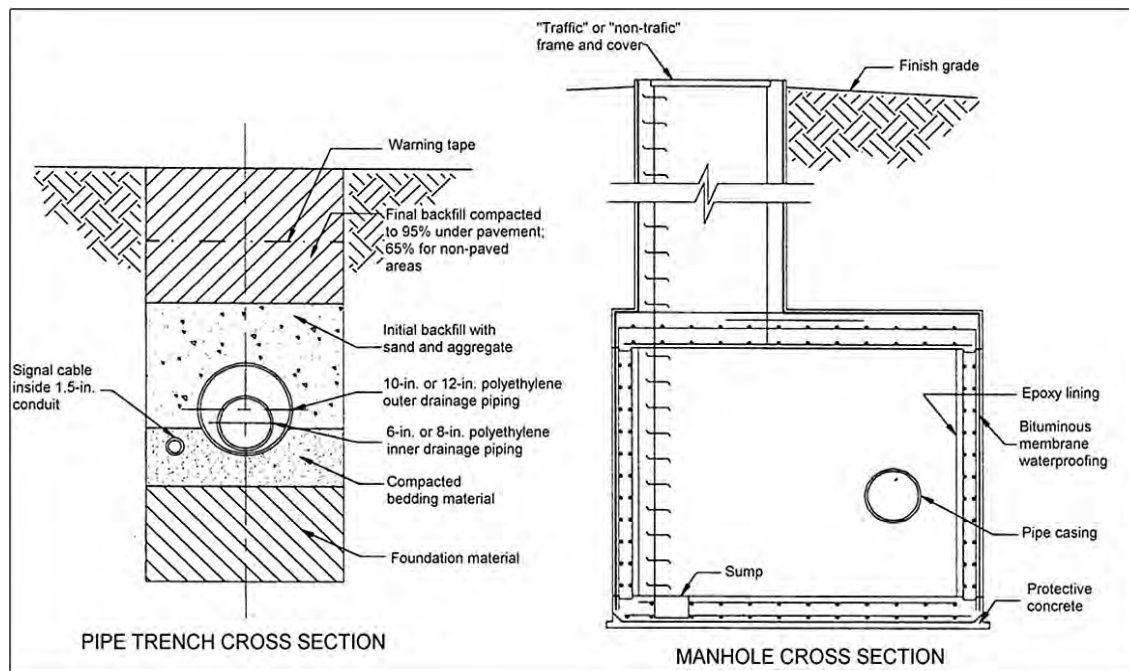
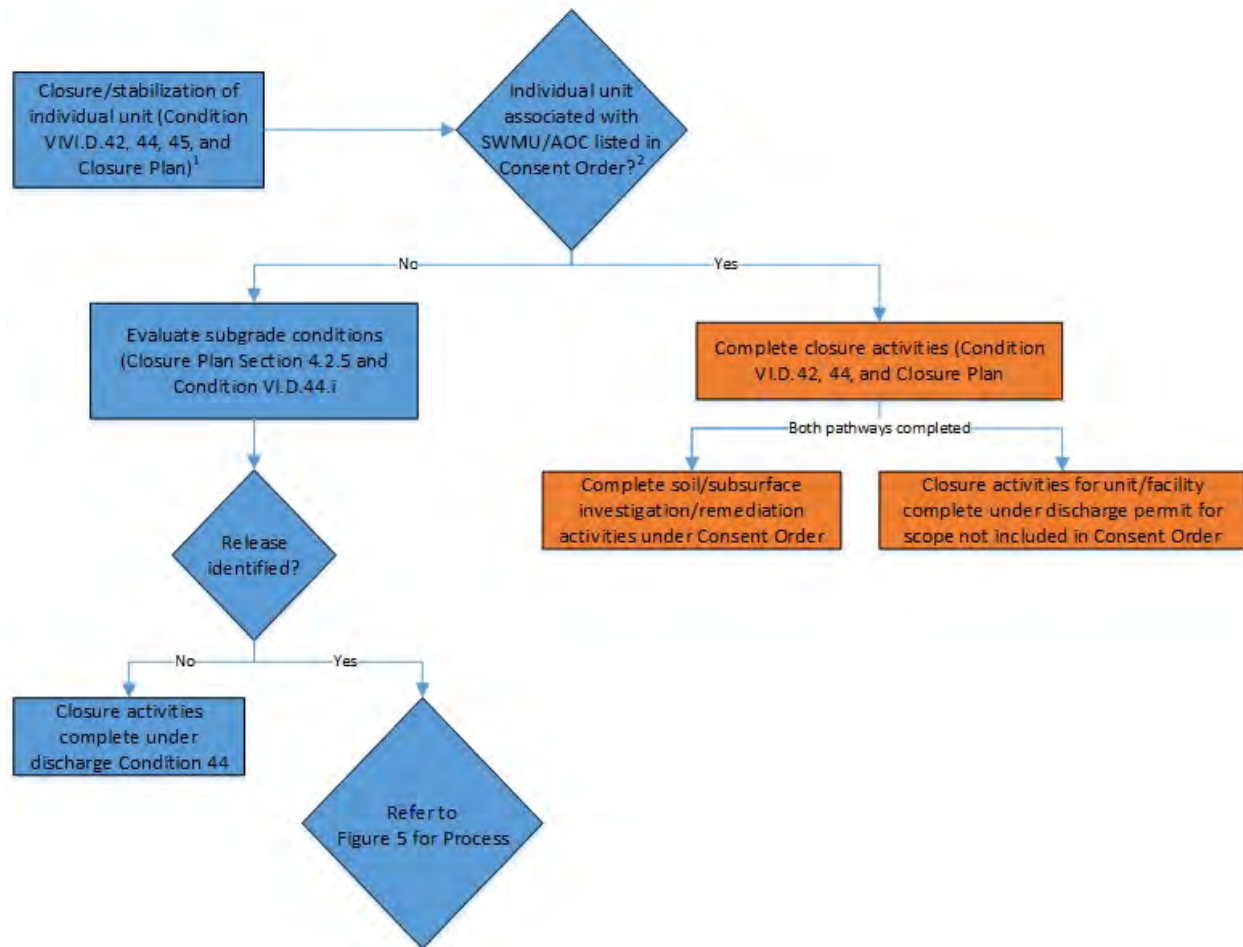


Figure 3. Example of LL RLWCS Piping and Valve Station



Notes:

1. Individual Unit/System as identified in Tables 6, 8, and 9 of the RLWTF Closure Plan (April 2021)
2. SWMUs/AOCs Identified in 2016 Consent Order:
 - 50-001(a): RLWTF (Building 50-1)
 - 50-001(b): Active RLW waste lines connected to Building 50-1
 - 50-002(a): Concrete vault containing waste tanks (Building 50-2)
 - 50-002(b): Vaulted underground waste tank (50-67) and inlet/outlet lines
 - 50-002(c): Vaulted underground waste tank (50-68) and inlet/outlet lines
 - 50-002(d): Decommissioned aboveground nitric acid tank (50-5)
 - 50-004(a): Former underground RLW waste lines connected to Building 50-1
 - 50-004(b): Decommissioned underground vault (50-3)
 - 50-004(c): Former waste lines connected to vault 50-3
 - 50-006(d): RLWTF Outfall
3. Additional closure activities for Unit/Facility to be completed under Discharge Permit for scope not included in Consent Order in accordance with Condition V.I.D. 42, 44, 48, and Closure Plan

Figure 4. Regulatory Process For Release Identified During Closure of DP-1132 Units/Systems

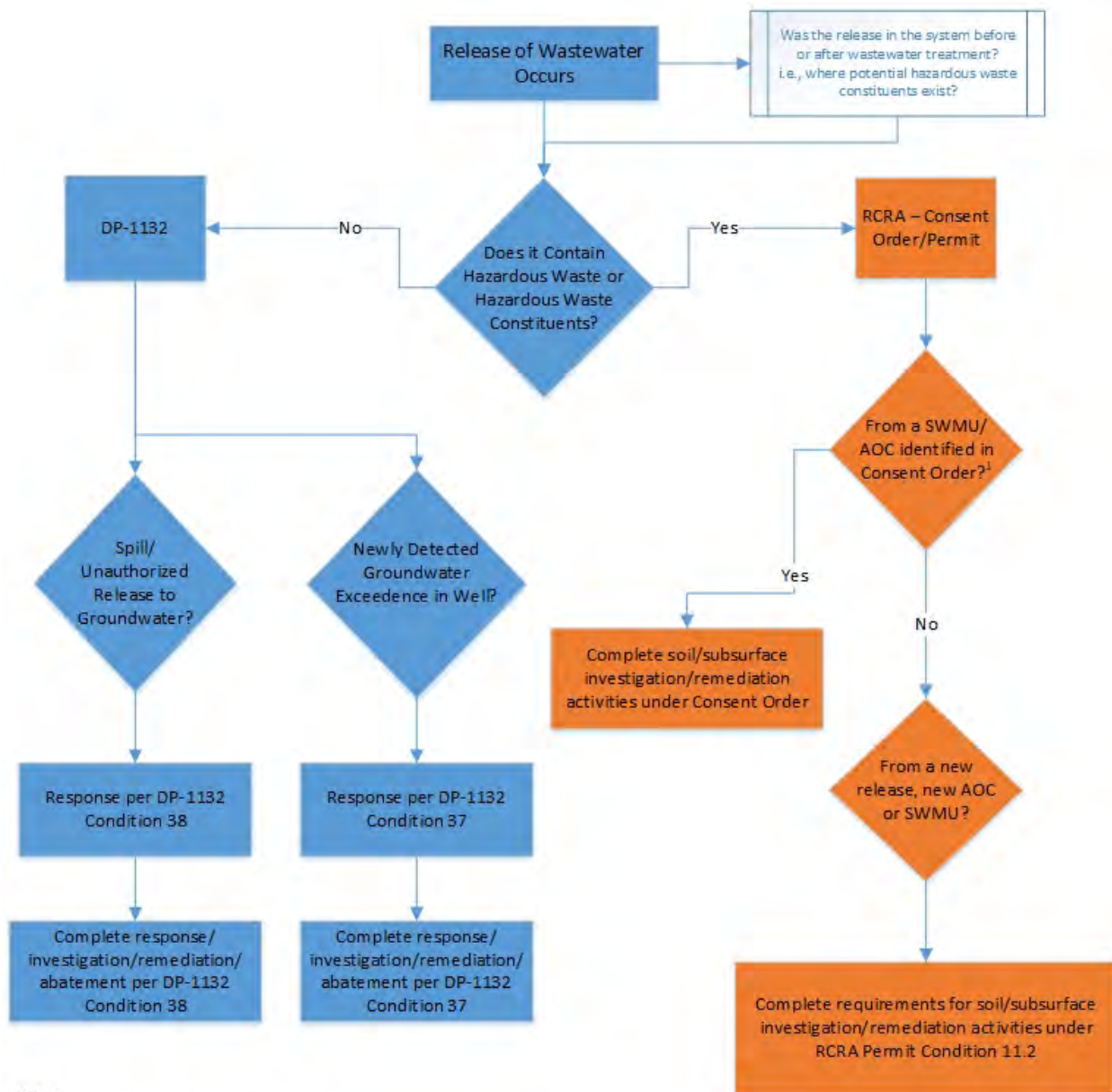


Figure 5. RLWTF – Regulatory Process For Unanticipated Release of Wastewater (DP-1132 and RCRA)